

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets

(12)

(11)

EP 0 787 720 A1



**EUROPEAN PATENT APPLICATION**  
published in accordance with Art. 158(3) EPC

(43) Date of publication:  
06.08.1997 Bulletin 1997/32

(51) Int. Cl.<sup>6</sup>: C07D 215/56, C07D 471/04,  
A61K 31/47, A61K 31/495,  
A61K 31/55

(21) Application number: 95934853.3

(86) International application number:  
PCT/JP95/02156

(22) Date of filing: 20.10.1995

(87) International publication number:  
WO 96/12704 (02.05.1996 Gazette 1996/20)

(84) Designated Contracting States:  
DE FR GB

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(30) Priority: 20.10.1994 JP 255046/94  
30.01.1995 JP 12673/95

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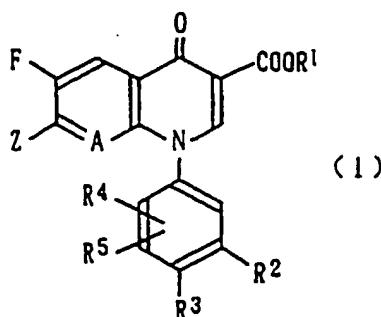
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(54) **NOVEL PYRIDONECARBOXYLATE DERIVATIVE OR SALT THEREOF AND ANTIBACTERIAL  
CONTAINING THE SAME AS ACTIVE INGREDIENT**

(57) The invention provides a pyridonecarboxylic acid derivative of the following general formula (1):



wherein R<sup>1</sup> is a hydrogen atom or carboxy protecting group, R<sup>2</sup> is a nitro or substituted or unsubstituted amino group, R<sup>3</sup> is a halogen atom, each of R<sup>4</sup> and R<sup>5</sup>, which may be the same or different, is a hydrogen atom, halogen atom, lower alkyl group or lower alkoxy group, A is a nitrogen atom or - CX = wherein X is a hydrogen atom, halogen atom, lower alkyl group or lower alkoxy group, and Z is a halogen atom or a saturated cyclic amino group which may have a substituent, or a salt thereof and an antibacterial agent comprising the same.

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**Description****FIELD OF THE INVENTION**

5 This invention relates to a novel pyridonecarboxylic acid derivative or salt thereof having improved antibacterial action and peroral absorption and an antibacterial agent comprising the same.

**BACKGROUND ART**

10 Among compounds having pyridonecarboxylic acid as a basic skeleton, many are known to be useful as synthetic antibacterial agents because they have superior anti-bacterial action and a broad antibacterial spectrum. Inter alia, norfloxacin (JP-A 141286/1978), enoxacin (JP-A 31042/1980), ofloxacin (JP-A 46986/1982), ciprofloxacin (JP-A 76667/1983), tosufloxacin (JP-A 228479/1985), etc. are widely used in clinical treatment as an infectious disease remedy.

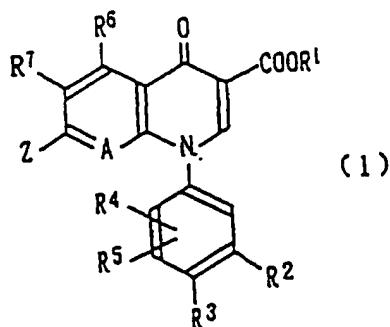
15 These compounds, however, are still unsatisfactory in antibacterial activity, enteral absorption, metabolic stability and side effect, especially phototoxicity and cytotoxicity.

**DISCLOSURE OF THE INVENTION**

20 The present invention has been made under the above-mentioned circumstances and its object is to provide novel pyridonecarboxylic acid derivatives or salts thereof which are satisfactory in antibacterial action, enteral absorption, metabolic stability and side effects, especially phototoxicity and cytotoxicity, and an antibacterial agent comprising the same.

25 In view of the foregoing circumstances, the present inventors have carried out on extensive investigation with a view toward obtaining clinically improved synthetic antibacterial agents. As a result, it has been found that compounds represented by the formula (1) described below exhibit excellent antibacterial activities against gram negative and gram positive bacteria, are very low toxic, and are quite useful as synthetic antibacterial agents, leading to the completion of the invention.

30 More specifically, the present invention provides a pyridonecarboxylic acid derivative represented by the following general formula (1):



35 wherein R<sup>1</sup> is a hydrogen atom or carboxy protecting group, R<sup>2</sup> is a nitro or substituted or unsubstituted amino group, R<sup>3</sup> is a halogen atom, each of R<sup>4</sup> and R<sup>5</sup>, which may be the same or different, is a hydrogen atom, halogen atom, lower alkyl group or lower alkoxy group, R<sup>6</sup> is a hydrogen atom, halogen atom, hydroxy group, lower alkyl group or amino group, R<sup>7</sup> is a hydrogen atom or halogen atom, A is a nitrogen atom or -CX= where X is a hydrogen atom, halogen atom, lower alkyl group or lower alkoxy group, and Z is a halogen atom or a saturated cyclic amino group which may have a substituent, or a salt thereof.

40 The present invention also provides an antibacterial agent comprising the pyridonecarboxylic acid derivative or salt thereof as an active ingredient.

**55 BEST MODE FOR CARRYING OUT THE INVENTION**

The present invention is described below in detail. In conjunction with the substituents in the pyridonecarboxylic acid derivative of general formula (1) according to the invention, the term "lower" means that the substituents have 1 to 7 carbon atoms, especially 1 to 5 carbon atoms when they have a chain structure and 3 to 7 carbon atoms when they

are cyclic.

In general formula (1), the carboxy protecting group represented by R<sup>1</sup> is an ester residue of a carboxylic ester, for example, ester residues which are relatively easily cleaved to liberate a corresponding free carboxyl group. Exemplary groups are those groups which are eliminated by such treatment under moderate conditions as hydrolysis and catalytic reduction, for example, lower alkyl groups such as methyl group, ethyl group, n-propyl group, i-propyl group, n-butyl group, i-butyl group, t-butyl group, pentyl group, hexyl group, and heptyl group; lower alkenyl groups such as vinyl group, allyl group, 1-propenyl group, butenyl group, pentenyl group, hexenyl group, and heptenyl group; aralkyl groups having 7 to 11 carbon atoms such as benzyl group; and aryl groups having 6 to 14 carbon atoms such as phenyl group and naphthyl group, or those groups which are readily eliminated in a living body, for example, lower alkanoyloxy lower alkyl groups such as acetoxyethyl group and pivaloyloxymethyl group; lower alkoxy carbonyloxy lower alkyl groups such as methoxycarbonyloxyethyl group and 1-ethoxycarbonyloxyethyl group; lower alkoxy lower alkyl groups such as methoxymethyl group; lactonyl groups such as phthalidyl group; di-lower alkylamino lower alkyl groups such as 1-dimethylaminoethyl group; and (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl group. It is especially preferred that R<sup>1</sup> is a hydrogen atom.

In the substituted amino group represented by R<sup>2</sup>, the substituents include lower alkyl groups such as methyl group, ethyl group, n-propyl group, i-propyl group, n-butyl group, i-butyl group, t-butyl group, pentyl group, hexyl group, and heptyl group; lower alkenyl groups such as vinyl group, allyl group, 1-propenyl group, butenyl group, pentenyl group, hexenyl group, and heptenyl group; aralkyl groups having 7 to 11 carbon atoms such as benzyl group and 1-phenylethyl group; aryl groups having 6 to 14 carbon atoms such as phenyl group and naphthyl group; lower alkanoyl groups such as formyl group, acetyl group, propionyl group, butyryl group, and isobutyryl group; lower alkoxy carbonyl groups such as methoxycarbonyl group and ethoxycarbonyl group; aroyl groups having 7 to 15 carbon atoms such as benzoyl group and naphthoyl group; amino acid residues or oligopeptide residues such as glycyl, leucyl, valyl, alanyl, phenylalanyl, alanyl-alanyl, glycyl-valyl, and glycyl-glycyl-valyl, and amino acid residues or oligopeptide residues whose functional group is protected with a protective group conventionally used in peptide chemistry such as an acyl and lower aralkyl group, or cyclic amino groups. There may be contained one or two substituents which may be selected from the same or different types. It is expected that compounds protected with such an amino acid residue or peptide residue are improved in water solubility.

Preferably, R<sup>2</sup> is selected from an amino group, (lower alkyl)amino groups, di-(lower alkyl)amino groups, (lower alkanoyl)amino groups, amino acid-substituted amino groups, and oligopeptide-substituted amino groups. More preferably, R<sup>2</sup> is selected from an amino group, methylamino group, ethylamino group, dimethylamino group, formylamino group, glycyl-amino group, leucyl-amino group, valyl-amino group, alanyl-amino group, and alanyl-alanyl-amino group, with the amino group being most preferred.

Examples of the halogen atom represented by R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, and R<sup>7</sup> include a fluorine atom, chlorine atom, bromine atom and iodine atom. Inter alia, fluorine or chlorine atom is preferred, with the fluorine atom being most preferred.

Examples of the lower alkyl group represented by R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, and X include a methyl group, ethyl group, n-propyl group, i-propyl group, n-butyl group, i-butyl group, t-butyl group, pentyl group, hexyl group, and heptyl group, with the methyl group being most preferred. Examples of the lower alkoxy group represented by R<sup>4</sup>, R<sup>5</sup>, and X include a methoxy group, ethoxy group, n-propoxy group, n-butoxy group, and t-butoxy group.

A preferred combination of R<sup>4</sup> and R<sup>5</sup> is a combination of a halogen atom and a hydrogen atom. More preferably, R<sup>4</sup> is a fluorine atom or chlorine atom and R<sup>5</sup> is a hydrogen atom. Most preferably R<sup>4</sup> is a fluorine atom and R<sup>5</sup> is a hydrogen atom. It is especially preferred that R<sup>4</sup> is substituted at the para-position relative to R<sup>2</sup>.

Examples of the halogen atom represented by X and Z include a fluorine atom, chlorine atom, bromine atom and iodine atom, with the fluorine atom and chlorine atom being especially preferred.

The compound of formula (1) has a naphthyridine skeleton when A represents a nitrogen atom and a quinoline skeleton when A represents -CX=. Compounds of formula (1) wherein A is a nitrogen atom and -CCl= are especially preferred.

Where Z is a saturated cyclic amino group which may have a substituent, the cyclic amino group may contain in its ring one or more hetero atoms such as nitrogen atoms, oxygen atoms and sulfur atoms and carbonyl carbon and may be mono-, di- or tri-cyclic. Preferred monocyclic rings are 4 to 7-membered rings, preferred dicyclic rings are 7 to 11-membered rings, and preferred tricyclic rings are 9 to 15-membered rings. Examples of the cyclic amino group include saturated monocyclic 3 to 7-membered cyclic amino groups having one nitrogen atom such as aziridin-1-yl, azetidin-1-yl, pyrrolidin-1-yl, and piperidin-1-yl; saturated monocyclic 3 to 7-membered cyclic amino groups having two nitrogen atoms such as piperazin-1-yl and homopiperazin-1-yl; saturated monocyclic 3 to 7-membered cyclic amino groups having a hetero atom selected from oxygen and sulfur atoms in addition to a nitrogen atom such as oxazolidin-3-yl, morpholin-4-yl, thiazolidin-1-yl, and thiomorpholin-4-yl; saturated di- and tricyclic amino groups such as tetrahydroquinolin-1-yl; and spiro and crosslinked, saturated 5 to 12-membered cyclic amino groups such as 2,8-diazaspiro[4.4]nonan-2-yl, 5-azaspiro[2.4]heptan-5-yl, 7-azabicyclo[2.2.1]heptan-7-yl, 2,8-diazabicyclo[4.3.0]nonan-8-yl, 5-methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl, 2,5-diazabicyclo[2.2.1]heptan-2-yl, and 3,8-diazabicyclo[3.2.1]octan-3-yl.

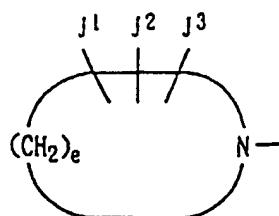
The atoms forming the ring of these saturated cyclic amino groups may have appropriate substituents. Examples

of the substituent group include a hydroxyl group, lower alkyl groups, substituted or unsubstituted amino groups, substituted or unsubstituted amino lower alkyl groups, lower alkoxy groups, and halogen atoms.

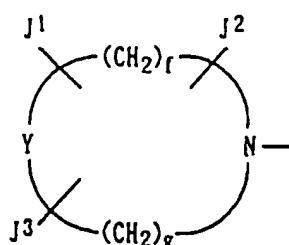
Examples of the lower alkyl group which can be a substituent on the saturated cyclic amino group include those having 1 to 7 carbon atoms such as a methyl group, ethyl group, propyl group, butyl group, pentyl group, hexyl group, and heptyl group; examples of the lower alkoxy group include those having 1 to 7 carbon atoms such as a methoxy group, ethoxy group, and n-propoxy group; examples of the halogen atoms include a fluorine atom, chlorine atom, and bromine atom. Among the substituents on the saturated cyclic amino group, the substituted amino groups and substituted amino lower alkyl groups have substituents which are as described for R<sup>2</sup>. Especially preferred examples of these substituted amino groups and substituted or unsubstituted amino lower alkyl groups include a methylamino group, ethylamino group, dimethylamino group, aminomethyl group, 1-aminoethyl group, 2-aminoethyl group, 1-amino-1-ethyl group, methylaminomethyl group, ethylaminomethyl group, dimethylaminomethyl group, glycyl-amino group, leucyl-amino group, valyl-amino group, alanyl-amino group, and alanyl-alanyl-amino group.

Preferred among these saturated cyclic amino groups are groups of the following formulae (a) and (b).

15



20



(a)

(b)

In the formulae, Y is an oxygen atom, sulfur atom or NR<sup>8</sup> wherein R<sup>8</sup> is a hydrogen atom or lower alkyl group, letter e is a number of 3 to 5, f is a number of 1 to 3, g is a number of 0 to 2, each of J<sup>1</sup>, J<sup>2</sup> and J<sup>3</sup>, which may be the same or different, is a hydrogen atom, hydroxyl group, lower alkyl group, amino lower alkyl group, amino group, lower alkyl amino group, lower alkoxy group or halogen atom.

Examples of the lower alkyl group, amino lower alkyl group, lower alkyl amino group, lower alkoxy group and halogen atom in formulae (a) and (b) are as described above for R<sup>2</sup> to R<sup>5</sup>.

The cyclic amino groups of formula (a) are, for example, azetidin-1-yl, pyrrolidin-1-yl, and piperidin-1-yl groups and the cyclic amino groups of formula (b) are, for example, piperezin-1-yl group, morpholin-4-yl group, thiomorpholin-4-yl group, homopiperadin-1-yl group, N-thiazolidinyl group, and N-oxazolidinyl group. Among these, the cyclic amino groups of formula (a) are preferred, with the azetidin-1-yl and pyrrolidin-1-yl groups being especially preferred.

Especially preferred examples of the groups of formulae (a) and (b) are given below.

Included are 3-aminoazetidin-1-yl group, 3-methylaminoazetidin-1-yl group, 3-dimethylaminoazetidin-1-yl group, 3-aminomethylazetidin-1-yl group, 3-amino-2-methylazetidin-1-yl group, 3-amino-3-methylazetidin-1-yl group, 3-alanyl-aminoazetidin-1-yl group, 3-valyl-aminoazetidin-1-yl group,

pyrrolidin-1-yl group, 3-hydroxypyrrolidin-1-yl group, 3,4-dihydroxypyrrolidin-1-yl group, 3-methoxypyrrolidin-1-yl group, 3-methylpyrrolidin-1-yl group, 3-hydroxy-4-methylpyrrolidin-1-yl group, 3-aminopyrrolidin-1-yl group, 3-methylaminopyrrolidin-1-yl group, 3-dimethylaminopyrrolidin-1-yl group, 3-ethylaminopyrrolidin-1-yl group, 3-diethylaminopyrrolidin-1-yl group, 3-aminomethylpyrrolidin-1-yl group, 3-amino-3-methylpyrrolidin-1-yl group, 3-amino-4-methylpyrrolidin-1-yl group, 3-amino-5-methylpyrrolidin-1-yl group, 3-methylamino-4-methylpyrrolidin-1-yl group, 3-dimethylamino-4-methylpyrrolidin-1-yl group, 3-ethylamino-4-methylpyrrolidin-1-yl group, 3-diethylamino-3-methylpyrrolidin-1-yl group, 3-diethylamino-4-methylpyrrolidin-1-yl group, 3-aminomethyl-4-methylpyrrolidin-1-yl group, 3-methylamino-4-methylpyrrolidin-1-yl group, 3-ethylamino-4-ethylpyrrolidin-1-yl group, 3-dimethylamino-4-ethylpyrrolidin-1-yl group, 3-amino-4-ethylpyrrolidin-1-yl group, 3-ethylamino-4-ethylpyrrolidin-1-yl group, 3-diethylamino-4-ethylpyrrolidin-1-yl group, 3-aminomethyl-4-ethylpyrrolidin-1-yl group, 3-methylamino-4-ethylpyrrolidin-1-yl group, 3-ethylamino-4-ethylpyrrolidin-1-yl group, 3-dimethylamino-4-ethylpyrrolidin-1-yl group, 3-amino-3-methylpyrrolidin-1-yl group, 3-methylamino-3-methylpyrrolidin-1-yl group, 3-dimethylamino-3-methylpyrrolidin-1-yl group, 3-amino-3,4-dimethylpyrrolidin-1-yl group, 3-amino-4,4-dimethylpyrrolidin-1-yl group, 3-amino-4,5-dimethylpyrrolidin-1-yl group, 3-amino-2,4-dimethylpyrrolidin-1-yl group, 3-methylamino-3,4-dimethylpyrrolidin-1-yl group, 2-methyl-3-aminopyrrolidin-1-yl group, 2-methyl-3-dimethylaminopyrrolidin-1-yl group, 3-amino-4-methoxypyrrrolidin-1-yl group, 3-alanyl-aminopyrrolidin-1-yl group, 3-valyl-aminopyrrolidin-1-yl group.

piperadin-1-yl group, 4-methylpiperadin-1-yl group, 3-methylpiperadin-1-yl group, 2-methylpiperadin-1-yl group, 3,4-dimethylpiperadin-1-yl group, 3,5-dimethylpiperadin-1-yl group, 3,3-dimethylpiperadin-1-yl group, 3,4,5-trimethylpiperadin-1-yl group,

5 piperidin-1-yl group, 4-aminopiperidin-1-yl group, 4-dimethylaminopiperidin-1-yl group, 4-hydroxypiperidin-1-yl group,

morpholin-4-yl group, 2-aminomethylmorpholin-4-yl group, 2-methylaminomorpholin-4-yl group, 2-dimethylamino morpholin-4-yl group, thiomorpholin-4-yl group,

homopiperadin-1-yl group, 4-methylhomopiperadin-1-yl group, N-thiazolidinyl group, and N-oxazolidinyl group.

More preferred combinations of R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, A and Z in general formula (1) are such that R<sup>1</sup> is a hydrogen atom; R<sup>2</sup> is an amino group, (lower alkyl)amino, di(lower alkyl)amino group, (lower alkanoyl)amino group, amino acid-substituted amino group or oligopeptide-substituted amino group; R<sup>3</sup> is a halogen atom; R<sup>4</sup> is a halogen atom; R<sup>5</sup> is a hydrogen atom; R<sup>6</sup> is a hydrogen atom; R<sup>7</sup> is a fluorine atom; A is a nitrogen atom, -CH= or -CCl=; and Z is a group of formula (a). Further preferably, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, A and Z are combined such that R<sup>1</sup> is a hydrogen atom; R<sup>2</sup> is an amino group; R<sup>3</sup> is a fluorine atom or chlorine atom; R<sup>4</sup> is a fluorine atom or chlorine atom (substituted at the para-position relative to R<sup>2</sup>); R<sup>5</sup> is a hydrogen atom; R<sup>6</sup> is a hydrogen atom; R<sup>7</sup> is a fluorine atom; A is a nitrogen atom or -CCl=; and Z is a group of formula (a) wherein e = 3 or 4.

The pyridonecarboxylic acid derivative or salt thereof (1) may form either an acid addition salt or a base addition salt. Included in the salts are chelate salts with boron compounds. Examples of the acid addition salt include (A) salts with mineral acids such as hydrochloric acid and sulfuric acid; (B) salts with organic carboxylic acids such as formic acid, citric acid, trichloroacetic acid, trifluoroacetic acid, fumaric acid, and maleic acid, and (C) salts with sulfonic acids such as methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, mesitylenesulfonic acid, and naphthalenesulfonic acid. Examples of the base addition salt include (A') salts with alkali metals such as sodium and potassium, (B') salts with alkaline earth metals such as calcium and magnesium, (C') ammonium salts, and (D') salts with nitrogenous organic bases such as trimethylamine, triethylamine, tributylamine, pyridine, N,N-dimethylaniline, N-methylpiperidine, N-methylmorpholine, diethylamine, cyclohexylamine, procaine, dibenzylamine, N-benzyl-β-phenethylamine, 1-phenalamine, and N,N'-dibenzylethylenediamine. Exemplary boron compounds include boron halides such as boron fluoride and lower acyloxyboron compounds such as acetoxylboron.

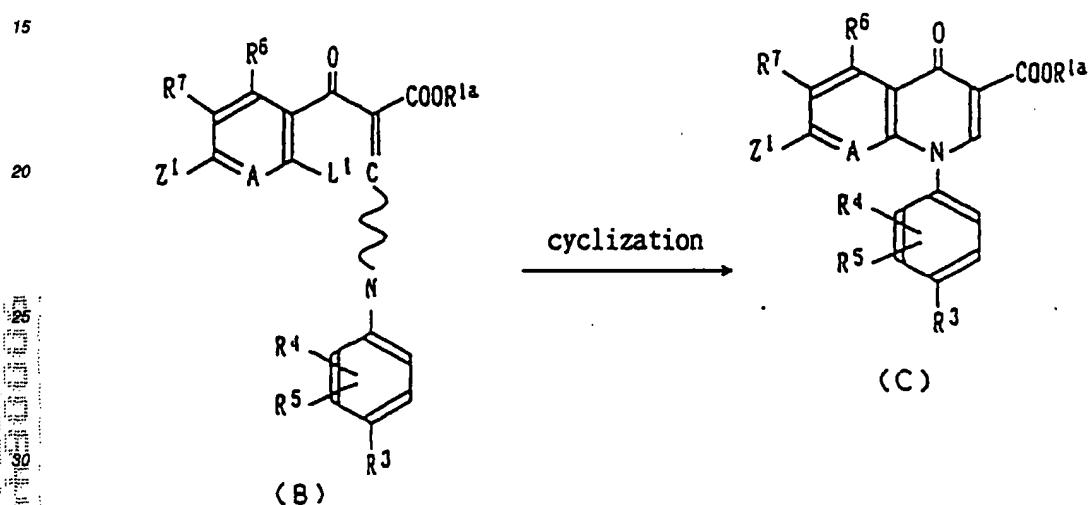
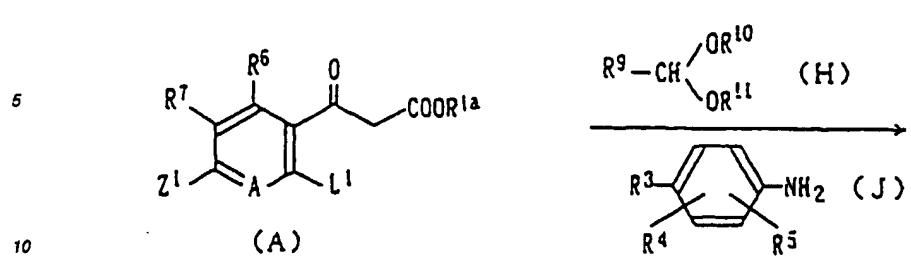
The pyridonecarboxylic acid derivatives or salts thereof (1) can be present not only as non-solvates, but also as hydrates or solvates. Therefore, the compounds of the invention include all crystal forms and hydrates or solvates thereof.

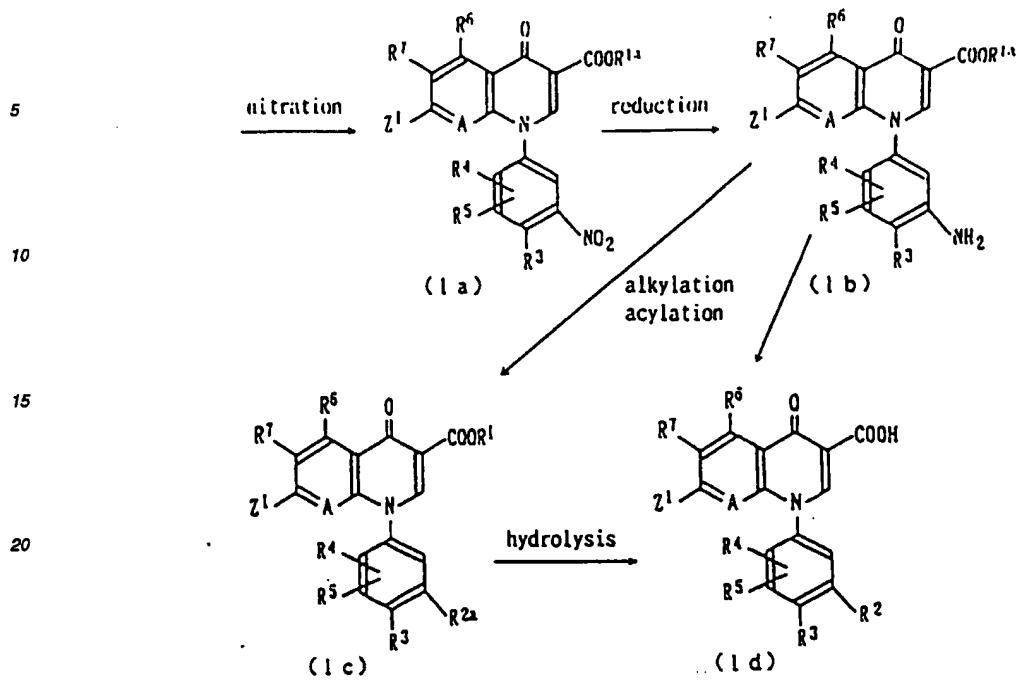
The pyridonecarboxylic acid derivatives or salts thereof (1) can be present as optical active compounds. These optical active compounds are also involved in the compounds of the invention. Moreover, the compounds (1) can be present as different stereoisomers of cis and trans forms. These stereoisomers are also involved in the compounds of the invention.

35 The pyridonecarboxylic acid derivatives or salts thereof (1) are prepared by any desired method which complies with a particular type of substituent. One exemplary method is described below.

#### Procedure 1

40 Those compounds of general formula (1) wherein R<sup>1</sup> is a hydrogen atom or lower alkyl group and Z is a halogen atom are prepared, for example, by procedure 1 represented by the following reaction scheme.





In the formulae, R<sup>1a</sup> is a lower alkyl group, R<sup>9</sup> is a lower alkoxy group or a group -NR<sup>12</sup>R<sup>13</sup> wherein each of R<sup>12</sup> and R<sup>13</sup> is a lower alkyl group, each of R<sup>10</sup> and R<sup>11</sup> is a lower alkyl group, L<sup>1</sup> is a halogen atom, Z<sup>1</sup> is a halogen atom, R<sup>2a</sup> is a substituted amino group, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, and A are as defined above.

More particularly, inventive compound (1a) - (1d) is obtained by reacting a compound (A) with an ortho-formic ester (H) such as ethyl ortho-formate or methyl ortho-formate and then with a compound (J), then effecting cyclization reaction, and nitrating the resulting compound (C); inventive compound (1b) is obtained by reducing the compound (1a); inventive compound (1c) is obtained by alkylating or acylating the compound (1b); and inventive compound (1d) is obtained by hydrolyzing the compound (1c). The compound (1d) is also obtainable by hydrolyzing the compound (1b).

Reaction between compound (A) and ortho-formic ester (H) is generally carried out at 0 to 160°C, preferably 50 to 150°C while the reaction time is generally 10 minutes to 48 hours, preferably 1 to 10 hours. The molar amount of ortho-formic ester (H) used is at least equal to, especially 1 to 10 times the molar amount of compound (A).

Reaction with compound (J) is carried out without a solvent or in a suitable solvent. Carboxylic anhydrides such as acetic anhydride are desirably added as reaction aids. Any desired solvent may be used herein insofar as it does not affect the reaction. Exemplary solvents include aromatic hydrocarbons such as benzene, toluene, and xylene; ethers such as diethyl ether, tetrahydrofuran, dioxane, monoglyme, and diglyme; aliphatic hydrocarbons such as pentane, hexane, heptane, and ligroin; halogenated hydrocarbons such as methylene chloride, chloroform, and carbon tetrachloride; aprotic polar solvents such as dimethylformamide and dimethylsulfoxide; and alcohols such as methanol, ethanol, and propanol. This reaction is generally carried out at 0 to 150°C, preferably 0 to 100°C while the reaction time is generally 10 minutes to 48 hours. The molar amount of compound (J) used is at least equal to, especially 1 to 2 times the molar amount of compound (A).

Alternatively, compound (B) can be derived by reacting compound (A) with an acetal such as N,N-dimethylformamide dimethylacetal and N-dimethylformamide diethylacetal and then with compound (J). Any desired solvent may be used in the reaction with an acetal insofar as it does not affect the reaction, and exemplary solvents are as described above. The reaction is generally carried out at 0 to 150°C, preferably room temperature to 100°C while the reaction time is generally 10 minutes to 48 hours, preferably 1 to 10 hours.

Compound (B) is subject to cyclization to yield compound (C). This reaction is carried out in the presence or absence of a basic compound in a suitable solvent. Any desired solvent may be used herein insofar as it does not affect the reaction. Exemplary solvents include aromatic hydrocarbons such as benzene, toluene, and xylene; ethers such as diethyl ether, tetrahydrofuran, dioxane, and monoglyme; halogenated hydrocarbons such as methylene chloride, chloroform, and carbon tetrachloride; alcohols such as methanol, ethanol, propanol, and butanol; and aprotic polar solvents such as dimethylformamide and dimethylsulfoxide. The basic compounds used herein include alkali metals such as

metallic sodium and metallic potassium; metal hydrides such as sodium hydride and calcium hydride; inorganic salts such as sodium hydroxide, potassium hydroxide, sodium carbonate and potassium carbonate; alkoxides such as sodium methoxide, sodium ethoxide, and potassium t-butoxide; metal fluorides such as sodium fluoride and potassium fluoride; and organic bases such as triethylamine and 1,8-diazabicyclo[5.4.0]undecene (DBU). This reaction generally uses a reaction temperature of 0 to 200°C, preferably room temperature to 180°C and generally completes in 5 minutes to 24 hours. The molar amount of the basic compound used may be at least equal to, preferably 1 to 2 times the molar amount of compound (B).

Compound (C) is subject to nitration to produce inventive compound (1a). For nitration, conventional methods used in the nitration of aromatic compounds are applicable. The nitrating agents include a mixed acid of nitric acid or a nitrate combined with sulfuric acid, and acetyl nitrate. The amount of mixed acid used in the reaction is 1 equivalent to greater excess of sulfuric acid and 1 equivalent to greater excess of nitric acid per equivalent of compound (C). The reaction is carried out, for example, by adding compound (C) to mixed acid. Preferably the reaction temperature is -10°C to 80°C and the reaction time is 5 minutes to 5 hours.

Compound (1b) can be obtained by reducing compound (1a).

For the reduction, conventional methods are applicable, for example, a dissolved metal reduction method using zinc, iron, tin, tin (II) chloride or the like in acidic solution, a reduction method using sulfides such as sodium sulfide, sodium hydrosulfide, and sodium dithionite, and a catalytic reduction method using platinum, Raney nickel, platinum black (Pt-C), palladium-carbon (Pd-C) or the like.

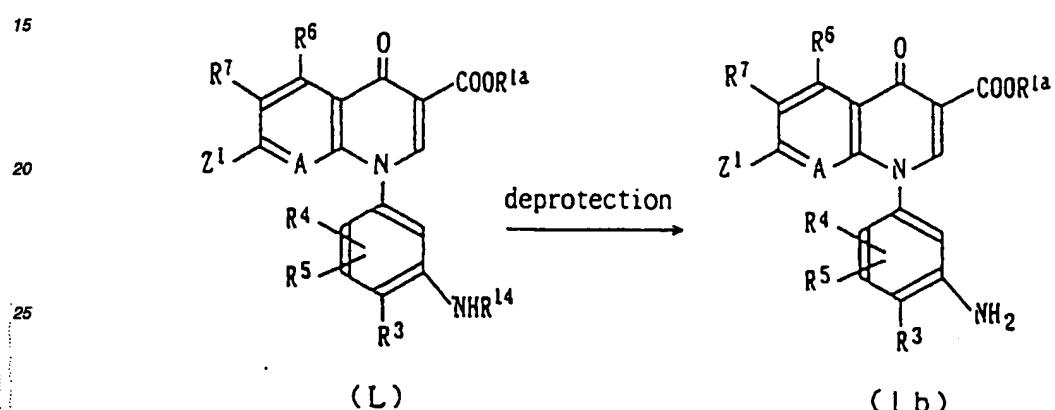
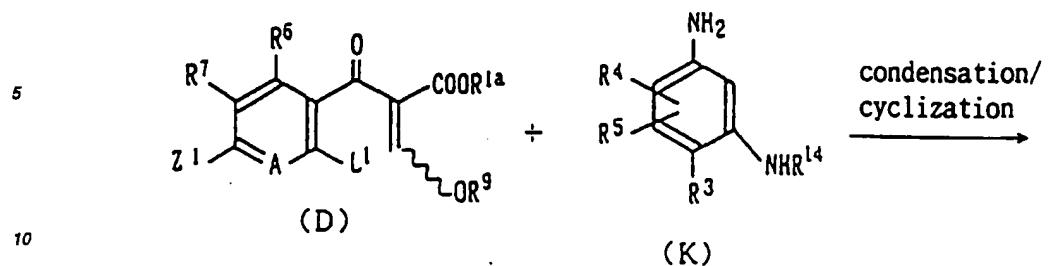
Compound (1d) wherein R<sup>1</sup> is a hydrogen atom can be obtained by hydrolyzing compound (1b) or if desired, by alkylating or acylating compound (1b) followed by hydrolysis.

For the hydrolysis, any reaction conditions used in conventional hydrolysis reaction are applicable. For example, hydrolysis is carried out in the presence of a basic compound such as sodium hydroxide, potassium hydroxide, sodium carbonate and potassium carbonate; a mineral acid such as hydrochloric acid, sulfuric acid, and hydrobromic acid; or an organic acid such as p-toluenesulfonic acid, in a solvent including water, an alcohol such as methanol, ethanol, and propanol, an ether such as tetrahydrofuran and dioxane, a ketone such as acetone and methyl ethyl ketone, and acetic acid or a mixture of such solvents. This reaction is generally carried out at room temperature to 180°C, preferably room temperature to 140°C while the reaction time is generally 1 to 24 hours.

The alkylation reaction to produce inventive compound (1c) may be carried out by reacting compound (1b) with an alkylating agent such as a dialkyl sulfate, alkyl iodide and alkyl bromide corresponding to a desired alkyl group, preferably in the presence of a base such as sodium carbonate and potassium carbonate in a solvent such as N,N-dimethylformamide and N-methylpyrrolidone at a temperature of room temperature to about 150°C. The alkylation reaction can also be carried out in the co-presence of a carbonyl compound corresponding to a desired alkyl group by a catalytic reduction method using platinum, Raney nickel, platinum black, and palladium-carbon. The acylation reaction can be carried out by any conventional methods used in acylating an amino group, for example, by reacting compound (1b) with an acyl chloride corresponding to a desired acyl group or acid anhydride in a solvent, for example, halogenated hydrocarbons such as methylene chloride, chloroform, carbon tetrachloride, and chlorobenzene; aromatic hydrocarbons such as benzene and toluene; ethers such as tetrahydrofuran and dioxane; aprotic polar solvents such as acetonitrile and N,N-dimethylformamide at 0°C to room temperature or in the presence or absence of a base such as pyridine, picoline, N,N-dimethylaniline, N-methylmorpholine, dimethylamine, triethylamine, sodium carbonate, and potassium carbonate at -70 to 100°C, or by reacting with an acid such as formic acid and acetic acid or acid anhydride at room temperature to 150°C.

It is noted that a compound of general formula (1) wherein R<sup>6</sup> is an amino group is preferably obtained by starting with a compound (A) wherein R<sup>6</sup> is a halogen atom, carrying out the above-mentioned reactions to convert it into compound (1a), (1b), (1c) or (1d), and thereafter aminating the halogen atom.

Compound (1b) can also be synthesized by the following method.



In the formulae, R<sup>14</sup> is an amino protecting group, R<sup>1a</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, R<sup>9</sup>, L<sup>1</sup>, Z<sup>1</sup>, and A are as defined above.

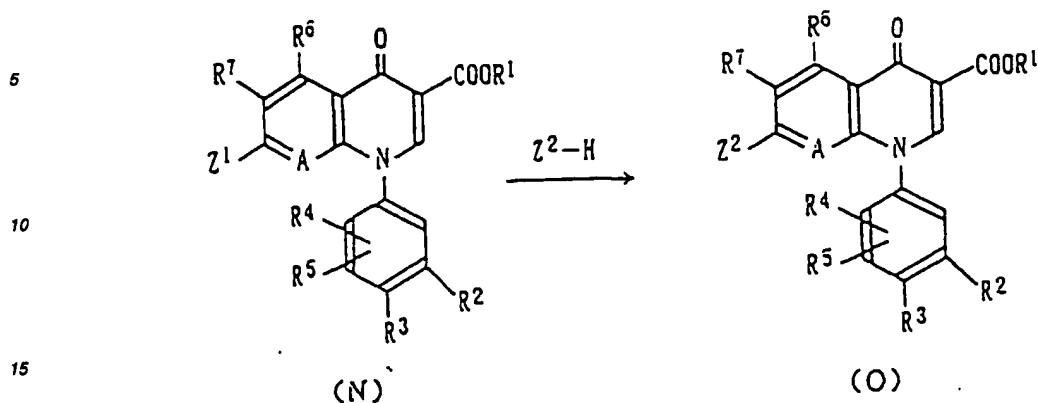
More particularly, compound (1b) can be obtained by reacting the above-mentioned compound (A) with an ortho-formate (H) to form an acrylate (D), condensing and cyclizing the acrylate (D) with a phenylenediamine (K) to form a compound (L), and thereafter removing or deprotecting the amino protecting group.

The reactions for deriving compound (L) from compound (A) may be carried out under the same conditions as the above-mentioned reactions for deriving compound (C) from compound (A).

Deprotection of the amino protecting group (mainly an acyl group and carbamoyl group) is carried out by hydrolysis with an acid or alkali. The conditions are the same as the above-mentioned hydrolysis to compound (1b) or (1c).

#### Procedure 2

Those compounds of general formula (1) wherein Z is a saturated cyclic amino group which may have a substituent are prepared, for example, by procedure 2 represented by the following reaction scheme.



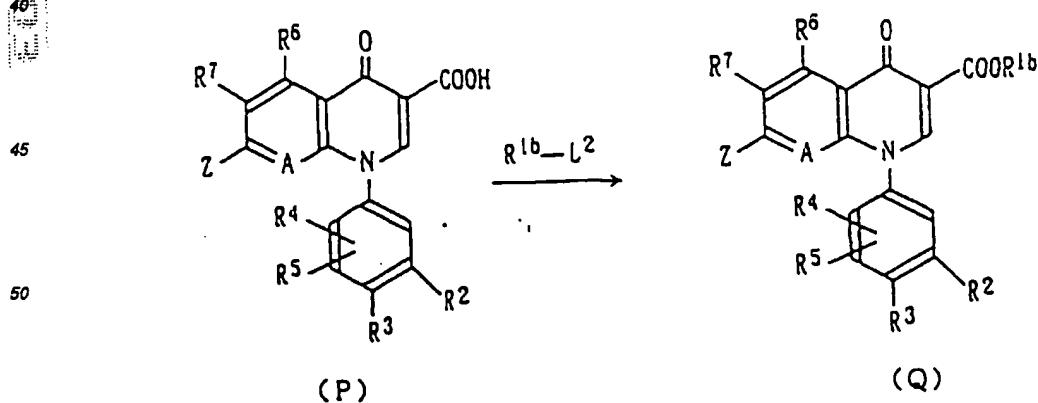
20 In the formulae,  $Z^2$  is a saturated cyclic amino group which may have a substituent,  $R^1, R^2, R^3, R^4, R^5, R^6, R^7, Z^1$ , and A are as defined above.

More particularly, compound (O) is obtained by aminating compound (N) with a compound represented by the formula:  $Z^2\text{-H}$ .

This reaction is carried out in a solvent which does not affect the reaction, for example, aromatic hydrocarbons such as benzene, toluene, and xylene; alcohols such as methanol and ethanol; ethers such as tetrahydrofuran, dioxane, and monoglyme; halogenated hydrocarbons such as methylene chloride, chloroform, and carbon tetrachloride; aprotic polar solvents such as dimethylformamide, dimethylsulfoxide, and N-methylpyrrolidone; acetonitrile and pyridine, optionally in the presence of a neutralizing agent such as sodium carbonate, calcium carbonate, sodium hydrogen carbonate, triethylamine, and 1,8-diazabicyclo[5.4.0]undecene (DBU), at room temperature to 160°C. The reaction time is several minutes to 48 hours, preferably 10 minutes to 24 hours. The molar amount of compound Z<sup>2</sup>-H used is at least equal to, especially 1 to 5 times the molar amount of compound (N). It is noted that where R<sup>1</sup> is a carboxy protecting group, it can be converted into a hydrogen atom by hydrolysis if desired.

### 35. Procedure 3

Those compounds of general formula (1) wherein R<sup>1</sup> is a carboxy protecting group are prepared, for example, by procedure 3 represented by the following reaction scheme.



In the formulae, R<sup>1b</sup> is a carboxy protecting group, L<sup>2</sup> is a halogen atom, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, R<sup>7</sup>, A, and Z are as defined above.

More particularly, compound (Q) is obtained by reacting compound (P) with a halide R<sup>1b</sup>-L<sup>2</sup>. Examples of the solvent which can be used herein include aromatic hydrocarbons such as benzene and toluene; halogenated hydrocarbons such as methylene chloride and chloroform; aprotic polar solvents such as dimethylformamide and dimethylsulfoxide; and inert solvents such as acetonitrile. The reaction temperature is generally room temperature to about 100°C. This reaction is preferably carried out in the presence of a basic compound such as triethylamine, diisopropylethylamine, dicyclohexylamine, DBU, sodium carbonate, potassium carbonate, and sodium hydroxide.

Where the reactant compounds used in the aforementioned Procedures 1 to 3 contain a group which does not participate in the relevant reaction, such as amino, imino, hydroxy, mercapto or carboxyl group, it is acceptable to carry out reaction with that group protected and remove the protective group by a conventional technique after the completion of reaction. The protective group may be any of groups which can be removed without disrupting the structure of an inventive compound resulting from the reaction, and groups commonly used in the chemical fields of peptides, amino sugar, and nucleic acids are useful.

The starting compound (A) can be prepared by the methods described in the following literature or similar methods.

- 15 1) J. Heterocyclic Chem., 22, 1033 (1985) 2) Liebigs Ann. Chem., 29 (1987)
- 20 3) J. Med. Chem., 31, 991 (1988)
- 25 4) J. Org. Chem., 35, 930 (1970)
- 30 5) JP-A 246541/1987
- 35 6) JP-A 26272/1987
- 40 7) JP-A 145268/1988
- 45 8) J. Med. Chem., 29, 2363 (1986)
- 50 9) J. Fluorin Chem., 28, 361 (1985)
- 55 10) JP-A 198664/1988
- 60 11) JP-A 264461/1988
- 65 12) JP-A 104974/1988
- 70 13) EP-A 230948
- 75 14) JP-A 2823984/1990
- 80 15) Publication of the Japanese translation of International Patent Application No. 502452/1991
- 85 16) J. Het. Chem., 27, 1609 (1990)

The inventive compounds thus obtained are isolated and purified in a conventional manner. Depending on the isolating and purifying conditions, the compounds are obtained in the form of a salt, free carboxylic acid or free amine. Since these forms are interchangeable as desired, the inventive compound can be produced in the intended form.

The inventive compounds (1) or salts thereof can be formulated as an antibacterial agent with pharmaceutically acceptable carriers to form compositions suitable for parenteral administration such as injection, rectal administration and instillation, and oral administration in solid or liquid form.

The antibacterial agent composition of the invention for parenteral injections may take the form of an aqueous or nonaqueous solution, suspension or emulsion in pharmaceutically acceptable sterile water or nonaqueous solvent. Examples of the suitable nonaqueous carrier, diluent, solvent or vehicle include propylene glycol, polyethylene glycol, vegetable oils such as olive oil, and injectable organic esters such as ethyl oleate. Such compositions may further contain adjuvants such as antiseptic agents, humectants, emulsifiers and dispersants. The composition may be sterilized by passing through a bacteria-collecting filter, or by introducing a sterilizer as such or in the form of a sterile solid composition soluble in a certain amount of another sterile injectable medium.

In preparations for instillation, a solubilizer, preservative, isotonic agent, thickener or the like may be added to the inventive compound.

Solid preparations for oral administration include capsules, tablets, pills, powders, and granules. The solid preparation is generally formulated by mixing the inventive compound with at least one inert diluent such as sucrose, lactose and starch. In preparing such a preparation, an additional agent other than the inert diluent such as a lubricant (e.g., magnesium stearate) may also be used. In the case of capsules, tablets and pills, a buffer agent may be used. Tablets and pills may be covered with enteric coatings.

For liquid preparations for oral administration, there may be used inert diluents which are commonly used by those skilled in the art, for example, pharmaceutically acceptable water-containing emulsions, solutions, suspensions, syrups and elixirs. In the composition, adjuvants, for example, humectants, emulsifiers, suspending agents, sweeteners, seasoning agents and flavoring agents may also be blended in addition to the inert diluents. Preparations for rectal administration may preferably contain an excipient such as cacao butter or suppository wax in addition to the inventive compound.

The dose of the inventive compound (1) varies with the form of a compound to be administered, administration route, desired treating period and other factors although the daily dose is preferably about 0.1 to 1,000 mg/kg, especially about 0.5 to 100 mg/kg of adult. If desired, the daily dose may be administered in two to four portions.

Since the inventive compounds (1) and salts thereof have very high antibacterial activity, low phototoxicity and cytotoxicity, they can be widely used not only as human and animal medicines, but also as medicines for fish disease medicines, pesticides, food preservatives and the like. Moreover, the inventive compounds are expected to have antiviral activity, especially anti-human immunodeficiency virus (HIV) activity and thus believed effective for the prevention and treatment of aids.

Examples of the invention are given below together with reference examples by way of illustration and not by way of limitation.

#### Reference Example 1

Ethyl 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,4,6-trifluorophenyl)-1,8-naphthyridine-3-carboxylate:

With ice cooling, 5 ml of a toluene solution containing 1.39 ml of 2,4,6-trifluoroaniline was added dropwise to 10 ml of a toluene solution containing 6.40 g of ethyl 2-(2,6-dichloro-5-fluoronicotinoyl)-3-ethoxyacrylate and stirred overnight at room temperature. The solvent was distilled off then to the residue, ethanol was added. The resulting crystals were collected by filtration and washed with diethyl ether, to give ethyl 2,6-dichloro-5-fluoronicotinoyl-3-(2,4,6-trifluorophenyl)aminoacrylate. To 9 ml of a N,N-dimethylformamide solution containing 2.0 g of ethyl 2,6-dichloro-5-fluoronicotinoyl-3-(2,4,6-trifluorophenylamino)acrylate was added 0.63 g of potassium carbonate. The solution was stirred for 90 minutes at room temperature. The reaction solution was poured into ice water, the precipitated solid was collected by filtration and washed with ethanol and diethyl ether, to give 1.38 g of the title compound.

Properties: colorless powder

mp: 158-160°C

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.41 (t, J = 7 Hz, 3H), 4.42 (q, J = 7 Hz, 2H), 6.92-7.06 (m, 2H), 8.48 (d, J = 11 Hz, 1H), 8.49 (s, 1H)

#### Reference Example 2

Ethyl 7-chloro-1-(2-chloro-4-fluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

The title compound was obtained by the similar procedure as Reference Example 1 except that 2-chloro-4-fluoroaniline was used.

Properties: colorless powder

mp: 177-178°C

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.41 (t, J = 7 Hz, 3H), 4.41 (q, J = 7 Hz, 2H), 7.23 (dd, J = 3 Hz, 8 Hz, 1H), 7.36-7.51 (m, 2H), 8.49 (d, J = 7 Hz, 1H), 8.49 (s, 1H)

#### Reference Example 3

Ethyl 1-(2-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

With ice cooling, 5 ml of a chloroform solution containing 1.2 ml of 2-chloro-4-fluoroaniline was added dropwise to 13 ml of a chloroform solution containing 2.46 g of ethyl 2-(2,4,5-trifluorobenzoyl)-3-ethoxyacrylate and stirred overnight at room temperature. The solvent was distilled off then to the residue, ethanol was added. The resulting crystals were collected by filtration and washed with diethyl ether, to give ethyl 2-(2,4,5-trifluorobenzoyl)-3-(2-chloro-4-fluorophenylamino)acrylate. To 15 ml of a N,N-dimethylformamide solution containing 3.00 g of ethyl 2-(2,4,5-trifluorobenzoyl)-3-(2-chloro-4-fluorophenylamino)acrylate was added 1.03 g of potassium carbonate. The solution was stirred for 90 minutes at room temperature. The reaction solution was poured into ice water, the precipitated solid was collected by filtration and washed with ethanol and diethyl ether, to give 2.74 g of the title compound.

Properties: colorless plates

mp: 220°C (decomposed)

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 4.39 (q, J = 7 Hz, 2H), 6.54 (dd, J = 6 Hz, 11 Hz, 1H), 7.46 (dd, J = 3 Hz, 7 Hz, 1H), 7.56 (dd, J = 5 Hz, 9 Hz, 1H), 7.50-7.64 (m, 2H), 8.25-8.38 (m, 1H), 8.34 (s, 1H)

Reference Example 4

Ethyl 7-chloro-1-(4-chloro-2-fluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

5 The title compound was obtained by the similar procedure as Reference Example 1 except that 4-chloro-2-fluoro-aniline was used.

Properties: colorless powder

mp: 216-218°C

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 7.34-7.45 (m, 3H), 8.47 (d,  $J = 9$  Hz, 1H), 8.55 (s, 1H)

Reference Example 5

15 Ethyl 7-chloro-6-fluoro-1-(4-fluoro-2-methylphenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

The title compound was obtained by the similar procedure as Reference Example 1 except that 4-fluoro-2-methyl-aniline was used.

20 Properties: colorless powder

mp: 199-200°C

1 $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.40 (t,  $J = 7$  Hz, 3H), 2.06 (s, 3H),  
4.41 (q,  $J = 7$  Hz, 2H), 7.05-7.17 (m, 2H), 7.23 (d,  $J = 5$  Hz, 1H), 8.48 (d,  $J = 7$  Hz, 1H), 8.51 (s, 1H)

Example 1

Ethyl 7-chloro-1-(2,4-difluoro-5-nitrophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

To 8 ml of conc. sulfuric acid was added 2.00 grams of ethyl 7-chloro-1-(2,4-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate. With ice cooling and stirring, to the solution was added 600 mg of potassium nitrate in portions. The solution was stirred at room temperature for 30 minutes to complete nitration. Then the reaction solution was poured into a stirred mixture of 150 ml of chloroform and 100 ml of ice water. After stirring at room temperature for 15 minutes, the reaction solution separated. The chloroform layer was dried over anhydrous magnesium sulfate and then concentrated in vacua. The precipitated crystals were dispersed in ethanol, collected by filtration and washed with ethanol and then with diisopropyl ether to give 2.08 g of the title compound.

Properties: colorless needles

mp: 256-257°C

40  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t,  $J = 7$  Hz, 3H), 4.42 (d,  $J = 7$  Hz, 1H), 7.37 (t,  $J = 9$  Hz, 1H), 8.35 (t,  $J = 7$  Hz, 1H), 8.49 (d,  $J = 7$  Hz, 1H), 8.54 (s, 1H)

Example 2

45 7-chloro-6-fluoro-1-(2,4-difluoro-5-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

To 25 ml of conc. sulfuric acid was added 6.0 grams of 7-chloro-1-(2,4-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid. With ice cooling and stirring, to the solution was added 5.0 g of potassium nitrate in portions. The temperature was slowly elevated to 80°C at which stirring was continued for 2 hours. The reaction solution was allowed to cool, poured into 200 g of ice water, and allowed to stand overnight. The precipitate was collected by filtration, washed with distilled water, ethanol and diisopropyl ether, and air dried, to give 6.4 g of the title compound.

Properties: colorless powder

55 mp: 262-265°C (decomposed)

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 8.15 (t,  $J = 11$  Hz, 1H), 8.79 (d,  $J = 7$  Hz, 1H), 8.86 (t,  $J = 8$  Hz, 1H), 9.17 (s, 1H)

Example 3

1-(2,4-difluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5 To 40 ml of conc. sulfuric acid was added 4 g of 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid. Potassium nitrate (3.6 mg) was added in portions to the solution, which was stirred for 1 hour at room temperature. The reaction solution was poured into ice water and stirred overnight. The precipitated solid was collected by filtration and washed with water, ethanol and diethyl ether to give 4.2 g of the title compound.

10 Properties: pale yellow powder

mp: >270°C

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

7.70 (dd, J = 6 Hz, 12 Hz, 1H),  
8.21 (t, J = 11 Hz, 1H), 8.36 (t, J = 9 Hz, 1H), 8.93 (t, J = 8 Hz, 1H), 9.10 (s, 1H)

15

Example 4

Ethyl 1-(2,4-difluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

20 To 40 ml of dichloroethane was added 4.2 g of 1-(2,4-difluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid. With ice cooling, 7 g of oxalyl chloride was added dropwise. After the completion of addition, the solution was stirred for 2 hours at room temperature. Ethanol (15 ml) was added dropwise to the reaction solution, which was stirred overnight at room temperature. The reaction solution was concentrated in vacua, ethanol was added to the residue, and the solid was collected by filtration and washed with diethyl ether to give 3.7 g of the title compound.

25

Properties: pale yellow powder

mp: 165-173°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

2.74 (t, J = 7 Hz, 3H), 4.37 (q, J = 7 Hz, 2H), 7.47 (dd, J = 10 Hz, 11 Hz, 1H), 8.11-8.24 (m, 2H), 8.72 (s, 1H), 8.93 (t, J = 9 Hz, 1H)

30

Example 5

1-(2,4-difluoro-5-nitrophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35

To 10 ml of conc. sulfuric acid was added 1.7 g of 1-(2,4-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid. Potassium nitrate (1.5 g) was added in portions to the solution, which was heated at 60°C and stirred overnight. The reaction solution was allowed to cool down, poured into ice water, and stirred overnight. The precipitated solid was collected by filtration and washed with water, ethanol and diethyl ether to give 1.7 g of the title compound.

40

Properties: pale yellow powder

mp: 245-255°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

8.17 (t, J = 10 Hz, 1H), 8.26 (t, J = 9 Hz, 1H), 8.97 (s, 1H), 9.00 (t, J = 8 Hz, 1H)

45

Example 6

Ethyl 1-(2,4-difluoro-5-nitrophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

50

The title compound was obtained by the similar procedure as Example 4 except that 1-(2,4-difluoro-5-nitrophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: colorless powder

mp: 210-217°C

55 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.27 (t, J = 7 Hz, 3H), 4.26 (q, J = 7 Hz, 2H), 8.07 (t, J = 11 Hz, 1H), 8.16 (t, J = 10 Hz, 1H), 8.64 (s, 1H), 9.00 (t, J = 8 Hz, 1H)

Example 7

7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-1,8-naphthyridine-3-carboxylic acid:

5 To 10 ml of conc. sulfuric acid was added 890 mg of 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluorophenyl)-1,8-naphthyridine-3-carboxylic acid. Potassium nitrate (730 mg) was added in portions to the solution, which was stirred at room temperature for 2 days. The reaction solution was allowed to cool, poured into ice water, and stirred overnight. The precipitated solid was collected by filtration, washed with water, ethanol and diethyl ether to give 860 mg of the title compound.

10 Properties: yellow powder  
mp: 216-221°C  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ: 8.72-8.84 (m, 2H), 9.11 (s, 1H)

Example 8

Ethyl 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-1,8-naphthyridine-3-carboxylate:

20 The title compound was obtained by the similar procedure as Example 4 except that 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-1,8-naphthyridine-3-carboxylic acid was used.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.41 (t, J = 7 Hz, 3H), 4.42 (q, J = 7 Hz, 2H), 8.18-8.26 (m, 1H), 8.59 (d, J = 8 Hz, 1H), 8.54 (s, 1H)

Example 9

6,7-difluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-quinoline-3-carboxylic acid:

30 To 10 ml of conc. sulfuric acid was added 830 mg of 6,7-difluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluorophenyl)-quinoline-3-carboxylic acid. Potassium nitrate (710 mg) was added in portions to the solution, which was stirred at 100°C for 3 days. The reaction solution was allowed to cool, poured into ice water, and stirred overnight. The precipitated solid was collected by filtration, washed with water, ethanol and diethyl ether to give 700 mg of the title compound.

35 Properties: pale yellow powder  
mp: >215°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ: 7.76 (dd, J = 6 Hz, 11 Hz, 1H),  
40 8.37 (t, J = 9 Hz, 1H), 8.85 (t, J = 6 Hz, 1H), 9.07 (s, 1H)

Example 10

Ethyl 6,7-difluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-quinoline-3-carboxylate:

45 The title compound was obtained by the similar procedure as Example 4 except that 6,7-difluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-quinoline-3-carboxylic acid was used.

Properties: colorless powder  
50 mp: 106-115°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.27 (t, J = 7 Hz, 3H), 4.24 (q, J = 7 Hz, 2H), 7.53 (dd, J = 6 Hz, 11 Hz, 1H),  
8.16 (t, J = 10 Hz, 1H), 8.69 (s, 1H),  
8.83 (t, J = 8 Hz, 1H)

Example 11

Ethyl 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,4,6-trifluoro-3-nitrophenyl)-1,8-naphthyridine-3-carboxylate:

5 The title compound was obtained by the similar procedure as Example 1 except that ethyl 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,4,6-trifluorophenyl)-1,8-naphthyridine-3-carboxylate was used.

Properties: yellow powder  
mp: 177-184°C

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.42 (t,  $J = 7$  Hz, 3H), 4.43 (q,  $J = 7$  Hz, 2H), 7.24 (t,  $J = 11$  Hz, 2H), 8.49 (s, 1H),  
8.50 (d,  $J = 10$  Hz, 1H)

Example 12

15 Ethyl 7-chloro-1-(2-chloro-4-fluoro-5-nitrophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

The title compound was obtained by the similar procedure as Example 1 except that ethyl 7-chloro-1-(2-chloro-4-fluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

20 Properties: colorless needles  
mp: 237-242°C (decomposed)  
25  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 7.62 (d,  $J = 10$  Hz, 1H), 8.19 (d,  $J = 8$  Hz, 1H),  
8.50 (d,  $J = 8$  Hz, 1H), 8.55 (s, 1H)

Example 13

Ethyl 1-(2-chloro-4-fluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

30 The title compound was obtained by the similar procedure as Example 1 except that ethyl 1-(2-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: pale yellow needles  
35 mp: 216-219°C  
40  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 6.53 (dd,  $J = 6$  Hz, 12 Hz, 1H),  
7.77 (d,  $J = 11$  Hz, 1H), 8.32 (s, 1H),  
8.26-8.35 (m, 1H), 8.40 (d,  $J = 7$  Hz, 1H)

Example 14

Ethyl 7-chloro-1-(4-chloro-2-fluoro-5-nitrophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

45 The title compound was obtained by the similar procedure as Example 1 except that ethyl 7-chloro-1-(4-chloro-2-fluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

Properties: colorless needles  
mp: 219-221°C  
50  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 7.62 (d,  $J = 10$  Hz, 1H), 8.19 (d,  $J = 8$  Hz, 1H),  
8.50 (d,  $J = 8$  Hz, 1H), 8.55 (s, 1H)

Example 15

55 Ethyl 7-chloro-6-fluoro-1-(4-fluoro-2-methyl-5-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

The title compound was obtained by the similar procedure as Example 1 except that ethyl 7-chloro-6-fluoro-1-(4-fluoro-2-methylphenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

Properties: colorless powder  
 mp: 215-216°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:  
 5            1.41 (t, J = 7 Hz, 3H), 2.19 (s, 1H),  
 10          4.43 (q, J = 7 Hz, 2H), 7.41 (d, J = 8 Hz, 1H), 8.11 (d, J = 7 Hz, 1H), 8.50 (s, 1H),  
 15          8.52 (d, J = 8 Hz, 1H)

Example 16

10 Ethyl 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

Ethyl 7-chloro-6-fluoro-1-(2,4-difluoro-5-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate (3.0 g) was added to a mixture of 50 ml of dichloromethane, 30 ml of ethanol, and 2 ml of conc. hydrochloric acid together with 280 mg of 10% palladium on carbon whereupon hydrogenation was carried out overnight at room temperature. Pyridine (2 ml) was added to the reaction solution, which was concentrated in vacua. To the residue were added 80 ml of chloroform and 10 ml of distilled water. The chloroform layer was separated, dried over anhydrous magnesium sulfate and then concentrated in vacua. Ethanol (8 ml) was added to the residue whereupon the solution was allowed to stand at room temperature. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 1.95 grams of the title compound.

20 Properties: colorless powder  
 mp: 208-210°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 25            1.27 (t, J = 7 Hz, 3H), 4.24 (q, J = 7 Hz, 2H), 7.11 (t, J = 8 Hz, 1H), 7.47 (t, J = 10 Hz, 1H), 8.53  
 (d, J = 8 Hz, 1H), 8.71 (s, 1H)

Example 17

1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

To 0.6 g of ethyl 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was added 4 ml of a 3N hydrochloric acid/acetic acid mixture. The solution was heated at reflux for 2 hours. Distilled water (3 ml) was added to the solution, which was refluxed for 5 minutes. The precipitate was collected by filtration and washed with ethanol to give 0.54 g of the title compound.

35 Properties: yellow powder  
 mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 40            5.46 (s, 2H), 7.00 (t, J = 8 Hz, 1H),  
 7.43 (t, J = 10 Hz, 1H), 8.76 (d, J = 8 Hz, 1H), 8.97 (s, 1H)

Example 18

Ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

45 Ethyl 1-(2,4-difluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate (3.7 grams) was dissolved in 60 ml of acetic acid, to which was added 400 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred for 2 days at room temperature. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 2.9 g of the title compound.

50 Properties: yellow powder  
 mp: 198-205°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 55            1.28 (t, J = 7 Hz, 3H), 4.23 (q, J = 7 Hz, 2H), 5.52 (s, 2H), 7.01 (t, J = 9 Hz, 1H),  
 7.19 (dd, J = 6 Hz, 10 Hz, 1H),  
 8.14 (t, J = 9 Hz, 1H), 8.54 (s, 1H)

Example 19

1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5 Ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate (1 g) was added to 8 ml of acetic acid and 2 ml of hydrochloric acid. The solution was heated at reflux overnight. After cooling down, the solution was concentrated in vacua. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 830 mg of the title compound.

10 Properties: colorless powder  
mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 7.14 (t, J = 9 Hz, 1H), 7.47 (dd, J = 6 Hz, 10 Hz, 1H), 7.54 (t, J = 10 Hz, 1H),  
8.34 (t, J = 10 Hz, 1H), 8.89 (s, 1H)

15 Example 20

Ethyl 1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

20 Ethyl 1-(2,4-difluoro-5-nitrophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate (2.2 g) was dissolved in 20 ml of methanol, 50 ml of acetic acid, and 10 ml of dichloroethane, to which was added 200 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred overnight at room temperature. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 1.12 g of the title compound.

25 Properties: yellow powder  
mp: 187-196°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.28 (t, J = 7 Hz, 3H), 4.22 (q, J = 7 Hz, 2H), 5.49 (s, 2H), 7.11 (t, J = 8 Hz, 1H),  
7.42 (t, J = 10 Hz, 1H), 8.05 (t, J = 10 Hz, 1H), 8.46 (s, 1H)

30 Example 21

1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35 The title compound was obtained by the similar procedure as Example 19 except that ethyl 1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

40 Properties: colorless powder  
mp: 256-261°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 7.15-7.30 (m, 1H), 7.49 (t, J = 10 Hz, 1H), 8.25 (t, J = 8 Hz, 1H), 8.77 (s, 1H)

45 Example 22

Ethyl 1-(3-amino-4,5,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

50 Ethyl 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)-1,8-naphthyridine-3-carboxylate (780 mg) was dissolved in 5 ml of methanol and 10 ml of acetic acid, to which was added 80 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred overnight at room temperature. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 200 mg of the title compound.

55 Properties: brown powder  
mp: 165-174°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.29 (t, J = 7 Hz, 3H), 4.26 (q, J = 7 Hz, 2H), 5.82 (s, 2H), 8.55 (d, J = 8 Hz, 1H),  
8.75 (s, 1H)

Example 23

1-(3-amino-4,5,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

5 Ethyl 1-(3-amino-4,5,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate (600 mg) was dissolved in 30 ml of methanol, 10 ml of acetic acid, and 30 ml of dichloroethane, to which was added 100 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred overnight at room temperature. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. To the residue were added 4 ml of acetic acid and 1 ml of hydrochloric acid. The solution was heated at 100°C and stirred overnight. The reaction  
10 solution was concentrated in vacua whereupon diethyl ether was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 160 mg of the title compound.

Properties: pale yellow powder  
mp: >242°C (decomposed)  
15  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ : 6.87 (t,  $J = 5$  Hz, 1H), 7.76 (d,  $J = 8$  Hz, 1H), 9.02 (s, 1H)

Example 24

20 Ethyl 1-(3-amino-4,5,6-trifluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

25 Ethyl 6,7-difluoro-1,4-dihydro-4-oxo-1-(2,3,4-trifluoro-5-nitrophenyl)quinoline-3-carboxylate (280 mg) was dissolved in 10 ml of ethanol, 5 ml of acetic acid, and 5 ml of dichloroethane, to which was added 30 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred overnight at room temperature. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 200 mg of the title compound.

Properties: yellow powder  
mp: 116-124°C  
30  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ : 1.27 (t,  $J = 7$  Hz, 3H), 4.22 (q,  $J = 7$  Hz, 2H), 5.85 (s, 2H), 6.83 (t,  $J = 8$  Hz, 1H),  
7.42 (dd,  $J = 6$  Hz, 12 Hz, 1H),  
8.13 (t,  $J = 10$  Hz, 1H), 8.60 (s, 1H)

Example 25

1-(3-amino-4,5,6-trifluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

40 The title compound was obtained by the similar procedure as Example 23 except that ethyl 1-(3-amino-4,5,6-trifluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: pale yellow powder  
mp: >211°C (decomposed)  
45  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ : 5.91 (brs, 2H), 6.86 (t,  $J = 7$  Hz, 1H),  
7.68 (dd,  $J = 7$  Hz, 11 Hz, 1H),  
8.34 (t,  $J = 9$  Hz, 1H), 8.94 (s, 1H)

Example 26

50 Ethyl 1-(3-amino-2,4,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

The title compound was obtained by the similar procedure as Example 16 except that ethyl 1-(2,4,6-trifluoro-3-nitrophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

55  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.40 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 6.83-7.04 (br, 2H), 7.22-7.35 (m, 1H),  
8.48 (d,  $J = 8$  Hz, 1H), 8.50 (s, 1H)

Example 27

1-(3-amino-2,4,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

5 The title compound was obtained by the similar procedure as Example 17 except that ethyl 1-(3-amino-2,4,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

Properties: pale yellow powder  
 mp: 222-228°C  
 10  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
 7.44 (t,  $J = 11$  Hz, 1H),  
 8.77 (d,  $J = 8$  Hz, 1H), 9.21 (s, 1H)

Example 28

15 Ethyl 1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

The title compound was obtained by the similar procedure as Example 16 except that ethyl 1-(6-chloro-4-fluoro-3-nitrophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

20 Properties: yellow powder  
 mp: 206-208°C  
 1 $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
 1.41 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 6.86 (d,  $J = 8$  Hz, 1H), 7.26 (d,  $J = 11$  Hz, 1H),  
 25 8.48 (d,  $J = 8$  Hz, 1H), 8.49 (s, 1H)

Example 29

1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

30 The title compound was obtained by the similar procedure as Example 17 except that ethyl 1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

Properties: pale yellow powder  
 mp: 265-267°C  
 35  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
 5.81 (s, 2H), 7.07 (d,  $J = 8$  Hz, 1H),  
 7.52 (d,  $J = 11$  Hz, 1H), 8.76 (d,  $J = 7$  Hz, 1H), 8.93 (s, 1H)

Example 30

Ethyl 1-(3-amino-6-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Example 16 except that ethyl 1-(6-chloro-4-fluoro-3-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

40  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
 1.39 (t,  $J = 7$  Hz, 3H), 4.38 (q,  $J = 7$  Hz, 2H), 6.65 (dd,  $J = 5$  Hz, 12 Hz, 1H),  
 6.91 (d,  $J = 9$  Hz, 1H), 7.31 (d,  $J = 11$  Hz, 1H), 8.28 (q,  $J = 9$  Hz, 16 Hz, 1H), 8.35 (s, 1H)

Example 31

1-(3-amino-6-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50 The title compound was obtained by the similar procedure as Example 19 except that ethyl 1-(3-amino-6-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: colorless powder  
 mp: >270°C

5       $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

10      5.91 (brs, 1H), 7.08 (d,  $J = 8$  Hz, 1H),  
 7.34 (dd,  $J = 7$  Hz, 11 Hz, 1H),  
 7.59 (d,  $J = 12$  Hz, 1H), 8.35 (t,  $J = 11$  Hz, 1H), 8.83 (s, 1H)

5

Example 32

Ethyl 1-(3-amino-4-chloro-6-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

10      The title compound was obtained by the similar procedure as Example 16 except that ethyl 1-(4-chloro-6-fluoro-3-nitrophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

Properties: pale yellow powder  
 mp: 200-202°C  
 15       $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.40 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 6.82 (d,  $J = 7$  Hz, 1H), 7.29 (d,  $J = 11$  Hz, 1H),  
 8.47 (d,  $J = 8$  Hz, 1H), 8.55 (s, 1H)

20

Example 33

1-(3-amino-4-chloro-6-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

20      Ethyl 1-(3-amino-4-chloro-6-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate (1.00 g) was dissolved in 10 ml of acetic acid, 10 ml of methanol and 20 ml of dichloroethane, to which was added a suspension of 132 mg of 10% palladium on carbon in 20 ml of acetic acid. Under a hydrogen atmosphere, the solution was stirred overnight. The palladium on carbon was removed by a membrane filter and 10% sodium hydroxide was added to the filtrate, which was extracted with chloroform. The organic layer was dried, and the solvent was distilled off. The solid was collected by filtration, to give 0.380 g of the title compound.

25

Properties: pale yellow powder  
 mp: >270°C

$^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

30      5.76 (br, 2H), 7.03 (d,  $J = 9$  Hz, 1H),  
 7.57 (d,  $J = 10$  Hz, 1H), 8.78 (d,  $J = 8$  Hz, 1H), 9.00 (s, 1H)

35

Example 34

Ethyl 1-(3-amino-4-fluoro-2-methylphenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

40      The title compound was obtained by the similar procedure as Example 16 except that ethyl 1-(4-fluoro-2-methyl-3-nitrophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

45

Properties: pale yellow powder  
 mp: 212-213°C

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

45      1.41 (t,  $J = 7$  Hz, 3H), 1.91 (s, 3H),  
 3.79-3.96 (br, 2H), 4.40 (q,  $J = 7$  Hz, 2H),  
 6.70 (d,  $J = 8$  Hz, 1H), 7.02 (d,  $J = 11$  Hz, 1H), 8.50 (d,  $J = 11$  Hz, 1H), 8.50 (s, 1H)

50

Example 35

1-(3-amino-4-fluoro-2-methylphenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

55      The title compound was obtained by the similar procedure as Example 17 except that ethyl 1-(3-amino-4-fluoro-2-methylphenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate was used.

60

Properties: colorless powder  
 mp: 274-279°C

$^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

1.84 (s, 3H), 6.95 (d, J = 8 Hz, 1H),  
7.19 (d, J = 12 Hz, 1H), 8.75 (d, J = 8 Hz, 1H), 8.79 (s, 1H)

Example 36

- 5 Ethyl 7-chloro-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:  
 Ethyl 7-chloro-6-fluoro-1-(2,4-difluoro-5-nitrophenyl)-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (3.5 g) was added to a mixture of 20 ml of dichloromethane, 10 ml of formic acid, and 0.3 ml of conc. hydrochloric acid together  
 10 with 280 mg of 10% palladium on carbon whereupon hydrogenation was carried out at room temperature for 5 hours. Acetic anhydride (1.2 ml) was added to the reaction solution, which was allowed to stand for 1 hour at room temperature. After removal of the catalyst by filtration, the solution was concentrated in vacua. The precipitate was dispersed in ethanol, collected by filtration and washed with ethanol and then with diisopropyl ether to give 2.65 g of the title compound.

- 15 Properties: colorless powder  
 mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.28 (t, J = 7 Hz, 3H), 4.25 (q, J = 7 Hz, 2H), 7.77 (dd, J = 10 Hz, 11 Hz, 1H), 8.35 (s, 1H), 8.45  
 20 (t, J = 8 Hz, 1H), 8.54 (d, J = 8 Hz, 1H), 8.77 (s, 1H)

Example 37

7-chloro-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

- 25 In 1 ml of formic acid was dissolved 465 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid. Acetic anhydride (0.2 g) was added to the solution, which was stirred at 60°C for 1 hour. The solution was concentrated in vacua. 2 ml of ethanol was added to the residue, and the resulting solution was stirred at 60°C for 2 hours. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 450 mg of the title compound.

- 30 Properties: colorless powder  
 mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.46 (brs, 1H), 7.78 (dd, J = 10 Hz, 11 Hz, 1H), 8.35 (s, 1H), 8.50 (t, J = 8 Hz, 1H),  
 35 8.76 (d, J = 8 Hz, 1H), 9.08 (s, 1H)

Example 38

40 Ethyl 7-chloro-1-(2,4-difluoro-5-formylmethylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

- 45 Ethyl 7-chloro-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate (500 mg) was added to 2.5 ml of N,N-dimethylformamide together with 500 mg of potassium carbonate and 1.5 g of methyl iodide. The solution was stirred at 50°C for 1 hour. After 40 ml of chloroform and 150 ml of distilled water were added, the organic layer was separated, dried over anhydrous magnesium sulfate, and then concentrated in vacua. The precipitate was dispersed in ethanol, collected by filtration and washed with ethanol and then with diisopropyl ether to give 455 mg of the title compound.

- 50 Properties: colorless crystals  
 mp: 264-267°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.41 (t, J = 7 Hz, 3H), 3.34 (s, 3H),  
 4.42 (q, J = 7 Hz, 2H), 7.27 (t, J = 10 Hz, 1H), 7.39 (t, J = 7 Hz, 1H), 8.35 (s, 1H),  
 55 8.49 (d, J = 7 Hz, 1H), 8.56 (s, 1H)

Example 39

Ethyl 1-(3-t-butoxycarbonylamino-2,4-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

5      Using 0.2 g of 10% palladium on carbon, 2.0 g of N-(t-butoxycarbonyl)-2,6-difluoro-3-nitroaniline was hydrogenated in 20 ml of methanol at room temperature for 3 days. After the catalyst was filtered off, the filtrate was directly added to 20 ml of a dichloromethane solution containing 0.5 mmol/ml of ethyl 2-(2',6'-dichloro-5-fluoronicotinoyl)-3-ethoxyacrylate. The solution was concentrated in vacua, 2.5 g of anhydrous potassium carbonate and 10 ml of N,N-dimethylformamide were added to the residue, and the resulting solution was stirred at 90°C for 30 minutes. The solution was allowed to cool down and combined with 100 ml of chloroform and 400 ml of distilled water. The solution was separated, the chloroform layer was washed twice with 400 ml of distilled water, dried over anhydrous magnesium sulfate and then concentrated in vacua. Ethanol (1 ml) was added to the concentrate, which was allowed to stand. The residue was subject to chromatography using 150 g of silica gel (eluting solution: chloroform - chloroform/methanol = 7.5/1). A precipitate from a fraction corresponding to a main product was dispersed in ethanol and collected by filtration to give 575 mg of the title compound.

Properties:                    colorless crystals  
 mp:                            128-131°C  
 20     $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) δ:                    1.40 (t,  $J = 7$  Hz, 3H), 1.51 (s, 9H),  
                                   4.40 (q,  $J = 7$  Hz, 2H), 6.11 (s, 1H),  
                                   7.16 (t,  $J = 11$  Hz, 1H), 7.30 (t,  $J = 7$  Hz, 1H), 8.48 (d,  $J = 7$  Hz, 1H), 8.54 (s, 1H)

Example 40

1-(3-amino-2,4-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

30      Ethyl 1-(3-t-butoxycarbonylamino-2,4-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate (500 mg) was added to 8 ml of a mixture of 3N hydrochloric acid and acetic acid, which was stirred and heated at reflux for 3.5 hours. After 16 ml of distilled water was added, the reaction solution was heated at reflux for 10 minutes, then allowed to cool down, and combined with 80 ml of chloroform and 10 ml of distilled water. The solution was separated, the chloroform layer was concentrated in vacua. The precipitate was dispersed in ethanol, collected by filtration, and washed with ethanol and then with diisopropyl ether to give 295 mg of the title compound.

35    Properties:                    yellow powder  
 mp:                            244-248°C (decomposed)  
 40     $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) δ:                    4.04 (s, 1H), 6.64 (dt,  $J = 5$  Hz, 8 Hz, 1H), 7.02 (ddd,  $J = 2$  Hz, 8 Hz, 10 Hz, 1H),  
                                   8.52 (d,  $J = 7$  Hz, 1H), 8.87 (s, 1H)

Example 41

1-(3-benzoylamino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

45      1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid (310 mg) was added to 920 mg of N,N-dimethylformamide together with 220 mg of benzoic anhydride, which was stirred at 70°C for 2 hours and at 100°C for 2.5 hours. The reaction solution was combined with 50 ml of chloroform and 150 ml of distilled water. The solution was separated, the chloroform layer was dried over anhydrous magnesium sulfate and concentrated in vacua. Ethanol (6 ml) was added to the residue, which was allowed to stand. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 184 mg of the title compound.

Properties:                    pale brown powder  
 mp:                            260-263°C  
 55     $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ ) δ:                    7.53-7.68 (m, 3H), 7.80 (t,  $J = 10$  Hz, 1H), 7.98 (d,  $J = 8$  Hz, 2H), 8.11 (t,  $J = 7$  Hz, 1H), 9.09 (s, 1H), 10.40 (s, 1H)

Example 42

Ethyl 7-chloro-1-(2,4-difluoro-5-methylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

5 Ethyl 1-(5-amino-2,4-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (500 mg) was added to a mixture of 10 ml of 1,2-dichloroethane, 5 ml of methanol and 0.5 ml of acetic acid together with 100 mg of 37% formalin. Using 0.08 g of 10% palladium on carbon, hydrogenation was carried out for 16 hours. After the catalyst was filtered off, the filtrate was concentrated in vacua. The residue was dissolved in 50 ml of chloroform, washed with an aqueous solution of 50% sodium carbonate, dried over anhydrous magnesium sulfate, and then concentrated in vacua. The residue was subject to chromatography using 20 g of silica gel (eluting solution: chloroform) to give 150 mg of the title compound.

Properties: pale yellow needles  
mp: 226-231°C  
15  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) δ: 1.41 (t,  $J = 7$  Hz, 3H), 2.89 (s, 3H),  
4.41 (q,  $J = 7$  Hz, 2H), 6.64 (t,  $J = 7$  Hz, 1H), 7.02 (dd,  $J = 9$  Hz, 11 Hz, 1H),  
8.47 (d,  $J = 7$  Hz, 1H), 8.59 (s, 1H)

Example 43

7-chloro-1-(2,4-difluoro-5-methylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

25 Ethyl 7-chloro-1-(2,4-difluoro-5-methylaminophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (150 mg) was added to 1 ml of a mixture of 3N hydrochloric acid and acetic acid (1/1, vol/vol), which was stirred and heated at reflux for 2 hours. After 5 ml of distilled water was added, the reaction solution was heated at reflux for a further 10 minutes and then allowed to cool down. The precipitate was dispersed in ethanol, collected by filtration, and washed with ethanol and then with diisopropyl ether to give 70 mg of the title compound.

30 Properties: yellow crystals  
mp: 250-252°C  
15  $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ ) δ: 2.69 (d,  $J = 5$  Hz, 3H), 5.90 (brs, 1H),  
7.01 (t,  $J = 8$  Hz, 1H), 7.46 (t,  $J = 11$  Hz, 1H), 8.76 (d,  $J = 8$  Hz, 1H), 8.99 (s, 1H)

Example 44

Ethyl 1-(2,4-difluoro-5-methylaminophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

40 The title compound was obtained by the similar procedure as Example 42 except that ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: yellow powder  
mp: 208-216°C  
45  $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ ) δ: 1.28 (t,  $J = 7$  Hz, 3H), 2.72 (d,  $J = 4$  Hz, 3H), 4.23 (q,  $J = 7$  Hz, 2H), 5.94-6.04 (m, 1H),  
7.04 (t,  $J = 8$  Hz, 1H), 7.19 (dd,  $J = 4$  Hz, 10 Hz, 1H), 7.52 (t,  $J = 10$  Hz, 1H),  
8.14 (t,  $J = 10$  Hz, 1H), 8.55 (s, 1H)

Example 45

1-(2,4-difluoro-5-methylaminophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 43 except that ethyl 1-(2,4-difluoro-5-methylaminophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: brown powder  
mp: >164°C (decomposed)  
15  $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ ) δ:

2.71 (s, 3H), 6.01 (brs, 1H),  
 7.05 (t, J = 8 Hz, 1H), 7.39-7.51 (m, 1H), 7.53 (t, J = 10 Hz, 1H),  
 8.34 (t, J = 9 Hz, 1H), 8.90 (s, 1H)

5 Example 46

Ethyl 7-chloro-1-(3-dimethylamino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

10 Ethyl 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (500 mg) was added to a mixture of 10 ml of 1,2-dichloroethane, 5 ml of methanol and 0.5 ml of acetic acid together with 500 mg of 37% formalin. Using 0.08 g of 10% palladium on carbon, hydrogenation was carried out 64 hours. After the catalyst was filtered off, the filtrate was concentrated in vacua, to give the title compound.

Properties: yellow powder  
 15 mp: 158-163°C  
 $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t, J = 7 Hz, 3H), 2.88 (s, 6H),  
 4.41 (q, J = 7 Hz, 2H), 6.85 (t, J = 7 Hz, 1H), 7.04 (dd, J = 9 Hz, 12 Hz, 1H),  
 8.47 (d, J = 7 Hz, 1H), 8.57 (s, 1H)

20 Example 47

7-chloro-1-(3-dimethylamino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid obtained in Example 46:

25 The entire amount of ethyl 7-chloro-1-(3-dimethylamino-4,6-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate was added to 4 ml of a mixture of 3N hydrochloric acid and acetic acid (1/1, vol/vol), which was stirred and heated at reflux for 2 hours. The reaction solution was allowed to cool down and concentrated in vacua. The precipitate was dispersed in ethanol, collected by filtration, and washed with ethanol and then with diisopropyl ether to give 295 mg of the title compound.

Properties: pale yellow powder  
 mp: 244-247.0°C  
 $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ : 2.79 (s, 6H), 7.41 (t, J = 8 Hz, 1H),  
 7.57 (dd, J = 10 Hz, 13 Hz, 1H),  
 8.77 (d, J = 8 Hz, 1H), 9.04 (s, 1H)

40 Example 48

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

45 To 6,500 mg of N,N-dimethylformamide were added 1,300 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid, 600 mg of (3S)-3-aminopyrrolidine, and 1,000 mg of triethylamine. The solution was stirred at 90°C for 1 hour. The reaction solution was allowed to cool down, combined with 25 ml of ethanol, heated at reflux for 5 minutes, and allowed to cool down. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 1,410 mg of the title compound.

50 Properties: pale brown powder  
 mp: 260-266°C (decomposed)  
 $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ : 1.81 (m, 1H), 2.06 (m, 1H), 5.36 (brs, 2H),  
 6.97 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.06 (d, J = 13 Hz, 1H), 8.69 (s, 1H)

Example 49

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid triethylamine salt:

- 5 To 1,000 mg of N,N-dimethylformamide were added 220 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid, 210 mg of (3S)-3-aminopyrrolidine dihydrochloride, and 400 mg of triethylamine. The solution was stirred at 90°C for 1.5 hours. The reaction solution was allowed to cool down, combined with 10 ml of ethanol, heated at reflux for 5 minutes, and allowed to cool down. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 220 mg of the title compound.
- 10

Properties: pale brown powder  
mp: 245-249°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ:

15 1.06 (t, J = 7 Hz, 9H), 1.66 (m, 1H), 1.92 (m, 1H), 3.44 (q, J = 7 Hz, 6H), 5.35 (s, 2H), 6.96 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H), 8.66 (s, 1H)

Example 50

- 20 1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid dihydrochloride:

In 2.5 ml of 6N hydrochloric acid was dissolved 100 mg of 1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid. The solution was concentrated in vacua. Ethanol was added to the residue. The precipitate was crushed, collected by filtration and washed with ethanol and then with diisopropyl ether to give 97 mg of the title compound.

Properties: pale brown powder  
mp: 246-250°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ:

25 2.09 (m, 1H), 2.22 (m, 1H), 7.03 (brt, 1H),  
7.39 (t, J = 10 Hz, 1H), 8.12 (d, J = 12 Hz, 1H), 8.30 (brs, 2H), 8.72 (s, 1H)

Example 51

- 30 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid formic acid salt:

A mixture of 200 mg of 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid and 200 mg of formic acid was stirred for about one minute, combined with 200 mg of ethanol and stirred at 90°C for one minute. The solution was combined with 2 ml of ethanol, stirred at the same temperature for a further 2 minutes, and allowed to stand. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 154 mg of the title compound.

45 Properties: pale brown powder  
mp: 223-226°C  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ:

50 1.75 (m, 1H), 2.00 (m, 1H), 5.36 (s, 2H),  
6.96 (t, J = 8 Hz, 1H), 7.35 (t, J = 11 Hz, 1H), 8.04 (d, J = 12 Hz, 1H), 8.26 (s, 1H),  
9.68 (s, 1H)

Example 52

- 55 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid p-toluenesulfonic acid salt:

To 300 mg of N,N-dimethylformamide were added 100 mg of 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid and 55 mg of p-toluenesulfonic acid hydrate. The mixture was stirred for about 5 minutes. The homogenized solution was combined with 8 ml of diisopropyl ether,

stirred, and allowed to stand. The supernatant was removed by decantation. The remainder was combined with 1 ml of ethanol, heated at reflux for 2 minutes, and allowed to cool down. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 120 mg of the title compound.

- 5 Properties: pale brown powder  
mp: 270°C  
10 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 2.02 (m, 1H), 2.24 (m, 1H), 2.28 (s, 3H),  
3.89 (m, 1H), 5.37 (brs, 2H),  
15 6.96 (t, J = 7 Hz, 1H), 7.11 (d, J = 8 Hz, 2H), 7.35 (dt, J = 2 Hz, 12 Hz, 1H), 7.47 (d, J = 8 Hz, 2H),  
7.95 (brs, 2H),  
8.13 (d, J = 12 Hz, 1H), 8.72 (s, 1H)

#### Example 53

- 15 1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-7-(3-hydroxypyrrrolidin-1-yl)-4-oxo-1,8-naphthyridine-3-carboxylic acid:

To 550 mg of N,N-dimethylformamide were added 150 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid, 100 mg of 3-hydroxypyrrrolidine, and 100 mg of triethylamine. The solution was stirred at 70°C for 30 minutes. The reaction solution was combined with 8 ml of diisopropyl ether, stirred, and allowed to stand. The supernatant was removed by decantation. To the remainder was added 2 ml of ethanol. The precipitate was collected by filtration and washed with ethanol and then with diisopropyl ether to give 156 mg of the title compound.

- 25 Properties: colorless powder  
mp: 251-253°C  
30 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.56 (m, 1H), 1.70-1.95 (m, 3H),  
2.58-2.96 (m, 4H), 4.16 (m, 1H),  
4.30 (brs, 1H), 5.35 (s, 2H),  
6.95 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H), 8.01 (d, J = 13 Hz, 1H), 8.59 (s, 1H)

#### Example 54

- 35 1-(3-amino-4,6-difluorophenyl)-7-[(3S,4S)-3-amino-4-methyl-pyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that (3S,4S)-3-amino-4-methylpyrrolidine dihydrochloride was used.

- 40 Properties: pale brown powder  
45 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 0.93 (d, J = 7 Hz, 3H), 2.17 (m, 1H),  
5.35 (s, 2H), 6.97 (t, J = 8 Hz, 1H),  
7.36 (t, J = 10 Hz, 1H), 7.99 (d, J = 12 Hz, 1H), 8.65 (s, 1H)

#### Example 55

- 50 1-(3-amino-4,6-difluorophenyl)-7-[(3R,4R)-3-amino-4-methylpyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that (3R,4R)-3-amino-4-methylpyrrolidine dihydrochloride was used.

- 55 Properties: pale brown powder  
mp: 214-217°C  
10 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 0.93 (d, J = 7 Hz, 3H), 2.17 (m, 1H),

5.36 (s, 2H), 6.96 (t, J = 8 Hz, 1H),  
 7.36 (t, J = 10 Hz, 1H), 7.99 (d, J = 12 Hz, 1H), 8.65 (s, 1H)

Example 56

5 1-(3-amino-4,6-difluorophenyl)-7-[(3S,4R)-3-amino-4-methylpyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

10 The title compound was obtained by the similar procedure as Example 48 except that (3S,4R)-3-amino-4-methyl-pyrrolidine dihydrochloride was used.

Properties: pale brown powder

mp: 234-240°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

15 0.98 (d, J = 7 Hz, 3H), 1.93 (m, 1H),  
 3.03 (m, 1H), 5.36 (s, 2H),  
 6.97 (t, J = 8 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 8.04 (d, J = 12 Hz, 1H), 8.68 (s, 1H)

Example 57

20 1-(3-amino-4,6-difluorophenyl)-7-[(3R,4S)-3-amino-4-methylpyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

25 The title compound was obtained by the similar procedure as Example 48 except that (3R,4S)-3-amino-4-methyl-pyrrolidine dihydrochloride was used.

Properties: pale brown powder

mp: 237-241°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

30 0.98 (d, J = 6 Hz, 3H), 1.93 (m, 1H),  
 3.02 (m, 1H), 5.37 (s, 2H),  
 6.97 (t, J = 8 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 8.03 (d, J = 13 Hz, 1H), 8.67 (s, 1H)

Example 58

35 1-(3-amino-4,6-difluorophenyl)-7-(3-amino-4,4-dimethyl-pyrrolidin-1-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

40 The title compound was obtained by the similar procedure as Example 48 except that 3-amino-4,4-dimethyl-pyrrolidine dihydrochloride was used.

Properties: pale brown powder

mp: 267-269°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

45 0.86 (s, 3H), 0.95 (s, 3H), 2.88-3.05 (m, 1H), 5.36 (s, 2H), 6.97 (t, J = 8 Hz, 1H),  
 7.38 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H), 8.66 (s, 1H)

Example 59

50 1-(3-amino-4,6-difluorophenyl)-7-[3-(N-ethylaminomethyl)-pyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that 3-(N-ethylaminomethyl)-pyrrolidine dihydrochloride was used.

Properties: pale brown powder

mp: 235-244°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

55 1.01 (t, J = 7 Hz, 3H), 1.61 (m, 1H),

1.98 (m, 1H), 2.32 (m, 1H),  
 2.54 (q, J = 7 Hz, 2H), 5.34 (s, 2H),  
 6.96 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.02 (d, J = 12 Hz, 1H), 8.67 (s, 1H)

5    Example 60

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

To 1 ml of dimethylsulfoxide were added 29 mg of 3S-(-)-aminopyrrolidine and 68 mg of triethylamine. The mixture was stirred for 10 minutes, 80 mg of 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was added thereto, and the solution was heated and stirred at 100°C for 2 hours. The reaction solution was allowed to cool down, diethyl ether was added thereto, and the supernatant was removed. Ethanol was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 76 mg of the title compound.

15    Properties:              colorless powder  
 mp:                            213-221°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ:  
 1.62-1.76 (m, 1H), 1.88-2.06 (m, 1H),  
 3.08 (brs, 1H), 5.53 (s, 2H),  
 20                            5.92 (d, J = 8 Hz, 1H), 7.03 (t, J = 8 Hz, 1H), 7.50 (t, J = 11 Hz, 1H), 7.85 (d, J = 14 Hz, 1H),  
 8.61 (s, 1H)

Example 61

25    1-(3-amino-4,6-difluorophenyl)-7-[(3S,4S)-3-amino-4-methylpyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that (3S,4S)-3-amino-4-methylpyrrolidine was used.

30    Properties:              brown powder  
 mp:                            196-202°C  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ:  
 0.95 (d, J = 7 Hz, 3H), 2.20 (brs, 1H),  
 35                            5.53 (s, 2H), 5.88 (d, J = 5 Hz, 1H),  
 7.02 (m, 1H), 7.50 (t, J = 9 Hz, 1H),  
 7.85 (d, J = 14 Hz, 1H), 8.60 (s, 1H)

Example 62

40    1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-7-(pyrrolidin-1-yl)quinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that pyrrolidine was used.

45    Properties:              colorless powder  
 mp:                            264-268°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ:  
 1.89 (brs, 4H), 5.52 (s, 2H),  
 5.97 (d, J = 8 Hz, 1H), 7.03 (t, J = 8 Hz, 1H), 7.49 (t, J = 10 Hz, 1H), 7.85 (d, J = 14 Hz, 1H),  
 50                            8.62 (s, 1H)

Example 63

55    1-(3-amino-4,6-difluorophenyl)-7-[(1S,6S)-2,8-diazabicyclo[4.3.0]nona-8-yl]-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that (1S,6S)-2,8-diaza-bicyclo[4.3.0]nonane was used.

Properties: colorless powder  
 mp: 226-233°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

5                   1.53-1.81 (m, 4H), 2.63 (brs, 1H)  
 2.88 (brs, 1H), 3.51 (m, 2H), 3.83 (brs, 2H), 5.57 (s, 2H), 5.97 (d, J = 8 Hz, 1H),  
 7.05 (t, J = 9 Hz, 1H), 7.51 (t, J = 10 Hz, 1H), 7.92 (d, J = 14 Hz, 1H), 8.65 (s, 1H)

Example 64

10 1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

15 Properties: brown powder  
 mp: 204-210°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 20                   1.67 (m, 1H), 1.95 (m, 1H), 5.42 (s, 2H),  
 7.08 (m, 1H), 7.37 (t, J = 10 Hz, 1H),  
 7.78 (d, J = 14 Hz, 1H), 8.45 (s, 1H)

Example 65

25 1-(3-amino-4,6-difluorophenyl)-7-(3-hydroxypyrrolidin-1-yl)-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 3-hydroxypyrrolidine was used.

30 Properties: pale yellow powder  
 mp: 144-152°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 35                   1.81 (m, 2H), 3.79 (m, 1H), 4.29 (brs, 1H),  
 5.00 (s, 1H), 5.44 (s, 2H),  
 55                   7.09 (t, J = 8 Hz, 1H), 7.39 (t, J = 10 Hz, 1H), 7.80 (d, J = 14 Hz, 1H), 8.47 (s, 1H)

Example 66

40 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that 1-(3-amino-2,4-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

45 Properties: pale brown powder  
 mp: 268-272°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 50                   1.79 (m, 1H), 2.05 (m, 1H), 5.58 (s, 2H),  
 6.84 (m, 1H), 7.11 (t, J = 10 Hz, 1H),  
 8.07 (d, J = 13 Hz, 1H), 8.69 (s, 1H)

Example 67

55 1-(3-amino-2,4-difluorophenyl)-7-[(3S,4S)-3-amino-4-methylpyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that 1-(3-amino-2,4-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: pale brown powder

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

0.91 (brd, 1H), 2.14 (m, 1H), 5.58 (s, 2H),  
 6.83 (m, 1H), 7.10 (t, J = 10 Hz, 1H),  
 8.02 (d, J = 12 Hz, 1H), 8.65 (s, 1H)

5

#### Example 68

1-(3-amino-4,5,6-trifluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,5,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: brown powder  
 mp: >256°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.58-1.84 (m, 1H), 1.84-2.23 (m, 1H),  
 5.74 (s, 2H), 6.81 (t, J = 5 Hz, 1H),  
 8.03 (d, J = 12 Hz, 1H), 8.73 (s, 1H)

20

#### Example 69

1-(3-amino-4,5,6-trifluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,5,6-trifluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: brown powder  
 mp: >270°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.61-1.81 (m, 1H), 1.89-2.15 (m, 1H),  
 5.88 (s, 2H), 6.88 (brs, 1H),  
 7.85 (d, J = 15 Hz, 1H), 8.69 (s, 1H)

35

#### Example 70

1-(3-amino-2,4,6-trifluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

In 1 ml of dimethylsulfoxide was dissolved 70 mg of 1-(3-amino-2,4,6-trifluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid. To the solution were added 0.018 ml of (3S)-3-aminopyrrolidine and 0.04 ml of triethylamine. The solution was stirred at 80°C for 1 hour. Diethyl ether was added to the reaction solution to repeat decantation twice. A small amount of ethanol was added to the residue. After 10 minutes of refluxing, the precipitated solid was collected by filtration and washed with diethyl ether to give 51 mg of the title compound.

Properties: pale brown powder  
 mp: 273-277°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.75-1.78 (m, 1H), 2.00-2.18 (m, 1H),  
 5.46 (brs, 1H), 7.39 (t, J = 10 Hz, 1H),  
 8.08 (d, J = 13 Hz, 1H), 8.97 (s, 1H)

45

#### Example 71

55

1-(3-amino-6-chloro-4-fluorophenyl)-7-[(3S)-3-amino-pyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 70 except that 1-(3-amino-6-chloro-4-fluor-

ophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: pale yellowish brown powder  
mp: 249-252°C

5  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
1.74-1.95 (m, 1H), 2.00-2.16 (m, 1H),  
5.69 (brs, 2H), 7.00 (d,  $J$  = 9 Hz, 1H),  
7.47 (d,  $J$  = 11 Hz, 1H), 8.02 (d,  $J$  = 12 Hz, 1H), 8.61 (s, 1H)

10 Example 72

1-(3-amino-6-chloro-4-fluorophenyl)-7-[(3S)-3-amino-pyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

15 The title compound was obtained by the similar procedure as Example 70 except that 1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: pale red powder  
mp: 177-182°C (decomposed)

20  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
1.59-1.75 (m, 1H), 1.86-2.07 (m, 1H),  
5.78 (d,  $J$  = 7 Hz, 1H), 5.89 (brs, 2H),  
7.06 (d,  $J$  = 9 Hz, 1H), 7.60 (d,  $J$  = 11 Hz, 1H), 7.86 (d,  $J$  = 14 Hz, 1H), 8.56 (s, 1H)

25 Example 73

1-(3-amino-4-chloro-6-fluorophenyl)-7-[(3S)-3-amino-pyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

30 The title compound was obtained by the similar procedure as Example 70 except that 1-(3-amino-4-chloro-6-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: brown powder  
mp: >258°C (decomposed)

35  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
1.53-1.80 (m, 1H), 1.83-2.06 (m, 1H),  
5.56 (brs, 2H), 6.99 (d,  $J$  = 7 Hz, 1H),  
7.48 (d,  $J$  = 10 Hz, 1H), 8.02 (d,  $J$  = 13 Hz, 1H), 8.68 (s, 1H)

40 Example 74

1-(3-amino-4-fluoro-2-methylphenyl)-7-[(3S)-3-amino-pyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

45 The title compound was obtained by the similar procedure as Example 70 except that 1-(3-amino-4-fluoro-2-methylphenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: pale brown powder  
mp: >165°C (decomposed)

50  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
1.53-1.73 (m, 1H), 1.74-1.98 (m, 1H),  
1.83 (s, 3H), 5.25 (br, 2H),  
6.75 (d,  $J$  = 9 Hz, 1H), 7.09 (d,  $J$  = 13 Hz, 1H), 8.02 (d,  $J$  = 13 Hz, 1H), 8.48 (s, 1H)

Example 75

7-[(3S)-3-aminopyrrolidin-1-yl]-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 48 except that 7-chloro-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

10

Properties: pale brown powder

mp: 218-225°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.62 (m, 1H), 1.90 (m, 1H),  
7.72 (t, J = 10 Hz, 1H), 8.01 (d, J = 13 Hz, 1H), 8.34 (s, 1H), 8.38 (t, J = 8 Hz, 1H), 8.71 (s, 1H)

15

Example 76

7-[(3S,4S)-3-amino-4-methylpyrrolidin-1-yl]-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

20

The title compound was obtained by the similar procedure as Example 54 except that 7-chloro-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

25

Properties: colorless powder

mp: 215-216°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

0.92 (brd, 3H), 2.15 (m, 1H),  
7.71 (t, J = 10 Hz, 1H), 8.01 (d, J = 12 Hz, 1H), 8.34 (s, 1H), 8.38 (t, J = 8 Hz, 1H), 8.78 (s, 1H)

Example 77

30

7-[(3S)-3-aminopyrrolidin-1-yl]-1-(3-benzoylamino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

35

The title compound was obtained by the similar procedure as Example 48 except that 1-(3-benzoylamino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

40

Properties: pale brown powder

mp: 197-200°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.65 (m, 3H), 1.92 (m, 1H),  
7.51-7.63 (m, 3H), 7.72 (t, J = 10 Hz, 1H), 7.94-8.07 (m, 4H), 8.78 (s, 1H)

Example 78

45

7-[(3S)-3-aminopyrrolidin-1-yl]-1-(2,4-difluoro-5-methylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

50

The title compound was obtained by the similar procedure as Example 48 except that 7-chloro-1-(2,4-difluoro-5-methylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

55

Properties: pale brown powder

mp: 256-258°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.63 (m, 1H), 1.91 (m, 1H),  
2.70 (d, J = 5 Hz, 3H), 5.79 (brs, 1H),  
6.96 (t, J = 8 Hz, 1H), 7.39 (t, J = 10 Hz, 1H), 8.02 (d, J = 12 Hz, 1H), 8.68 (s, 1H)

Example 79

7-[(3S)-3-aminopyrrolidin-1-yl]-1-(2,4-difluoro-5-methylaminophenyl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 60 except that 1-(2,4-difluoro-5-methylaminophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

10

Properties: brown powder  
mp: 219-226°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.59-1.78 (m, 1H), 1.91-2.07 (m, 1H),  
2.70 (d, J = 5 Hz, 3H), 5.91-6.04 (m, 1H),  
7.04 (t, J = 8 Hz, 1H), 7.54 (t, J = 11 Hz, 1H), 7.86 (d, J = 14 Hz, 1H), 8.63 (s, 1H)

15

Example 80

7-[(3S)-3-aminopyrrolidin-1-yl]-1-(3-dimethylamino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

20

The title compound was obtained by the similar procedure as Example 48 except that 7-chloro-1-(3-dimethylamino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

25

Properties: pale brown powder  
mp: 248-251°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.63 (m, 1H), 1.91 (m, 1H), 2.77 (s, 6H),  
7.36 (t, J = 8 Hz, 1H), 7.49 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H), 8.74 (s, 1H)

30

Example 81

7-[(3S)-3-aminopyrrolidin-1-yl]-1-[2,4-difluoro-5-(L-glycylamino)phenyl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

35

To 2 ml of N,N-dimethylformamide were added 700 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid, 450 mg of (3S)-3-(t-butoxycarbonylamino)pyrrolidine, and 400 mg of triethylamine. The mixture was stirred at 70°C for 30 minutes. To the solution was added 30 ml of diisopropyl ether. The solution was stirred and allowed to stand. The supernatant was decanted off. The remainder was ready for the subsequent reaction.

40

To 10 ml of dichloromethane were added 350 mg of N-Boc-glycine and 210 mg of N-methylmorpholine. With stirring at -20°C, 270 µl of isobutyl chloroformate was added to the solution, which was stirred for 20 minutes. This solution was cooled to -60°C, and the entire amount of the above-prepared 1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-(t-butoxycarbonylamino)pyrrolidinyl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid in 10 ml of dichloromethane was added thereto. The solution was allowed to slowly warm up to room temperature and then heated at reflux for 2 hours.

45

The solution was allowed to stand at room temperature overnight and 50 ml of chloroform and 10 ml of distilled water were added thereto. The solution was separated, dried over anhydrous magnesium sulfate, and concentrated in vacua. A 1/3 fraction of the bubbly solidified residue was dissolved in 6 ml of acetonitrile, 1.5 ml of a dioxane solution of 4N hydrogen chloride was added thereto, and the solution was stirred at room temperature. A precipitate formed in about 1 minute. The solution as such was stirred overnight. The precipitate was collected by filtration and dissolved in about

50

4 ml of distilled water. The solution was neutralized to about pH 8 by adding a 10% sodium hydroxide aqueous solution little by little, causing a precipitate to form. The solution was heated at reflux for 1 hour and allowed to cool down. The precipitate was collected by filtration, and successively washed with distilled water, ethanol and diisopropyl ether to give 193 mg of the title compound in the form of a colorless powder.

55

Properties: colorless powder  
mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.65 (m, 1H), 1.92 (m, 1H),  
7.73 (t, J = 11 Hz, 1H), 8.04 (d, J = 13 Hz, 1H), 8.38 (m, 1H), 8.78 (s, 1H)

Example 82

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-(L-valyl-amino)pyrrolidin-1-yl]-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

5

To 5 ml of dichloromethane were added 220 mg of N-Boc-L-valine and 106 mg of N-methylmorpholine. With stirring at -20°C, 140 µl of isobutyl chloroformate was added to the solution, which was stirred for 20 minutes. This solution was cooled to -60°C, and a dispersion of 475 mg of ethyl 7-[(3S)-3-aminopyrrolidin-1-yl]-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate in 10 ml of dichloromethane was added thereto. The solution was allowed to slowly warm up to room temperature and then stirred at 40°C for 30 minutes. To the solution was added 20 ml of chloroform and 10 ml of distilled water. The solution was separated, dried over anhydrous magnesium sulfate, and concentrated in vacua. A half fraction of the bubbly solidified residue was dissolved in a mixture of 3 ml of 1N hydrochloric acid and 3 ml of ethanol, and the solution was stirred at 100°C for 1.5 hours. The solution was concentrated in vacua, 3 ml of 1N hydrochloric acid was added to the residue, and the solution was stirred at 100°C for 40 minutes. The solution was concentrated in vacua and the residue was dissolved in 2 ml of distilled water. The solution was neutralized to about pH 8 by adding a 10% sodium hydroxide aqueous solution little by little, causing a precipitate to form. With 2 ml of ethanol added, the solution was heated at reflux for 30 minutes and allowed to stand. The precipitate was collected by filtration, and washed with ethanol and then diisopropyl ether to give 141 mg of the title compound.

20

Properties: colorless powder

mp: 162-167°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 0.78 (d, J = 7 Hz, 3H), 0.80 (d, J = 7 Hz, 3H), 1.71-1.92 (m, 2H), 1.95-2.10 (m, 1H), 2.88 (d, J = 6 Hz, 1H), 4.32 (brs, 1H), 5.35 (s, 2H), 6.95 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.06 (d, J = 12 Hz, 1H), 8.69 (s, 1H)

Example 83

30

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-(L-valyl-amino)pyrrolidin-1-yl]-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid monomethanesulfonic acid salt:

35

To 4 ml of ethanol were added 215 mg of 1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-(L-valylamino)pyrrolidin-1-yl]-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and 24 mg of methanesulfonic acid. The mixture was stirred and heated at reflux for 30 minutes. The solution was allowed to cool down and the precipitate was collected by filtration, washed with ethanol and then diisopropyl ether, and air dried to give 211 mg of the title compound.

40

Properties: colorless powder

mp: >270°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 0.87 (d, J = 7 Hz, 6H), 1.84-2.18 (m, 3H), 2.31 (s, 3H), 3.45 (brs, 1H), 4.36 (brs, 1H), 5.36 (s, 2H), 6.96 (t, J = 8 Hz, 1H), 7.32 (m, 1H), 8.06 (brs, 2H), 8.09 (d, J = 12 Hz, 1H), 8.64 (d, J = 7 Hz, 1H), 8.71 (s, 1H)

45

Example 84

50

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-(L-leucylamino)pyrrolidin-1-yl]-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as in Example 82 except that N-Boc-L-leucine was used.

55

Properties: pale brown powder

mp: 149-154°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 0.7 (d, J = 7 Hz, 3H), 0.82 (d, J = 7 Hz, 3H), 1.14-1.37 (m, 2H), 1.54-1.65 (m, 1H), 1.79-1.94 (m, 1H), 1.95-2.10 (m, 2H), 3.10 (t, J = 7 Hz, 1H), 4.28 (brd, 1H),

5.35 (s, 2H), 6.96 (t, J = 8 Hz, 1H),  
 7.34 (t, J = 10 Hz, 1H), 8.05 (d, J = 12 Hz, 1H), 8.69 (s, 1H)

Example 85

5      1-(3-amino-4,6-difluorophenyl)-7-(3-methylaminopiperidino)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

10     The title compound was obtained by the similar procedure as in Example 48 except that 3-methylaminopiperidine dihydrochloride was used.

Properties:            pale brown powder  
 mp:                    240-242°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 15     1.23-1.46 (m, 2H), 1.62-1.87 (m, 2H),  
 2.11 (d, J = 9 Hz, 3H), 3.82-4.18 (m, 2H), 5.36 (s, 2H), 6.98 (t, J = 7 Hz, 1H),  
 7.39 (m, 1H), 8.09 (d, J = 14 Hz, 1H),  
 8.71 (s, 1H)

20     Example 86

1-(3-amino-4,6-difluorophenyl)-7-(3-methylaminopiperidin-1-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

25     The title compound was obtained by the similar procedure as in Example 60 except that 3-methylaminopiperidine dihydrochloride was used.

Properties:            colorless powder  
 mp:                    254-258°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 30     1.62 (m, 2H), 1.85 (m, 1H), 1.99 (m, 1H),  
 2.55 (s, 3H), 2.91 (m, 1H), 5.58 (s, 2H),  
 6.52 (d, J = 7 Hz, 1H), 7.08 (t, J = 8 Hz, 1H), 7.52 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H),  
 8.76 (s, 1H)

35     Example 87

1-(3-amino-4,6-difluorophenyl)-7-piperazino-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

40     The title compound was obtained by the similar procedure as in Example 48 except that piperazine was used.

Properties:            pale brown powder  
 mp:                    174-184°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 45     2.69 (m, 4H), 3.56 (m, 4H), 5.37 (s, 2H),  
 6.98 (t, J = 7 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 8.11 (d, J = 13 Hz, 1H), 8.73 (s, 1H)

Example 88

1-(3-amino-4,6-difluorophenyl)-7-(3,5-dimethylpiperazino)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as in Example 48 except that piperazine was used.

Properties:            pale brown powder  
 mp:                    251-256°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 55     0.96 (brs, 6H), 2.57-2.90 (m, 4H), 4.08 (m, 2H), 5.39 (brs, 2H), 6.98 (t, J = 8 Hz, 1H),  
 7.41 (t, J = 11 Hz, 1H), 8.16 (d, J = 13 Hz, 1H), 8.78 (s, 1H)

Example 89

1-(3-amino-4,6-difluorophenyl)-7-piperazino-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5 The title compound was obtained by the similar procedure as in Example 60 except that piperazine was used.

Properties: pale yellow powder

mp: 192-200°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

10 3.14 (m, 4H), 3.25 (m, 4H), 5.58 (brs, 2H),  
6.48 (d, J = 7 Hz, 1H), 7.08 (t, J = 8 Hz, 1H), 7.51 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H),  
8.75 (s, 1H)

Example 90

15 1-(3-amino-4,6-difluorophenyl)-7-(3-methylpiperazino)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid dihydrochloride:

To 1 ml of dimethylsulfoxide were added 35 mg of 3-methylpiperazine and 120 mg of triethylamine. After 10 minutes of stirring, 80 mg of 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was added to the solution, which was heated and stirred at 100°C for 2 hours. After the reaction solution was allowed to cool down, diethyl ether was added thereto and the supernatant was removed. Ethanol and hydrochloric acid were added to the residue and stirred at room temperature for 30 minutes. The solution was concentrated in vacua and diethyl ether was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 30 mg of the title compound.

Properties: pale yellow powder

mp: 206-213°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

30 1.26 (d, J = 7 Hz, 3H), 2.85-3.02 (m, 1H),  
6.51 (d, J = 7 Hz, 1H), 7.08 (t, J = 8 Hz, 1H), 7.52 (t, J = 10 Hz, 1H), 8.04 (d, J = 13 Hz, 1H),  
8.76 (s, 1H)

Example 91

35 1-(3-amino-4,6-difluorophenyl)-7-(3,5-dimethylpiperazino)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as in Example 60 except that 3,5-dimethylpiperazine was used.

40 Properties: colorless powder

mp: 202-210°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

45 1.17 (brs, 6H), 2.74 (m, 1H), 3.54 (m, 2H),  
5.57 (s, 2H), 6.50 (d, J = 7 Hz, 1H),  
7.08 (t, J = 8 Hz, 1H), 7.52 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H), 8.75 (s, 1H)

Example 92

50 1-(3-amino-6-chloro-4-fluorophenyl)-6-fluoro-7-piperazino-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

In 8 ml of dimethylsulfoxide was dissolved 100 mg of 1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid. 120 mg of piperazine was added to the solution, which was stirred at 80°C for 1.5 hours. Diethyl ether was added to the reaction solution to repeat decantation twice. A small amount of ethanol was added to the residue. After 10 minutes of refluxing, the precipitated solid was collected by filtration and washed with diethyl ether to give 19 mg of the title compound.

Properties: brown powder

mp: 190°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

2.88 (s, 4H), 3.65 (s, 4H), 5.72 (s, 2H),  
 7.01 (d, J = 5 Hz, 1H), 7.46 (d, J = 11 Hz, 1H), 8.17 (d, J = 13 Hz, 1H), 8.71 (s, 1H)

5    Example 93

## 1-(3-amino-6-chloro-4-fluorophenyl)-6-fluoro-7-piperazino-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as in Example 92 except that 1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-quinoline-3-carboxylic acid was used.

Properties: pale yellow powder

mp: 228-237°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

<sup>15</sup> 2.81 (s, 4H), 5.91 (brs, 2H),  
 6.30 (d, J = 7 Hz, 1H), 7.10 (d, J = 10 Hz, 1H), 7.61 (d, J = 11 Hz, 1H), 7.97 (d, J = 12 Hz, 1H),  
 8.69 (s, 1H)

20    Example 94

## 1-(3-amino-4-chloro-6-fluorophenyl)-6-fluoro-7-piperazino-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as in Example 92 except that 1-(3-amino-4-chloro-6-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

25    Properties: yellowish brown powder

mp: 270°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

<sup>30</sup> 2.87 (brs, 4H), 5.59 (brs, 2H),  
 7.00 (d, J = 7 Hz, 1H), 7.55 (d, J = 10 Hz, 1H), 8.12 (d, J = 13 Hz, 1H), 8.75 (s, 1H)

35    Example 95

## 1-(3-amino-4-fluoro-6-methylphenyl)-6-fluoro-7-piperazino-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

40    The title compound was obtained by the similar procedure as in Example 92 except that 1-(3-amino-4-fluoro-6-methylphenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: yellowish brown powder

mp: 239°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

<sup>45</sup> 1.08 (s, 3H), 2.68 (brs, 4H), 3.48 (brs, 4H),  
 5.28 (brs, 2H), 6.77 (d, J = 8 Hz, 1H),  
 7.09 (d, J = 12 Hz, 1H), 8.11 (d, J = 14 Hz, 1H), 8.55 (s, 1H)

50    Example 96

## 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-(formylamino)-pyrrolidin-1-yl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

To 600 mg of N,N-dimethylformamide were added 210 mg of 1-(3-amino-2,4-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid and 40 mg of formic acid. The solution was stirred at 120°C for 1 hour. After 8 ml of diisopropyl ether was added and stirred, the solution was allowed to stand. The supernatant was decanted off. Then 2 ml of ethanol was added, and the solution was heated at reflux for 20 minutes and allowed to cool down. The precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 180 mg of the title compound.

Properties: pale brown powder

mp: 214-216°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.83 (m, 1H), 2.09 (m, 1H), 4.36 (m, 1H),  
 5.36 (s, 1H), 6.96 (t, J = 8 Hz, 1H),  
 7.36 (t, J = 10 Hz, 1H), 7.96 (d, J = 4 Hz, 1H), 8.07 (d, J = 13 Hz, 1H), 8.38 (m, 1H),  
 8.70 (s, 1H)

5

Reference Example 6

## Ethyl 8-chloro-6,7-difluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

10

To 3.9 g of ethyl ortho-formate and 5.5 g of acetic anhydride was added 5 g of ethyl 3-chloro-2,4,5-trifluorobenzoylacetate. The solution was heated at reflux for 3 hours, allowed to cool down, and concentrated in vacua. To the residue was added 20 ml of chloroform. With ice cooling, 2.3 ml of 2,4-difluoroaniline was added dropwise. After the completion of addition, the solution was stirred at room temperature for 2 hours. The reaction solution was concentrated in vacua, and hexane was added to the residue. The solid was collected by filtration to give ethyl 2-(3-chloro-2,4,5,6-tetrafluorobenzoyl)-3-(2,4-difluoroamino)acrylate. To 6.3 g of this ethyl 2-(3-chloro-2,4,5,6-tetrafluorobenzoyl)-3-(2,4-difluoroamino)acrylate were added 2.5 g of potassium carbonate and 20 ml of N,N-dimethylformamide. The solution was heated and stirred at 90°C for 1 hour and allowed to cool down. The reaction solution was poured into ice water and the precipitate was collected by filtration and washed with water. The precipitate was dissolved in chloroform and washed with water. The solution was dried over magnesium sulfate and concentrated in vacua. Diethyl ether was added to the residue. The solid was collected by filtration and washed with ethanol and diethyl ether to give 5.1 g of the title compound.

15

20

Properties: colorless powder  
 mp: 211-212°C

25

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.40 (t, J = 7 Hz, 3H), 4.40 (q, J = 7 Hz, 2H), 7.02-7.12 (m, 2H), 7.44 (m, 1H),  
 8.31-8.37 (m, 1H), 8.33 (s, 1H)

30

Reference Example 7

## Ethyl 5,6,7,8-tetrafluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as in Reference Example 6 except that ethyl 2,3,4,5,6-pentafluorobenzoylacetate was used.

35

Properties: colorless powder  
 mp: 172-173°C

40

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.38 (t, J = 7 Hz, 3H), 4.37 (q, J = 7 Hz, 2H), 7.08 (m, 2H), 7.50 (m, 1H), 8.18 (s, 1H)

Reference Example 8

## N-Ethoxycarbonyl-2,4-difluoro-m-phenylenediamine methane-sulfonic acid salt:

45

To 500 ml of conc. sulfuric acid was added 151 g of 2,4-difluorobenzoic acid. With ice cooling and stirring, 114 g of potassium nitrate powder was added thereto in portions over 30 minutes. Stirring was continued for a further 1 hour, yielding a sherbet-like precipitate. The reaction solution was poured into 1.5 L of ice water and stirred for 30 minutes. The precipitate was collected by filtration, washed with 1 L of distilled water, air dried, and then dried in vacua over phosphorus pentoxide to give 164.5 g of 2,4-difluoro-5-nitrobenzoic acid as colorless crystals.

50

To 20 ml of dichloromethane was added 6.1 g of 2,4-difluoro-5-nitrobenzoic acid. With 3 ml of oxalyl chloride and 4 drops of N,N-dimethylformamide added, the solution was stirred for 2 hours. The solvent and the excess of the reagents were distilled off in vacua. The residue was dissolved in 6 ml of dichloromethane and then added dropwise to a solution of 2.1 g of sodium aside in 5 ml of N,N-dimethylformamide while ice cooling and stirring. The mixture was stirred for 10 minutes, then warmed to room temperature, stirred for a further 5 minutes, combined with 45 ml of ethyl ether, 15 ml of n-hexane and 100 ml of distilled water. After shaking, the mixture was separated into layers. The organic layer was washed with 100 ml of distilled water, dried over anhydrous magnesium sulfate, and concentrated in vacua. A 2/3 fraction of the residue was combined with 6 ml of ethanol and heated in a hot water bath at 80°C for 2 hours to give an ethanol solution of crude N-ethoxycarbonyl-2,4-difluoro-5-nitroaniline.

To the solution was added 14 ml of ethanol. With 2.0 g of methanesulfonic acid and 0.2 g of 10% palladium on car-

bon added, hydrogenation was carried out overnight (15 hours) at room temperature. Since a precipitate formed, 20 ml of methanol was added to dissolve the precipitate. The catalyst was filtered off. The filtrate was concentrated in vacua, and the precipitated plates were collected by filtration and washed with a mixture of ethanol and diisopropyl ether to give 4.0 g of the title compound as slightly red crystals.

5

#### Reference Example 9

N-benzyloxycarbonyl-2,4-difluoro-m-phenylenediamine:

10 To 60 ml of dichloromethane was added 20.3 g of 2,4-difluoro-5-nitrobenzoic acid. With 10 ml of oxalyl chloride and 15 drops of N,N-dimethylformamide added, the solution was stirred overnight. The solvent and the excess of the reagents were distilled off in vacua. The residue was dissolved in 30 ml of dichloromethane and then added to 15 ml of N,N-dimethylformamide. While ice cooling and stirring, 7.5 g of sodium azide was added in portions to the solution. The mixture was stirred for 10 minutes, then warmed to room temperature, stirred for a further 10 minutes, and combined with 100 ml of ethyl ether, 50 ml of n-hexane and 400 ml of distilled water. After shaking, the mixture was separated into layers. The organic layer was washed twice with 400 ml of distilled water, dried over anhydrous magnesium sulfate, and concentrated in vacua. To the residue was added 12.0 g of benzyl alcohol. The solution was concentrated in vacua, and 150 ml of toluene was added to the residue. After the solution was heated in a warm water bath at 40°C for 2 hours, then in a hot water bath at 60°C for 25 hours, and then in a hot water bath at 100°C for 1 hour, it was concentrated in vacua to give crude N-benzyloxycarbonyl-2,4-difluoro-5-nitroaniline as a slowly solidifying residue.

15

To a mixture of 300 ml of distilled water and 200 ml of ethanol was added 84 g of iron powder. With stirring at 80°C, 7 ml of conc. hydrochloric acid was added to the solution in portions, and stirring was continued for 5 minutes. The entire amount of the above-prepared N-benzyloxycarbonyl-2,4-difluoro-5-nitroaniline was dissolved in 100 ml of ethanol and added to the dispersion in portions such that mild reflux might occur. The dispersion was stirred at 80°C for 15 minutes. After 500 ml of benzene was added, stirring was continued for 5 minutes. After the iron powder was filtered off, the filtrate was washed with ethanol, combined with 200 ml of distilled water, and shaken for separation. The organic layer was dried over anhydrous magnesium sulfate, passed through a thin layer of silica gel powder, and concentrated in vacua. The precipitated colorless plates were dispersed in diisopropyl ether and collected by filtration to give 18.2 g of the title compound.

20

#### Example 97

Ethyl 8-chloro-6,7-difluoro-1-(2,4-difluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

25

To 15 ml of sulfuric acid was added 2.5 g of ethyl 8-chloro-6,7-difluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate. With ice cooling, 950 mg of potassium nitrate was added in portions and the solution was stirred overnight at room temperature. The reaction solution was poured into ice water and stirred overnight at room temperature. The precipitate was collected by filtration and washed with water, ethanol and diethyl ether to give 2.4 g of the title compound.

30

Properties: colorless powder  
mp: 209-210°C

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 4.40 (q, J = 7 Hz, 2H), 7.43 (t, J = 9 Hz, 1H), 8.30 (s, 1H), 8.36 (m, 2H)

35

#### Example 98

Ethyl 8-chloro-6,7-difluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

40

To 20 ml of dichloroethane and 10 ml of formic acid were added 2 g of ethyl 8-chloro-6,7-difluoro-1-(2,4-difluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate and 200 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred at room temperature for 3 hours and after addition of acetic anhydride, further stirred overnight. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. Diethyl ether was added to the residue whereupon the solid was collected by filtration and washed with ethanol and diethyl ether to give 1.9 g of the title compound.

45

Properties: yellow powder  
mp: 223-229°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.27 (t, J = 7 Hz, 3H), 4.23 (q, J = 7 Hz, 2H), 7.76 (t, J = 10 Hz, 1H), 8.23 (t, J = 10 Hz, 1H),  
 8.33 (s, 1H), 8.47-8.60 (m, 1H),  
 8.51 (s, 1H)

5    Example 99

1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

10    Ethyl 8-chloro-6,7-difluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate (1.8 g) was added to 5 ml of hydrochloric acid and 20 ml of acetic acid. The solution was heated at reflux for 3 hours. The reaction solution was allowed to cool down and concentrated in vacua, and ethanol was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 1.4 g of the title compound.

Properties:              pale yellow powder  
 mp:                        225-226.5°C  
 15    <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 7.09 (t, J = 8 Hz, 1H), 7.43 (t, J = 11 Hz, 1H), 8.40 (t, J = 9 Hz, 1H), 8.69 (s, 1H)

Example 100

20    Ethyl 5-benzylxy-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

25    Ethyl 2-benzylxy-3,4,6-trifluorobenzoylacetate (1.35 g) was added to 860 mg of ethyl ortho-formate and 1.2 g of acetic anhydride and the solution was heated and stirred for 4 hours. The reaction solution was allowed to cool down and concentrated in vacua. To the residue was added 20 ml of chloroform. With ice cooling, a solution of 1.2 g of N-ethoxycarbonyl-2,4-difluoro-m-phenylenediamine methansulfonate of Reference Example 8 and 0.51 ml of triethylamine in 20 ml of methanol was added dropwise. After the completion of addition, the solution was stirred at room temperature for 2 hours. The reaction solution was concentrated in vacua. To the residue were added 630 mg of potassium carbonate and 5 ml of N,N-dimethylformamide. The solution was heated and stirred at 90°C for 1 hour. The reaction solution was allowed to cool down and poured into ice water. The precipitated solid was collected by filtration and dissolved in chloroform. The organic layer was separated and dried over magnesium sulfate, and the solvent was distilled off. Ethanol and diethyl ether were added to the residue. The solid was collected by filtration and washed with diethyl ether to give 1.2 g of the title compound.

35    Properties:              yellow powder  
 mp:                        130-134°C  
 15    <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:  
 40    1.33 (t, J = 7 Hz, 3H), 1.38 (t, J = 7 Hz, 3H), 4.26 (q, J = 7 Hz, 2H), 4.38 (q, J = 7 Hz, 2H), 5.32 (s, 2H), 6.41 (m, 1H), 6.97 (d, J = 3 Hz, 1H), 7.19 (dd, J = 9 Hz, 10 Hz, 1H),  
 7.26-7.42 (m, 3H), 7.64 (m, 2H), 8.25 (s, 1H), 8.38 (t, J = 8 Hz, 1H)

Example 101

45    1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-5-hydroxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50    Ethyl 5-benzylxy-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate (500 mg) was added to 5 ml of 48% hydrobromic acid and 5 ml of acetic acid. The solution was heated at reflux overnight. The reaction solution was allowed to cool down and concentrated in vacua, and ethanol was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 130 mg of the title compound.

Properties:              pale yellow powder  
 mp:                        >270°C  
 55    <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 6.64 (dd, J = 6 Hz, 12 Hz, 1H),  
 6.99 (dd, 8 Hz, 9 Hz, 1H),  
 7.49 (dd, 10 Hz, 11 Hz, 1H), 8.77 (s, 1H)

Example 102

Ethyl 1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-6,7-difluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylate:

- 5      Ethyl 2-methyl-3,4,6-trifluorobenzoylacetate (2.6 g) was added to 2.2 mg of ethyl ortho-formate and 3.1 g of acetic anhydride and the solution was heated and stirred for 2 hours. The reaction solution was allowed to cool down and concentrated in vacua. To the residue was added 20 ml of chloroform. With ice cooling, a solution of 2.78 g of N-benzyloxycarbonyl-2,4-difluoro-m-phenylenediamine of Reference Example 9 in 10 ml of chloroform was added dropwise. After 10     the completion of addition, the solution was stirred at room temperature for 1 hour. The reaction solution was concentrated in vacua. To the residue were added 1.65 g of potassium carbonate and 10 ml of N,N-dimethylformamide. The solution was heated and stirred at 90°C for 1 hour. The reaction solution was allowed to cool down and poured into ice water. The precipitated solid was collected by filtration and dissolved in chloroform. The organic layer was separated and dried over magnesium sulfate, and the solvent was distilled off. Ethanol and diethyl ether were added to the residue.
- 15    The solid was collected by filtration and washed with diethyl ether to give 2.4 g of the title compound.

Properties:       yellow powder  
mp:                  202-204°C

<sup>20</sup>     $^1\text{H-NMR}$  ( $\text{CDCl}_3$ ) δ: 1.38 (t,  $J = 7$  Hz, 3H), 2.92 (d,  $J = 3$  Hz, 3H), 4.38 (q,  $J = 7$  Hz, 2H), 5.21 (s, 2H),  
6.50 (t,  $J = 9$  Hz, 1H), 7.08 (brs, 1H),  
7.19 (t,  $J = 10$  Hz, 1H), 7.39 (brs, 5H),  
8.27 (s, 1H), 8.38 (t,  $J = 8$  Hz, 1H)

Example 103

1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

<sup>30</sup>    Ethyl 1-[3-(benzyloxycarbonylamino-4,6-difluorophenyl)]-6,7-difluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylate (2 g) was added to 10 ml of hydrochloric acid and 20 ml of acetic acid. The solution was heated at reflux for 3 hours. The solution was allowed to cool down and concentrated in vacua. Ethanol was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 940 mg of the title compound.

Properties:       colorless powder  
mp:                  >270°C

<sup>35</sup>     $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ ) δ:  
2.86 (brs, 3H), 7.07 (t,  $J = 8$  Hz, 1H),  
7.20 (m, 1H), 7.52 (t,  $J = 11$  Hz, 1H),  
8.81 (s, 1H)

Example 104

Ethyl 5,6,7,8-tetrafluoro-1-(2,4-difluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

- 45    The title compound was obtained by the similar procedure as Example 97 except that ethyl 5,6,7,8-tetrafluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties:       colorless powder  
mp:                  235-238°C

<sup>50</sup>     $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ ) δ:  
1.26 (t,  $J = 7$  Hz, 3H), 4.23 (q,  $J = 7$  Hz, 2H), 8.15 (t,  $J = 10$  Hz, 1H), 8.54 (s, 1H),  
8.95 (t,  $J = 8$  Hz, 1H)

Example 105

Ethyl 5,6,7,8-tetrafluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Example 98 except that ethyl 5,6,7,8-tetrafluoro-1-(2,4-difluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: pale brown powder  
 mp: 179-182°C  
 5 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.25 (t, J = 7 Hz, 3H), 4.22 (q, J = 7 Hz, 2H), 7.78 (t, J = 10 Hz, 1H), 8.34 (s, 1H),  
 8.44 (s, 1H), 8.55 (t, J = 8 Hz, 1H)

Example 106

Ethyl 5-benzylamino-6,7,8-trifluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

To 30 ml of toluene were added 800 mg of ethyl 5,6,7,8-tetrafluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate, 0.21 ml of benzylamine, and 140 mg of anhydrous potassium carbonate. The solution was heated at reflux overnight. The reaction solution was allowed to cool down and concentrated in vacua. The residue was combined with chloroform and washed with water. The solution was dried over magnesium sulfate and the solvent was distilled off. Diethyl ether was added to the residue. The solid was collected by filtration and washed with diethyl ether to give 600 mg of the title compound.

Properties: yellow powder  
 mp: 151-156°C  
 20 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.24 (t, J = 7 Hz, 3H), 4.19 (q, J = 7 Hz, 2H), 4.66 (m, 2H), 7.29 (m, 2H), 7.36 (s, 3H),  
 7.73 (t, J = 11 Hz, 1H), 8.33 (s, 2H),  
 8.50 (t, J = 8 Hz, 1H)

Example 107

Ethyl 5-amino-6,7,8-trifluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

To 20 ml of ethanol and 10 ml of acetic acid were added 600 mg of ethyl 5-benzylamino-6,7,8-trifluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate and 100 mg of 10% palladium on carbon. Under a hydrogen atmosphere, the solution was stirred at room temperature for 2 days. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. Diethyl ether was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 420 mg of the title compound.

35 Properties: yellow powder  
 mp: >230°C (decomposed)  
 1-H-NMR (d<sub>6</sub>-DMSO) δ: 1.25 (t, J = 7 Hz, 3H), 4.20 (q, J = 7 Hz, 2H), 7.73 (t, J = 11 Hz, 1H), 7.88 (brs, 2H),  
 40 8.30 (s, 1H), 8.34 (s, 1H),  
 8.49 (t, J = 8 Hz, 1H)

Example 108

5-amino-1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 99 except that ethyl 5-amino-6,7,8-trifluoro-1-(2,4-difluoro-5-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: yellow powder  
 50 mp: >270°C  
 1-H-NMR (d<sub>6</sub>-DMSO) δ: 7.14 (t, J = 8 Hz, 1H), 7.42 (t, J = 10 Hz, 1H), 8.50 (s, 1H)

Example 109

Ethyl 1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-7-chloro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

Ethyl 2,6-dichloronicotinoylacetate (11.8 g) was added to 8.8 ml of ethyl ortho-formate and 13 ml of acetic anhydride and the solution was heated at reflux for 2 hours. The reaction solution was concentrated in vacua. To 3.2 g of this

compound was added 20 ml of toluene. A solution of 3.1 g of N-benzyloxycarbonyl-2,4-difluoro-m-phenylenediamine of Reference Example 9 in 10 ml of toluene and 10 ml of ethanol was added dropwise. After the completion of addition, the solution was stirred at room temperature overnight. The reaction solution was concentrated in vacua to give ethyl 2-(2,6-dichloronicotinoyl)-3-(3-benzyloxycarbonylamino-4,6-difluorophenylamino)acrylate. Its entire amount was dissolved in 10 ml of N,N-dimethylformamide and 1.39 g of potassium carbonate was added. The solution was stirred at room temperature overnight. The reaction solution was poured into ice water. The solid was collected by filtration and washed with ethanol and then diethyl ether to give 3.4 grams of the title compound.

Properties: colorless powder  
 mp: 242-243°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.41 (t, J = 7 Hz, 3H), 4.41 (q, J = 7 Hz, 2H), 5.22 (s, 2H), 7.01 (brs, 1H), 7.13 (t, J = 9 Hz, 1H), 7.37 (s, 2H), 7.40 (s, 3H), 7.50 (m, 1H), 8.35 (m, 1H), 8.54 (s, 1H), 8.72 (d, J = 8 Hz, 1H)

Example 110

1-(3-amino-4,6-difluorophenyl)-7-chloro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

To 1.0 g of ethyl 1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-7-chloro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate were added 4 ml of 12N hydrochloric acid and 8 ml of acetic acid. The solution was heated at reflux for 3 hours and stirred at room temperature overnight. The solid precipitated in the reaction solution was collected by filtration and successively washed with ethanol, chloroform and diethyl ether to give 550 mg of the title compound.

Properties: colorless powder  
 mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 7.07 (t, J = 8 Hz, 1H), 7.44 (t, J = 10 Hz, 1H), 7.80 (d, J = 8 Hz, 1H), 8.78 (d, J = 8 Hz, 1H) 8.96 (s, 1H)

Example 111

7-chloro-6-fluoro-1-(4-fluoro-3-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

To 10 ml of conc. sulfuric acid was added 1.5 g of 7-chloro-6-fluoro-1-(4-fluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid. Potassium nitrate (1.4 g) was added in portions to the solution, which was heated and stirred at 80°C for 2 hours. The reaction solution was allowed to cool down, poured into ice water, and stirred overnight. The precipitated solid was collected by filtration and successively washed with water, ethanol, and diethyl ether to give 1.1 grams of the title compound.

Properties: pale yellow powder  
 mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 7.89 (t, J = 10 Hz, 1H), 8.09-8.17 (m, 1H), 8.59-8.66 (m, 1H), 8.80 (d, J = 7 Hz, 1H) 9.08 (s, 1H)

Example 112

Methyl 7-chloro-6-fluoro-1-(4-fluoro-3-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

To 25 ml of methanol was added dropwise 1 g of thionyl chloride. To the solution was added 1.1 g of 7-chloro-6-fluoro-1-(4-fluoro-3-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid. The solution was heated at reflux overnight. The reaction solution was allowed to cool down and concentrated in vacua. Diethyl ether was added to the residue. The solid was collected by filtration to give 1.4 g of the title compound.

Properties: yellow powder  
 mp: 207-212°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

3.78 (s, 3H), 7.87 (d, J = 9 Hz, 1H),  
 8.10-8.17 (m, 1H), 8.54-8.62 (m, 2H),  
 8.78 (s, 1H)

5    Example 113

1-(3-amino-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

Methyl 7-chloro-6-fluoro-1-(4-fluoro-3-nitrophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate (600 mg) was dissolved in 30 ml of methanol, 10 ml of acetic acid and 30 ml of dichloroethane, and 100 mg of 10% palladium on carbon was added thereto. Under a hydrogen atmosphere, the solution was stirred at room temperature overnight. The catalyst was removed by a membrane filter and the filtrate was concentrated in vacua. To the residue were added 4 ml of acetic acid and 1 ml of hydrochloric acid. The solution was heated and stirred at 100°C overnight. The reaction solution was concentrated in vacua. Diethyl ether was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 160 mg of the title compound.

Properties:              pale yellow powder

mp:                      >270°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

20                      6.74-6.83 (m, 1H), 6.96 (dd, J = 3 Hz, 8 Hz, 1H), 7.23 (dd, J = 9 Hz, 11 Hz, 1H),  
 8.76 (t, J = 8 Hz, 1H), 8.79 (s, 1H)

Example 114

25    Ethyl 7-chloro-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate:

Ethyl 3-ethoxy-2-(2',6'-dichloro-5'-fluoronicotinoyl)-acrylate prepared from 1.25 g of ethyl 2,6-dichloro-5-fluoronicotinoylacetate by a conventional process was dissolved in 10 ml of methanol. To the methanol solution, 1.30 g of N-ethoxycarbonyl-2,4-difluoro-m-phenylenediamine methansulfonate of Reference Example 8 was added together with 500 mg of triethylamine. The reaction solution was concentrated in vacua. To the residue were added 50 ml of chloroform and 50 ml of distilled water. After shaking, the mixture was separated into layers. The organic layer was dried over anhydrous magnesium sulfate and concentrated in vacua. To the residue were added 2.1 g of anhydrous potassium carbonate and 4 ml of N,N-dimethylformamide. The solution was heated and stirred at 90°C for 15 minutes. The reaction solution was allowed to cool down and 50 ml of chloroform and 300 ml of distilled water were added, followed by separation. The chloroform layer was washed twice with 300 ml of distilled water, dried over anhydrous magnesium sulfate, and concentrated in vacua. The precipitate was dispersed in ethanol, collected by filtration and washed with ethanol and then diisopropyl ether to give 647 mg of the title compound.

40    Properties:              pale brown powder

mp:                      209-212°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.24 (t, J = 7 Hz, 3H), 1.28 (t, J = 7 Hz, 3H), 4.13 (q, J = 7 Hz, 2H), 4.24 (q, J = 7 Hz, 2H), 7.70 (t, J = 10 Hz, 1H), 8.03 (t, J = 8 Hz, 1H), 8.54 (d, J = 8 Hz, 1H), 8.76 (s, 1H)

45

Example 115

7-chloro-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

50    Ethyl 7-chloro-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (200 mg) was added to a mixture of 1.5 ml of 3N hydrochloric acid and 1 ml of acetic acid. The solution was heated at reflux for 3 hours and 40 minutes. The reaction solution was allowed to cool down whereupon the precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 149 mg of the title compound.

55    Properties:              pale yellow powder

mp:                      233-235°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.24 (t, J = 7 Hz, 3H), 4.13 (q, J = 7 Hz, 2H), 7.71 (t, J = 10 Hz, 1H), 8.08 (t, J = 8 Hz, 1H), 8.77 (d, J = 7 Hz, 1H), 9.06 (s, 1H)

9.65 (s, 1H)

Example 116

- 5 Synthesis by another process of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

Ethyl 7-chloro-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (200 mg) was added to a mixture of 2 ml of 6N hydrochloric acid and 2 ml of acetic acid. The solution was stirred and heated at reflux for 4 days. The reaction solution was allowed to cool down whereupon the precipitate was collected by filtration. The filtrate was concentrated in vacua and 6 ml of 6N hydrochloric acid was added to the residue. The solution was stirred and heated at reflux for 18 hours. The reaction solution was concentrated in vacua and 1 ml of ethanol was added to the residue. The solution was allowed to stand whereupon the precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 29 mg of the title compound as a pale yellow powder.

15

Example 117

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

20

To 200 ml of acetonitrile were added 3.7 g of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 2.18 g of 3-aminoazetidine dihydrochloride, and 6.06 g of triethylamine. The solution was stirred at 80°C for 15 hours. The reaction solution was cooled whereupon the precipitated solid was collected by filtration and washed with ethanol and isopropyl ether to give 3.7 g of the title compound.

25

Properties: pale yellow powder  
mp: 168.5-170.5°C

30

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.60-4.60 (m, 5H), 5.35 (brs, 2H),  
6.95 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.03 (d, J = 11.5 Hz, 1H), 8.68 (s, 1H)

Example 118

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-(3-hydroxyazetidin-1-yl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

35

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-hydroxyazetidine hydrochloride, and triethylamine were used.

40

Properties: pale yellow powder  
mp: >253°C (decomposed)

45

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.60-4.65 (m, 5H), 5.35 (brs, 2H), 5.82 (brs, 1H), 6.95 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H),  
8.03 (d, J = 11.5 Hz, 1H), 8.68 (s, 1H)

Example 119

- 50 1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-(3-methylaminoazetidin-1-yl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

55

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and 3-methylaminoazetidine dihydrochloride, and triethylamine were used.

55

Properties: colorless powder  
mp: 135.5-140.5°C

56

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 2.53 (s, 3H), 3.80-4.90 (m, 5H), 5.38 (brs, 2H), 6.97 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H),

8.11 (d, J = 10.7 Hz, 1H), 8.70 (s, 1H)

Example 120

- 5    1-(3-amino-4,6-difluorophenyl)-7-(3-ethylaminoazetidin-1-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-ethylaminoazetidine dihydrochloride, and triethylamine were used.

Properties:              colorless powder  
 mp:                        122.5-124°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:      0.98 (t, J = 7 Hz, 3H), 2.45 (q, J = 7 Hz, 2H), 3.20-4.80 (m, 5H), 5.34 (brs, 2H),  
 15                        6.94 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.01 (d, J = 10.7 Hz, 1H), 8.67 (s, 1H)

Example 121

- 20    1-(3-amino-4,6-difluorophenyl)-7-(3-dimethylaminoazetidin-1-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid hydrochloride:

The title compound in a free form was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-dimethylaminoazetidine dihydrochloride, and triethylamine were used. This solid (110 mg) was dissolved in 5 ml of chloroform and 2 ml of 4N hydrochloric acid/1,4-dioxane was added thereto. The solvent was distilled off and 2 ml of ethanol was added to the residue. The precipitated solid was collected by filtration to give 60 mg of the title compound.

Properties:              pale yellow powder  
 30    mp:                       >242°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:      2.72 (s, 6H), 3.90-4.80 (m, 5H),  
 35                        5.20-6.70 (br, 2H), 7.18 (t, J = 8 Hz, 1H), 7.45 (t, J = 10 Hz, 1H),  
 40                        8.13 (d, J = 11.1 Hz, 1H), 8.73 (s, 1H)

Example 122

- 1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-(trans-2-methyl-3-aminoazetidin-1-yl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, trans-2-methyl-3-aminoazetidine dihydrochloride, and triethylamine were used.

45    Properties:              pale yellow powder  
 mp:                        >237°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:      0.90-1.35 (m, 3H), 3.20-3.55 (m, 2H),  
 50                        3.80-4.60 (m, 2H), 5.37 (brs, 2H),  
 6.85-7.05 (m, 1H), 7.25-7.50 (m, 1H),  
 8.09 (d, J = 9 Hz, 1H), 8.72 (s, 1H)

Example 123

- 55    7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid p-toluenesulfonic acid salt:

The title compound was obtained by the similar procedure as Example 52 except that Compound 117 was used.

Properties: pale red powder

mp: 179-184°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

5           2.28 (s, 3H), 3.50-4.80 (m, 5H),  
 6.96 (t, J = 8 Hz, 1H), 7.11 (d, J = 8 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 7.48 (d, J = 8 Hz, 1H),  
 8.12 (d, J = 11.1 Hz, 1H), 8.30 (brs, 3H),  
 8.74 (s, 1H)

Example 124

10           7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid methanesulfonic acid salt:

15           The title compound was obtained by the similar procedure as Example 52 except that Compound 117 and methanesulfonic acid were used.

Properties: pale red powder

mp: >214°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

20           2.34 (s, 3H), 3.80-4.80 (m, 5H),  
 6.96 (t, J = 8 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 8.14 (d, J = 11.2 Hz, 1H), 8.31 (brs, 3H), 8.74 (s, 1H)

Example 125

25           7-(3-amino-3-methylazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

30           The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-amino-3-methylazetidine dihydrochloride, and triethylamine were used.

Properties: colorless powder

mp: 244-246.5°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

35           1.42 (s, 3H), 3.20-4.55 (m, 4H),  
 5.37 (brs, 2H), 6.95 (t, J = 8 Hz, 1H),  
 7.36 (t, J = 10 Hz, 1H),  
 8.07 (d, J = 11.1 Hz, 1H), 8.71 (s, 1H)

Example 126

40           7-(3-L-alanylaminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

45           The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-L-alanylaminoazetidine dihydrochloride, and triethylamine were used.

50           Properties: pale yellow powder

mp: 208.5-214°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

55           1.28 (d, J = 6.8 Hz, 3H), 3.55-3.75 (m, 1H), 3.70-4.80 (m, 5H), 5.38 (brs, 2H),  
 6.97 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H), 8.07 (d, J = 11.1 Hz, 1H), 8.70 (s, 1H),  
 9.07 (brs, 1H)

Example 127

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-(3-L-valylaminoazetidin-1-yl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-L-valylaminoazetidine dihydrochloride, and triethylamine were used.

10

Properties: colorless powder

mp: 262.5-264.5°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

0.78 (d, J = 7 Hz, 3H), 0.85 (d, J = 7 Hz, 3H), 1.70-1.95 (m, 1H), 2.91 (d, J = 5.5 Hz, 1H), 3.70-4.80 (m, 5H), 5.35 (brs, 2H),

15

6.95 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.06 (d, J = 11.1 Hz, 1H), 8.52 (brs, 1H), 8.69 (s, 1H)

Example 128

20 1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-(3-methylaminopyrrolidin-1-yl)-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that 3-methylaminopyrrolidine dihydrochloride was used.

25

Properties: colorless powder

mp: 273-276°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.79 (m, 1H), 1.93 (m, 1H), 2.24 (s, 3H),

30

5.35 (brs, 2H), 6.96 (t, J = 8 Hz, 1H),

7.36 (t, J = 10 Hz, 1H), 8.03 (d, J = 12 Hz, 1H), 8.68 (s, 1H)

Example 129

35 1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-(methylamino)pyrrolidin-1-yl]-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that (3S)-3-(methylamino)-pyrrolidine dihydrochloride was used.

40

Properties: pale brown powder

mp: 246-248°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.79 (m, 1H), 1.92 (m, 1H), 2.23 (s, 3H),

45

3.18 (m, 2H), 5.35 (brs, 2H)

6.97 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H), 8.02 (d, J = 13 Hz, 1H), 8.68 (s, 1H)

Example 130

50 1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-(ethylamino)pyrrolidin-1-yl]-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 48 except that (3S)-3-(ethylamino)-pyrrolidine dihydrochloride was used.

55

Properties: pale brown powder

mp: 248-251°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

0.98 (t, J = 7 Hz, 3H), 1.75 (m, 1H),

1.95 (m, 1H), 5.35 (brs, 2H)  
 6.96 (t, J = 8 Hz, 1H), 7.36 (t, J = 11 Hz, 1H), 8.01 (d, J = 12 Hz, 1H), 8.67 (s, 1H)

Example 131

5      1-(3-amino-4,6-difluorophenyl)-7-(3-amino-3-methylpyrrolidin-1-yl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

10     The title compound was obtained by the similar procedure as Example 48 except that 3-amino-3-methylpyrrolidine dihydrochloride was used.

Properties:            colorless powder  
 mp:                    223-225°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 15     1.20 (d, J = 3 Hz, 3H), 1.60 (m, 1H),  
 1.71 (m, 1H), 5.35 (brs, 2H),  
 6.96 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H), 7.99 (d, J = 13 Hz, 1H), 8.63 (s, 1H)

Example 132

20     1-(3-amino-4,6-difluorophenyl)-7-(3-aminomethylpyrrolidin-1-yl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

25     The title compound was obtained by the similar procedure as Example 48 except that 3-aminomethylpyrrolidine dihydrochloride was used.

Properties:            colorless powder  
 mp:                    205-210°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 30     1.42-1.98 (m, 2H), 2.60 (d, J = 7 Hz, 2H), 5.34 (s, 2H), 6.96 (t, J = 8 Hz, 1H),  
 7.35 (t, J = 10 Hz, 1H),  
 8.01 (d, J = 12 Hz, 1H), 8.66 (s, 1H)

Example 133

35     1-(3-amino-4,6-difluorophenyl)-7-(4-aminopiperidin-1-yl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

40     The title compound was obtained by the similar procedure as Example 48 except that 4-aminopiperidine dihydrochloride was used.

Properties:            colorless powder  
 mp:                    212-215°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
 45     1.28 (m, 2H), 1.74 (m, 2H), 2.95 (m, 1H),  
 3.10 (m, 2H), 4.06 (m, 2H), 5.39 (s, 2H),  
 6.97 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H), 8.06 (d, J = 12 Hz, 1H), 8.67 (s, 1H)

Example 134

50     1-(3-amino-4,6-difluorophenyl)-7-(cis-3-amino-4-methoxypyrrolidin-1-yl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

55     The title compound was obtained by the similar procedure as Example 48 except that cis-3-amino-4-methoxypyrrolidine was used.

Properties:            pale yellow powder  
 mp:                    >164°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

3.13 (s, 3H), 3.73 (m, 2H), 3.93 (m, 1H),  
 5.38 (brs, 2H), 6.97 (m, 1H), 7.37 (m, 1H),  
 8.10 (d, J = 12 Hz, 1H), 8.71 (s, 1H)

5    Example 135

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-(3-(2-hydroxyethylamino)-pyrrolidine)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

10    The title compound was obtained by the similar procedure as Example 48 except that 3-(2-hydroxyethylamino)-pyrrolidine dihydrochloride was used.

Properties:              pale yellow powder  
 mp:                      >235°C (decomposed)  
 15     $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ ) δ:  
       1.65-2.13 (m, 2H), 2.52-2.70 (m, 2H),  
       3.42-3.58 (m, 2H), 4.55-4.73 (m, 1H),  
       5.36 (brs, 2H), 6.97 (t, J = 8 Hz, 1H),  
       7.36 (t, J = 11 Hz, 1H),  
 20        8.04 (d, J = 13 Hz, 1H), 8.69 (s, 1H)

Example 136

1-(3-amino-4,6-difluorophenyl)-7-(7-amino-5-azaspiro[2.4]heptan-5-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid hydrochloride:

To 2 ml of dimethylsulfoxide were added 173 mg of 7-tert-butyloxycarbonylamino-5-azaspiro[2.4]heptane B form and 164 mg of triethylamine. With heating and stirring at 80°C, 200 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid was added to the solution, which was stirred at the temperature overnight. After the reaction solution was allowed to cool down, diethyl ether was added thereto. The diethyl ether layer was concentrated in vacua. The residue was combined with chloroform, washed with water, and dried over magnesium sulfate. The solvent was distilled off. Diethyl ether was added to the residue whereupon the solid was collected by filtration. To the solid were added 30 ml of chloroform and 5 ml of 4N hydrochloric acid/dioxane. After stirring at room temperature for 2 hours, the reaction solution was concentrated in vacua. Diethyl ether was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 120 mg of the title compound.

Properties:              yellow powder  
 mp:                      >222°C (decomposed)  
 40     $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ ) δ:  
       0.78 (m, 4H), 3.26-4.44 (m, 6H),  
       7.09 (m, 1H), 7.41 (m, 1H),  
       8.12 (d, J = 13 Hz, 1H), 8.35 (brs, 3H),  
       8.73 (s, 1H)

45    Example 137

7-(3-aminoazetidin-1-yl)-6-fluoro-1-(2,4-difluoro-5-methylaminophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

50    The title compound was obtained by the similar procedure as Example 117 except that 7-chloro-6-fluoro-1-(2,4-difluoro-5-methylaminophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-aminoazetidine dihydrochloride and triethylamine were used.

Properties:              pale yellow powder  
 55    mp:                      >231°C (decomposed)  
 $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ ) δ:  
       2.69 (d, J = 4.3 Hz, 3H), 3.80-4.80 (m, 5H),  
       5.83 (brs, 1H), 6.96 (t, J = 8 Hz, 1H),  
       7.41 (t, J = 11 Hz, 1H), 8.14 (d, J = 12 Hz, 1H), 8.20-8.60 (br, 2H), 8.76 (s, 1H)

Example 138

7-[(3S)-3-aminopyrrolidin-1-yl]-1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid:

5 To 350  $\mu$ l of N,N-dimethylformamide were added 68 mg of 1-(3-ethoxycarbonylamino-4,6-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid and 70 mg of (3S)-3-aminopyrrolidine. The solution was stirred at 80°C for 20 minutes. Then 0.5 ml of ethanol was added. The reaction solution was allowed to cool down whereupon the precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 73 mg  
10 of the title compound.

Properties: colorless powder  
mp: >280°C  
<sup>1</sup>H-NMR ( $d_6$ -DMSO)  $\delta$ :  
15 1.23 (t, J = 7 Hz, 3H), 1.34 (m, 1H),  
1.53-1.95 (m, 3H), 2.42 (m), 2.74 (m),  
4.12 (q, J = 7 Hz, 2H), 7.63 (t, J = 10 Hz, 1H), 7.95 (t, J = 8 Hz, 1H), 7.99 (d, J = 7 Hz, 1H),  
8.63 (s, 1H)

Example 139

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

With stirring at 80°C, 100 mg of 1-(3-amino-4,6-difluorophenyl)-7-chloro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was added to a solution of 61 mg of 3-aminoazetidine dihydrochloride and 119 mg of N-methylpyrrolidine in 3 ml of acetonitrile. The solution was stirred at 80°C for 2 hours and 50 minutes. After the reaction solution was allowed to cool down, decantation with diethyl ether was carried out. The solid was dispersed by adding a small amount of ethanol and collected by filtration. The solid was washed with ethanol and then diethyl ether to give 63 mg of the title compound.  
30

Properties: pale yellow powder  
mp: >240°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO)  $\delta$ :  
35 3.50-4.48 (br, 5H), 5.35 (brs, 2H),  
6.73 (d, J = 9 Hz, 1H), 6.96 (t, J = 9 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.32 (d, J = 9 Hz, 1H),  
8.69 (s, 1H)

Example 140

40 1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 139 except that (3S)-3-aminopyrrolidine was used.

45 Properties: pale red brown powder  
mp: >261°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO)  $\delta$ :  
1.53-1.84 (m, 1H), 1.84-2.15 (m, 1H),  
5.33 (brs, 2H), 6.82 (t, J = 10 Hz, 1H),  
50 6.97 (t, J = 8 Hz, 1H), 7.35 (t, J = 10 Hz, 1H), 8.28 (d, J = 10 Hz, 1H), 8.65 (s, 1H)

Example 141

55 1-(3-amino-6-chloro-4-fluorophenyl)-7-(3-aminoazetidin-1-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 139 except that 1-(3-amino-6-chloro-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

Properties: pale yellow powder  
 mp: 200-203°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.70-4.48 (br, 3H), 5.69 (brs, 2H),  
 5 6.96 (d, J = 8 Hz, 1H), 7.46 (d, J = 12 Hz, 1H), 8.04 (d, J = 12 Hz, 1H), 8.62 (s, 1H)

Example 142

10 1-(3-amino-6-methyl-4-fluorophenyl)-7-(3-aminoazetidin-1-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-6-methyl-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid was used.

15 Properties: pale yellow powder  
 mp: >238°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.82 (s, 3H), 2.94-4.28 (br, 5H), 5.27 (brs, 3H), 6.74 (d, J = 9 Hz, 1H), 7.09 (d, J = 12 Hz, 1H),  
 20 8.09 (d, J = 10 Hz, 1H), 8.52 (s, 1H)

Example 143

1-(3-amino-4-fluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

25 The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and (3S)-3-aminopyrrolidine were used.

Properties: brown powder  
 mp: 262-265°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.56-1.83 (m, 1H), 1.86-2.09 (m, 1H),  
 30 5.50 (brs, 2H), 6.67-6.78 (m, 1H),  
 6.92 (d, J = 9 Hz, 1H), 7.17 (t, J = 12 Hz, 1H), 8.03 (d, J = 13 Hz, 1H), 8.53 (s, 1H)

Example 144

1-(3-amino-4-fluorophenyl)-7-[(3S,4S)-3-amino-4-methylpyrrolidin-1-yl]-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

40 The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4-fluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and (3S,4S)-3-amino-4-methylpyrrolidine were used.

45 Properties: brown powder  
 mp: >270°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 0.96 (d, J = 7 Hz, 3H), 2.12 (brs, 1H),  
 50 5.50 (s, 2H), 6.68-6.76 (m, 1H),  
 6.89-7.01 (m, 1H), 7.19 (t, J = 11 Hz, 1H), 8.03 (d, J = 13 Hz, 1H), 8.53 (s, 1H)

Example 145

55 1-(3-amino-4,6-difluorophenyl)-7-(cis-3-hydroxy-4-methylpyrrolidin-1-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and cis-3-hydroxy-4-methylpyrrolidine were used.

Properties: brown powder

mp: 174-180°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

5           0.94 (d, J = 7 Hz, 3H), 2.11 (m, 1H),  
 2.86-3.81 (m, 4H), 3.86 (m, 1H),  
 5.18 (brs, 2H), 5.93 (d, J = 6 Hz, 1H),  
 7.04 (t, J = 8 Hz, 1H), 7.50 (t, J = 10 Hz, 1H), 7.86 (d, J = 13 Hz, 1H), 8.62 (s, 1H)

Example 146

10         1-(3-amino-4,6-difluorophenyl)-7-(trans-3-amino-4-methylpyrrolidin-1-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

15         The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and trans-3-amino-4-methylpyrrolidine dihydrochloride were used.

Properties: pale yellow powder

mp: >164°C (decomposed)

20         <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

25           1.09 (d, J = 7 Hz, 3H), 2.28 (m, 1H),  
 2.97-3.91 (m, 5H), 5.58 (brs, 2H),  
 5.96 (d, J = 7 Hz, 1H), 7.05 (t, J = 8 Hz, 1H), 7.52 (t, J = 10 Hz, 1H), 7.92 (d, J = 14 Hz, 1H),  
 8.66 (s, 1H)

Example 147

1-(3-amino-4,6-difluorophenyl)-6-fluoro-7-[(3S)-3-methylaminopyrrolidin-1-yl]-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

30         The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3S)-3-methylaminopyrrolidine were used.

Properties: pale yellow powder

mp: 188-199°C

35         <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

40           1.86 (brs, 1H), 2.00 (brs, 1H),  
 2.30 (s, 3H), 3.11-3.66 (m, 5H),  
 5.54 (brs, 2H), 5.95 (d, J = 7 Hz, 1H),  
 7.04 (t, J = 8 Hz, 1H), 7.50 (t, J = 11 Hz, 1H), 7.86 (d, J = 14, 1H), 8.63 (s, 1H)

Example 148

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

45         The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

Properties: colorless powder

50         mp: >183°C (decomposed)

55         <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

3.76 (brs, 2H), 3.91 (m, 1H), 4.24 (brs, 2H), 5.55 (brs, 2H), 5.77 (d, J = 7 Hz, 1H),  
 7.02 (t, J = 8 Hz, 1H), 7.50 (t, J = 10 Hz, 1H), 7.88 (d, J = 12 Hz, 1H), 8.64 (s, 1H)

Example 149

1-(3-amino-4,6-difluorophenyl)-7-(trans-3-amino-4-hydroxypyrrolidin-1-yl)-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and trans-3-amino-4-hydroxypyrrolidine dihydrochloride were used.

10 Properties: brown powder

mp: &gt;145°C (decomposed)

1H-NMR ( $d_6$ -DMSO) δ:

3.92-4.26 (m, 4H), 5.46 (brs, 2H),  
7.10 (t, J = 9 Hz, 1H), 7.40 (t, J = 11 Hz, 1H), 7.86 (d, J = 14 Hz, 1H), 8.52 (s, 1H)

15

Example 150

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

Properties: colorless powder

mp: &gt;203°C (decomposed)

25

1H-NMR ( $d_6$ -DMSO) δ:

3.90 (m, 1H), 4.10 (m, 1H), 4.49 (m, 2H),  
5.46 (brs, 2H), 7.08 (t, J = 9 Hz, 1H),  
7.39 (t, J = 10 Hz, 1H), 7.81 (d, J = 13 Hz, 1H), 8.48 (s, 1H)

30

Example 151

1-(3-amino-4,6-difluorophenyl)-6,8-difluoro-7-(3-hydroxyazetidin-1-yl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-hydroxyazetidine hydrochloride were used.

Properties: colorless powder

mp: 218-225°C

1H-NMR ( $d_6$ -DMSO) δ:

4.13 (brs, 2H), 4.50 (brs, 3H), 5.44 (brs, 2H), 5.72 (brs, 1H), 7.08 (t, J = 8 Hz, 1H),  
7.39 (t, J = 10 Hz, 1H), 7.79 (d, J = 13 Hz, 1H), 8.46 (s, 1H)

40

Example 152

45

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

Properties: pale yellow powder

mp: &gt;270°C

1H-NMR ( $d_6$ -DMSO) δ:

3.75 (m, 1H), 4.10 (m, 2H), 4.66 (m, 2H),  
5.43 (brs, 2H), 6.97 (t, J = 8 Hz, 1H),  
7.36 (t, J = 11 Hz, 1H), 7.87 (d, J = 14 Hz, 1H), 8.44 (s, 1H)

Example 153

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5      The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3S)-3-aminopyrrolidine were used.

Properties:                  pale yellow powder  
 10 mp:                        >205°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:     1.17 (m, 1H), 2.09 (m, 1H), 3.02-3.81 (m, 5H), 5.41 (brs, 2H), 6.97 (m, 1H),  
                                   7.38 (t, J = 11 Hz, 1H), 7.94 (d, J = 14 Hz, 1H), 8.50 (s, 1H)

Example 154

1-(3-amino-4,6-difluorophenyl)-8-chloro-6-fluoro-7-(3-hydroxyazetidin-1-yl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20     The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-hydroxyazetidine hydrochloride were used.

Properties:                  pale yellow powder  
 25 mp:                        145-150°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:     4.18 (brs, 2H), 4.47 (brs, 1H), 4.71 (brs, 2H), 5.41 (brs, 2H), 5.71 (d, J = 5 Hz, 1H),  
                                   6.96 (t, J = 8 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 7.88 (d, J = 14 Hz, 1H), 8.44 (s, 1H)

Example 155

1-(3-amino-4,6-difluorophenyl)-8-chloro-6-fluoro-7-piperazino-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and piperazine were used.

Properties:                  pale yellow powder  
 35 mp:                        >232°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:     2.87 (brs, 4H), 3.19 (brs, 4H), 5.43 (brs, 2H), 6.97 (t, J = 8 Hz, 1H), 7.37 (t, J = 11 Hz, 1H),  
                                   8.07 (d, J = 12 Hz, 1H), 8.54 (s, 1H)

Example 156

45     1-(3-amino-4,6-difluorophenyl)-7-(3-amino-3-methylazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-amino-3-methylazetidine were used.

50     Properties:                  yellow powder  
 mp:                            252-257°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:     1.35 (s, 3H), 4.17 (brs, 2H), 4.30 (brs, 2H),  
                                   5.42 (brs, 2H), 6.96 (t, J = 8 Hz, 1H),  
                                   7.36 (t, J = 10 Hz, 1H), 7.87 (d, J = 14 Hz, 1H), 8.43 (s, 1H)

Example 157

1-(3-amino-4,6-difluorophenyl)-8-chloro-6-fluoro-7-(3-methylaminoazetidin-1-yl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-methylaminoazetidine were used.

10

Properties: pale yellow powder

mp: 220-224°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

2.20 (s, 3H), 3.45 (brs, 1H), 4.12 (brs, 2H), 4.63 (brs, 2H), 5.42 (brs, 2H),  
6.96 (t, J = 8 Hz, 1H), 7.36 (t, J = 10 Hz, 1H), 7.86 (d, J = 14 Hz, 1H), 8.43 (s, 1H)

15

Example 158

1-(3-amino-4,6-difluorophenyl)-8-chloro-6-fluoro-7-(3,5-dimethylpiperazino)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 2,6-dimethylpiperazine were used.

25

Properties: pale yellow powder

mp: >270°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

0.96 (d, J = 6 Hz, 6H), 2.80 (m, 2H),  
2.91 (m, 2H), 3.08 (m, 2H), 5.43 (brs, 2H),  
6.97 (t, J = 8 Hz, 1H), 7.38 (t, J = 11 Hz, 1H), 8.07 (d, J = 12 Hz, 1H), 8.56 (s, 1H)

30

Example 159

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-5-hydroxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-5-hydroxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

40

Properties: pale yellow powder

mp: >262°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

3.75-4.02 (m, 3H), 4.24 (brs, 2H),  
5.25 (d, J = 7 Hz, 1H), 5.54 (brs, 2H),  
6.98 (t, J = 8 Hz, 1H), 7.49 (t, J = 10 Hz, 1H), 8.48 (s, 1H)

45

Example 160

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-5-hydroxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-5-hydroxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3S)-3-aminopyrrolidine were used.

55

Properties: pale yellow powder

mp: >237°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

2.01 (m, 1H), 2.21 (m, 1H), 3.34-4.97 (m, 5H), 5.46 (d, J = 7 Hz, 1H), 6.98 (t, J = 8 Hz, 1H),  
7.50 (t, J = 10 Hz, 1H), 8.64 (s, 1H)

Example 161

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

10

Properties: pale yellow powder

mp: >270°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

2.75 (brs, 3H), 3.90 (brs, 2H), 4.01 (brs, 1H), 4.26 (brs, 2H), 5.55 (brs, 2H),  
5.65 (d, J = 7 Hz, 1H), 6.99 (t, J = 8 Hz, 1H), 7.49 (t, J = 11 Hz, 1H), 8.59 (s, 1H)

15

Example 162

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-fluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-5-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3S)-3-aminopyrrolidine were used.

25

Properties: pale brown powder

mp: >197°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.68 (m, 1H), 1.96 (m, 1H), 3.01-3.65 (m, 5H), 5.53 (brs, 2H), 5.81 (d, J = 7 Hz, 1H),  
6.99 (t, J = 8 Hz, 1H), 7.49 (t, J = 11 Hz, 1H), 8.55 (s, 1H)

30

Example 163

5-amino-1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35

The title compound was obtained by the similar procedure as Example 60 except that 5-amino-1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3S)-3-aminopyrrolidine were used.

40

Properties: pale yellow powder

mp: >247°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.62 (m, 1H), 1.89 (m, 1H), 3.22 (m, 1H),  
3.39-3.78 (m, 4H), 5.38 (brs, 2H),  
7.02 (t, J = 8 Hz, 1H), 7.23 (brs, 2H),  
7.34 (t, J = 10 Hz, 1H), 8.23 (s, 1H)

45

Example 164

5-amino-7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50

The title compound was obtained by the similar procedure as Example 60 except that 5-amino-1-(3-amino-4,6-difluorophenyl)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

55

Properties: yellow powder

mp: >237°C (decomposed)

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

4.04 (brs, 1H), 4.28 (brs, 2H), 4.48 (brs, 2H), 5.41 (brs, 2H), 7.05 (t, J = 8 Hz, 1H),  
7.30 (m, 1H), 8.25 (s, 1H)

Example 165

7-(3-aminoazetidin-1-yl)-1-(3-amino-6-chloro-4-fluorophenyl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5      The title compound was obtained by the similar procedure as Example 139 except that 1-(3-amino-6-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties:            pale yellow powder  
 mp:                    >208°C (decomposed)  
 10      $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :  
                           3.88-4.58 (br, 5H), 5.69 (d,  $J = 8$  Hz, 1H),  
                           5.92 (brs, 2H), 7.08 (d,  $J = 8$  Hz, 1H),  
                           7.59 (d,  $J = 10$  Hz, 1H), 7.93 (d,  $J = 13$  Hz, 1H), 8.61 (s, 1H)

Example 166

Synthesis by another process of ethyl 7-chloro-1-(2,4-difluoro-5-formylaminophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylate:

20     Ethyl 7-chloro-6-fluoro-1-(2,4-difluoro-5-nitrophenyl)-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylate (305 mg) was added to 1.5 ml of formic acid together with 400 mg of iron powder. The mixture was stirred at 80°C for 3 hours. The insoluble was removed by filtration through celite whereupon the filtrate was concentrated in vacua. The precipitate was dispersed in ethanol, collected by filtration and washed with ethanol and then with diisopropyl ether to give 295 mg of the title compound as a pale yellow powder.

25     Reference Example 10

N-(t-butoxycarbonyl)-2,4-difluoro-m-phenylenediamine:

30     N-(t-butoxycarbonyl)-2,4-difluoro-5-nitroaniline was obtained as colorless crystals by the similar procedure as Reference Example 8 except that t-butanol was used instead of ethanol.

This product (3.8 g) was added to 50 ml of methanol together with 360 mg of 10% palladium on carbon. Hydrogenation was carried out at room temperature for 4 days. After the catalyst was filtered off, the solvent was distilled off in vacua. The precipitate was dispersed in diisopropyl ether and collected by filtration to give 3.2 g of the title compound as pale brown crystals.

Reference Example 11

Ethyl 8-chloro-1-(2-chloro-4-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

40     The title compound was obtained by the similar procedure as Reference Example 6 except that 2-chloro-4-fluoroaniline was used.

Properties:            colorless powder  
 45     mp:                    208-212°C  
 $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
                           1.40 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 7.16-7.23 (m, 1H),  
                           7.34 (dd,  $J = 3$  Hz,  $J = 8$  Hz, 1H),  
                           7.48 (dd,  $J = 5$  Hz,  $J = 9$  Hz, 1H),  
 50     8.27 (s, 1H), 8.35 (t,  $J = 9$  Hz, 1H)

Reference Example 12

Ethyl 8-chloro-6,7-difluoro-1-(4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

55     The title compound was obtained by the similar procedure as Reference Example 6 except that 4-fluoroaniline was used.

Properties:            colorless powder

mp: 226-231°C

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.39 (t, J = 7 Hz, 3H), 4.39 (q, J = 7 Hz, 2H), 7.20-7.24 (m, 2H), 7.34-7.35 (m, 2H), 8.34 (t, J = 9 Hz, 1H), 8.42 (s, 1H)

5

Reference Example 13

Ethyl 8-chloro-6,7-difluoro-1-(4-fluoro-2-methylphenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

10 The title compound was obtained by the similar procedure as Reference Example 6 except that 2-methyl-4-fluoro-aniline was used.

Properties: pale yellow powder

mp: 180-182°C

15 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 2.10 (s, 3H),  
4.40 (q, J = 7 Hz, 2H), 7.02-7.10 (m, 2H), 7.22-7.36 (m, 1H), 8.31 (s, 1H),  
8.37 (t, J = 9 Hz, 1H)

20 Reference Example 14

Ethyl 1-(2-bromo-4-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

25 The title compound was obtained by the similar procedure as Reference Example 6 except that 2-bromo-4-fluoro-aniline was used.

Properties: pale yellow powder

mp: 183-188°C

30 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 4.40 (q, J = 7 Hz, 2H), 7.18-7.32 (m, 1H), 7.48-7.55 (m, 2H)  
8.27 (s, 1H), 8.36 (t, J = 9 Hz, 1H)

Reference Example 15

35 Ethyl 1-(2-methoxy-4-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Reference Example 6 except that 2-methoxy-4-fluoro-aniline was used.

40 Properties: colorless powder

mp: 240-246°C (decomposed)

45 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 3.77 (s, 3H),  
4.39 (q, J = 7 Hz, 2H), 6.72-6.89 (m, 2H),  
7.31 (dd, J = 6 Hz, J = 9 Hz, 1H)  
8.30 (s, 1H), 8.34 (t, J = 10 Hz, 1H)

Reference Example 16

50 Ethyl 8-chloro-1-(4-chloro-2-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate:

The title compound was obtained by the similar procedure as Reference Example 6 except that 4-chloro-2-fluoro-aniline was used.

55 Properties: colorless powder

mp: 159-160°C

1H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 4.39 (q, J = 7 Hz, 2H), 7.31-7.47 (m, 2H), 8.32-8.40 (m, 2H)

Reference Example 17

Ethyl 8-chloro-6,7-difluoro-1-(2,4,6-trifluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

5 The title compound was obtained by the similar procedure as Reference Example 6 except that 2,4,6-trifluorophenylamine was used.

Properties: pale yellow powder  
 mp: 135-149°C (decomposed)  
 10 <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.40 (t, J = 7 Hz, 3H), 4.40 (q, J = 7 Hz, 2H), 6.93 (t, J = 7 Hz, 1H), 8.25 (s, 1H),  
 8.34 (t, J = 10 Hz, 1H)

Reference Example 18

15 8-chloro-6,7-difluoro-1-(2,4,6-trifluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20 Ethyl 8-chloro-6,7-difluoro-1-(2,4,6-trifluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate (1.2 g) was added to 5 ml of conc. hydrochloric acid and 1 ml of acetic acid. The solution was heated at reflux for 3 hours. The reaction solution was allowed to cool down whereupon the precipitated solid was collected by filtration and washed with ethanol and diethyl ether to give 750 mg of the title compound.

25 Properties: pale red powder  
 mp: >158°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 7.60-7.72 (m, 2H), 8.41 (t, J = 9 Hz, 1H), 9.01 (s, 1H)

Example 167

30 1-(3-amino-4,6-difluorophenyl)-7-(trans-3-amino-2-methylazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35 The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and trans-3-amino-2-methylazetidine were used.

40 Properties: brown powder  
 mp: >211°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.38 (brs, 3H), 3.73-3.90 (m, 1H),  
 4.69-4.82 (m, 1H), 4.82-4.97 (m, 1H),  
 5.32-5.48 (m, 1H), 5.49 (s, 1H),  
 6.70-7.59 (m, 2H), 7.94 (d, J = 14 Hz, 1H), 8.48 (s, 1H)

Example 168

45 1-(3-amino-4,6-difluorophenyl)-7-(4-methylpiperazin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50 The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 4-methylpiperazine were used.

Properties: yellow powder  
 mp: 198-205°C (decomposed)  
 55 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 2.54 (s, 3H), 2.81 (brs, 4H), 3.42 (brs, 4H), 7.01 (t, J = 7 Hz, 1H), 7.40 (t, J = 11 Hz, 1H), 8.15 (d, J = 12 Hz, 1H), 8.62 (s, 1H)

Example 169

1-(3-amino-4,6-difluorophenyl)-7-[(3S,4R)-3-amino-4-methylpyrrolidin-1-yl]-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5       The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3S,4R)-3-amino-4-methylpyrrolidine were used.

10     Properties:                   yellow powder  
         mp:                         170-179°C (decomposed)  
         <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
                                        0.95-1.11 (m, 3H), 1.88-2.09 (m, 1H),  
                                        2.60-3.72 (m, 5H), 5.38 (s, 1H), 5.46 (s, 1H), 6.82-7.52 (m, 2H), 7.96 (d, J = 14 Hz, 1H), 8.40  
 15                                     (brs, 1H)

Example 170

20     1-(3-amino-4,6-difluorophenyl)-7-[(3R)-3-aminopyrrolidin-1-yl]-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

25       The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and (3R)-3-aminopyrrolidine were used.

30     Properties:                   brown powder  
         mp:                         169-179°C (decomposed)  
         <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
                                        1.52-1.80 (m, 1H), 1.84-2.07 (m, 1H),  
                                        2.71-3.82 (m, 5H), 5.40 (brs, 2H), 6.93 (m, 1H), 7.36 (t, J = 10 Hz, 1H), 7.88 (d, J = 14 Hz, 1H),  
 35                                     8.40 (s, 1H)

Example 171

40     1-(3-amino-4,6-difluorophenyl)-7-(3-aminoazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid p-toluenesulfonic acid salt:

45       To 0.5 ml of N,N-dimethylformamide was added 440 mg of 1-(3-amino-4,6-difluorophenyl)-7-(3-aminoazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and then 191 mg of p-toluenesulfonic acid monohydrate. The solution was stirred at room temperature. Diethyl ether was added to the reaction solution and the supernatant was removed. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether to give 340 mg of the title compound.

50     Properties:                   yellow powder  
         mp:                         211-220°C (decomposed)  
         <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:  
                                        2.28 (s, 3H), 4.04 (brs, 1H), 4.42 (brs, 2H), 4.76 (brs, 2H), 6.99 (t, J = 8 Hz, 1H),  
                                        7.11 (d, J = 7 Hz, 2H), 7.37 (t, J = 11 Hz, 1H), 7.48 (d, J = 8 Hz, 2H), 7.94 (d, J = 15 Hz, 1H),  
 55                                     8.33 (brs, 3H), 8.44 (s, 1H)

Example 172

60     1-(3-amino-4,6-difluorophenyl)-7-(3-aminoazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid methanesulfonic acid salt:

65       The title compound was obtained by the similar procedure as Example 171 except that methanesulfonic acid was used.

Properties:                       pale yellow powder  
         mp:                         180-190°C (decomposed)

5       $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

2.35 (s, 3H), 4.04 (brs, 1H), 4.43 (brs, 2H),  
 4.75 (brs, 2H), 6.99 (t,  $J = 8$  Hz, 1H),  
 7.37 (t,  $J = 11$  Hz, 1H), 7.95 (d,  $J = 14$  Hz, 1H), 8.36 (brs, 3H), 8.48 (s, 1H)

Example 173

Ethyl 8-chloro-6,7-difluoro-1-(2-chloro-4-fluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

10     The title compound was obtained by the similar procedure as Example 97 except that ethyl 8-chloro-6,7-difluoro-1-(2-chloro-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties:      brown powder  
 mp:                197-201°C

15       $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

1.27 (t,  $J = 7$  Hz, 3H), 4.25 (q,  $J = 7$  Hz, 2H), 8.23-8.32 (m, 2H), 8.55 (s, 1H),  
 8.94 (d,  $J = 7$  Hz, 1H)

Example 174

20     1-(3-amino-6-chloro-4-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

To 5 ml of formic acid were added 1.5 g of ethyl 8-chloro-6,7-difluoro-1-(2-chloro-4-fluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate and 2 g of iron. The solution was heated and stirred at 60°C for 2 hours. The insoluble was removed by filtration through celite and washed with formic acid and chloroform. The filtrate was concentrated in vacua. Ethanol was added to the residue whereupon the solid was collected by filtration and washed with diethyl ether. To the solid were added 4 ml of conc. hydrochloric acid and 4 ml of acetic acid. The solution was heated at reflux for 1 hour and allowed to cool down. The precipitated was collected by filtration and washed with ethanol and diethyl ether to give 970 mg of the title compound.

30     Properties:      pale yellow powder  
 mp:                237-242°C  
 $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

7.12 (d,  $J = 8$  Hz, 1H), 7.50 (d,  $J = 12$  Hz, 1H), 8.41 (t,  $J = 9$  Hz, 1H), 8.60 (s, 1H)

Example 175

35     7-(3-aminoazetidin-1-yl)-1-(3-amino-6-chloro-4-difluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

40     The title compound was obtained by the similar procedure as Example 117 except that 8-chloro-6,7-difluoro-1-(3-amino-6-chloro-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

45     Properties:      colorless powder  
 mp:                >265°C (decomposed)  
 $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :

3.70 (brs, 1H), 4.06 (brs, 2H), 4.67 (brs, 2H), 5.76 (s, 2H), 6.99 (d,  $J = 8$  Hz, 1H),  
 7.46 (d,  $J = 11$  Hz, 1H), 7.88 (d,  $J = 14$  Hz, 1H), 8.48 (s, 1H)

50     Example 176

1-(3-amino-6-chloro-4-fluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

55     The title compound was obtained by the similar procedure as Example 117 except that 8-chloro-6,7-difluoro-1-(3-amino-6-chloro-4-fluorophenyl)-1,4-dihydro-4-oxo quinoline-3-carboxylic acid and (3S)-3-aminopyrrolidine were used.

Properties:      pale yellow powder  
 mp:                >195°C (decomposed)

<sup>5</sup>  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.52-1.74 (m, 1H), 1.91-2.15 (m, 1H),  
 2.71-3.80 (m, 5H), 5.75 (brs, 2H),  
 6.99 (t, J = 8 Hz, 1H), 7.46 (t, J = 11 Hz, 1H), 7.92 (d, J = 14 Hz, 1H), 8.35 (s, 1H)

10

Example 177

Ethyl 8-chloro-6,7-difluoro-1-(4-fluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Example 97 except that ethyl 8-chloro-6,7-difluoro-1-(4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: colorless powder  
 mp: 249-256°C  
<sup>15</sup> <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.26 (t, J = 7 Hz, 3H), 4.23 (q, J = 7 Hz, 2H), 7.84 (t, J = 10 Hz, 1H), 8.14-8.19 (m, 1H), 8.23 (t, J = 9 Hz, 1H), 8.50 (s, 1H),  
 8.65-8.68 (m, 1H)

20 Example 178

8-chloro-6,7-difluoro-1-(3-amino-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 174 except that ethyl 8-chloro-5,6,7-trifluoro-1-(4-fluoro-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: colorless powder  
 mp: 238-243°C  
<sup>25</sup> <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 6.74-6.89 (m, 1H), 6.95-7.07 (m, 1H),  
 7.21 (t, J = 8 Hz, 1H), 8.40 (t, J = 9 Hz, 1H), 8.56 (s, 1H)

Example 179

7-(3-aminoazetidin-1-yl)-1-(3-amino-4-difluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 8-chloro-6,7-difluoro-1-(3-amino-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: yellow powder  
 mp: 236-246°C (decomposed)  
<sup>40</sup> <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.77 (brs, 1H), 4.12 (brs, 2H), 4.66 (brs, 2H), 5.58 (s, 2H), 6.60-6.72 (m, 1H),  
 6.87 (d, J = 8 Hz, 1H), 7.16 (t, J = 10 Hz, 1H), 7.87 (d, J = 14 Hz, 1H), 8.39 (s, 1H)

<sup>45</sup> Example 180

Ethyl 8-chloro-6,7-difluoro-1-(4-fluoro-2-methyl-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Example 97 except that ethyl 8-chloro-6,7-difluoro-1-(2-methyl-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: red powder  
 mp: 187-191°C  
<sup>55</sup> <sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.40 (t, J = 7 Hz, 3H), 2.25 (s, 3H),  
 4.20 (q, J = 7 Hz, 2H), 7.36 (d, J = 11 Hz, 1H), 8.11 (d, J = 7 Hz, 1H), 8.26 (s, 1H),  
 8.38 (t, J = 9 Hz, 1H)

Example 181

8-chloro-6,7-difluoro-1-(3-amino-4-fluoro-6-methylphenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5      The title compound was obtained by the similar procedure as Example 174 except that ethyl 8-chloro-6,7-difluoro-1-(4-fluoro-2-methyl-5-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties:            colorless powder  
 mp:                    225-230°C  
 10      $^1\text{H-NMR}$  ( $d_6$ -DMSO)  $\delta$ :  
                         1.89 (s, 3H), 7.00 (d,  $J = 8$  Hz, 1H),  
                         7.16 (d,  $J = 12$  Hz, 1H), 8.42 (t,  $J = 9$  Hz, 1H), 8.51 (s, 1H)

Example 182

15     1-(3-amino-4-fluoro-6-methylphenyl)-7-(3-aminoazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20      The title compound was obtained by the similar procedure as Example 117 except that 8-chloro-6,7-difluoro-1-(3-amino-4-fluoro-6-methylphenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties:            brown powder  
 mp:                    >251°C (decomposed)  
 25      $^1\text{H-NMR}$  ( $d_6$ -DMSO)  $\delta$ :  
                         1.88 (s, 3H), 3.71 (brs, 1H), 4.06 (brs, 2H), 4.65 (brs, 2H), 5.38 (s, 2H),  
                         6.79 (d,  $J = 7$  Hz, 1H), 7.06 (d,  $J = 11$  Hz, 1H), 7.91 (d,  $J = 13$  Hz, 1H), 8.29 (s, 1H)

Example 183

30     Ethyl 1-(2-bromo-4-fluoro-5-nitrophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Example 97 except that ethyl 1-(2-bromo-4-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

35     Properties:            brown powder  
 mp:                    205-214°C  
 25      $^1\text{H-NMR}$  ( $d_6$ -DMSO)  $\delta$ :  
                         1.27 (t,  $J = 7$  Hz, 3H), 4.25 (q,  $J = 7$  Hz, 2H), 8.27 (t,  $J = 9$  Hz, 1H), 8.41 (d,  $J = 11$  Hz, 1H),  
                         8.53 (s, 1H), 8.91 (d,  $J = 8$  Hz, 1H)

Example 184

8-chloro-6,7-difluoro-1-(3-amino-6-bromo-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

45      The title compound was obtained by the similar procedure as Example 117 except that ethyl 1-(2-bromo-4-fluoro-5-nitrophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties:            pale yellow powder  
 mp:                    231-239°C  
 50      $^1\text{H-NMR}$  ( $d_6$ -DMSO)  $\delta$ :  
                         7.14 (d,  $J = 9$  Hz, 1H), 7.58 (d,  $J = 11$  Hz, 1H), 8.43 (t,  $J = 9$  Hz, 1H), 8.58 (s, 1H)

Example 185

55     7-(3-aminoazetidin-1-yl)-1-(3-amino-6-bromo-4-fluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 8-chloro-6,7-difluoro-1-(3-amino-6-bromo-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: pale yellow powder  
 mp: >200°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.89 (brs, 1H), 4.27 (brs, 2H), 4.71 (brs, 2H), 5.81 (s, 2H), 7.03 (d, J = 8 Hz, 1H), 7.55 (d, J = 11 Hz, 1H), 7.93 (d, J = 14 Hz, 1H), 8.33 (s, 1H)

5

Example 186

Ethyl 1-(2-methoxy-4-fluoro-5-nitrophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

10

The title compound was obtained by the similar procedure as Example 97 except that ethyl 1-(2-methoxy-4-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

15

Properties: pale yellow powder  
 mp: 220-225°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.40 (t, J = 7 Hz, 3H), 3.92 (s, 3H), 4.40 (q, J = 7 Hz, 2H), 6.94 (d, J = 12 Hz, 1H), 8.21-8.30 (m, 1H), 8.26 (s, 1H), 8.34 (t, J = 9 Hz, 1H)

20

Example 187

8-chloro-6,7-difluoro-1-(3-amino-6-methoxy-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

25

The title compound was obtained by the similar procedure as Example 174 except that ethyl 1-(2-methoxy-4-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

30

Properties: pale yellow powder  
 mp: 143-151°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.70 (s, 3H), 7.19-7.37 (m, 2H), 8.40 (t, J = 9 Hz, 1H), 8.56 (s, 1H)

35

Example 188

1-(3-amino-6-methoxy-4-fluorophenyl)-7-(3-aminoazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

40

The title compound was obtained by the similar procedure as Example 117 except that 8-chloro-6,7-difluoro-1-(3-amino-6-methoxy-4-fluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

45

Properties: pale yellow powder  
 mp: >244°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.68 (brs, 4H), 4.05 (brs, 2H), 4.65 (brs, 2H), 5.01 (s, 2H), 6.87 (brs, 1H), 7.09 (d, J = 12 Hz, 1H), 7.86 (d, J = 14 Hz, 1H), 8.29 (s, 1H)

50

Example 189  
Ethyl 1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-5-nitro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

55

The title compound was obtained by the similar procedure as Example 102 except that ethyl 3-chloro-2,4,5-trifluoro-6-nitrobenzoylacetate was used.

Properties: brown powder  
 mp: 233-241°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.38 (t, J = 7 Hz, 3H), 4.38 (q, J = 7 Hz, 2H), 5.21 (s, 2H), 7.01-7.15 (m, 2H), 7.40 (s, 5H), 8.32-

8.40 (m, 1H), 8.36 (s, 1H)

Example 190

5 5-amino-1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 174 except that ethyl 1-(3-benzyloxy-carbonylamino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-5-nitro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

10 Properties: yellow powder

mp: >270°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 7.02 (t, J = 8 Hz, 1H), 7.39 (t, J = 10 Hz, 1H), 8.46 (s, 1H)

15 Example 191

5-amino-1-(3-amino-4,6-difluorophenyl)-7-(3-aminoazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20 The title compound was obtained by the similar procedure as Example 117 except that 5-amino-1-(3-amino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: brown powder

mp: >229°C (decomposed)

25 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.98 (brs, 1H), 4.38 (brs, 2H), 4.67 (brs, 2H), 5.39 (s, 2H), 6.90 (t, J = 8 Hz, 1H), 7.34 (t, J = 11 Hz, 1H), 8.29 (s, 1H)

Example 192

30 Ethyl 1-(3-benzyloxycarbonylaminio-4,5,6-trifluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

35 The title compound was obtained by the similar procedure as Example 102 except that ethyl 3-chloro-2,4,5-trifluorobenzoylacetate and N-benzyloxycarbonyl-4,5,6-trifluoro-m-phenylenediamine were used.

40 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.42 (t, J = 7 Hz, 3H), 4.40 (q, J = 7 Hz, 2H), 5.21 (s, 2H), 7.05 (brs, 1H), 7.39 (s, 5H), 8.19 (brs, 1H), 8.31 (s, 1H), 8.34 (t, J = 8 Hz, 1H)

Example 193

45 1-(3-amino-4,5,6-trifluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50 The title compound was obtained by the similar procedure as Example 103 except that ethyl 1-(3-benzyloxycarbonylamino-4,5,6-trifluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: colorless powder

55 mp: 232-238°C

<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 6.88 (dd, J = 4 Hz, J = 9 Hz, 1H), 8.40 (t, J = 9 Hz, 1H), 8.79 (s, 1H)

Example 194

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,5,6-trifluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

- 5      The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,5,6-trifluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties:            pale yellow powder  
 10 mp:                >224°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:    3.73 (brs, 1H), 4.08 (brs, 2H), 4.68 (brs, 2H), 5.78 (s, 2H), 6.78 (t, J = 6 Hz, 1H),  
 7.87 (d, J = 14 Hz, 1H), 8.55 (s, 1H)

Example 195

Ethyl 1-(3-tert-butyloxycarbonylamino-4,6-difluorophenyl)-8-bromo-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

- 20     The title compound was obtained by the similar procedure as Example 102 except that ethyl 3-bromo-2,4,5-trifluorobenzoylacetate and N-(t-butoxycarbonyl)-2,4-difluoro-m-phenylenediamine of Reference Example 10 were used.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:    1.40 (t, J = 7 Hz, 3H), 1.54 (s, 9H),  
 25     4.40 (q, J = 7 Hz, 2H), 6.81 (brs, 1H),  
 7.07 (t, J = 10 Hz, 1H), 8.25-8.48 (m, 2H), 8.38 (s, 1H)

Example 196

30     1-(3-amino-4,6-difluorophenyl)-8-bromo-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 103 except that ethyl 1-(3-tert-butyl-oxy carbonylamino-4,6-difluorophenyl)-8-bromo-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties:            yellow powder  
 35 mp:                228-232°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:    7.05 (t, J = 8 Hz, 1H), 7.43 (t, J = 11 Hz, 1H), 8.43 (t, J = 9 Hz, 1H), 8.69 (s, 1H)

Example 197

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-8-bromo-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

- 40     The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluorophenyl)-8-bromo-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties:            pale yellow powder  
 mp:                >206°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:    3.76 (brs, 1H), 4.07 (brs, 2H), 4.68 (brs, 2H), 5.41 (s, 2H), 6.92 (t, J = 8 Hz, 1H),  
 50     7.38 (t, J = 11 Hz, 1H), 7.90 (d, J = 14 Hz, 1H), 8.46 (s, 1H)

Example 198

55     Ethyl 1-[3-(N-t-butoxycarbonyl-N-methylamino)-4,6-difluorophenyl]-8-chloro-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid:

Ethyl 3-ethoxy-2-(3'-chloro-2',4',5'-trifluorobenzoyl)acrylate prepared from 1.40 g of ethyl 3-chloro-2,4,5-trifluorobenzoylacetate by a conventional process was dissolved in 10 ml of chloroform. To the chloroform solution, N-(t-butox-

ycarbonyl)-4,6-difluoro-m-phenylenediamine was added while the end of reaction was tracked by TLC. The reaction solution was concentrated in vacua. To the residue were added 1.4 g of anhydrous potassium carbonate and 6 ml of N,N-dimethylformamide. The mixture was stirred at 90°C for 10 minutes. The solution was allowed to cool down, further combined with 1.4 g of anhydrous potassium carbonate and 5.0 g of methyl iodide, and stirred at 60°C for 2 hours. To the solution, 50 ml of chloroform and 500 ml of distilled water were added for separation. The chloroform layer was washed twice with 500 ml of distilled water, dried over anhydrous magnesium sulfate and concentrated in vacua. To the residue was added 3 ml of ethanol. The solution was allowed to stand. The precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 1.38 grams of the title compound.

Properties: pale yellow powder  
mp: 192-194°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.43 (t, J = 7 Hz, 3H), 1.44 (s, 9H),  
3.22 (s, 3H), 4.41 (q, J = 7 Hz, 2H),  
7.10 (t, J = 9 Hz, 1H), 7.38 (t, J = 8 Hz, 1H), 8.34 (dd, J = 8 Hz, 10 Hz, 1H), 8.58 (s, 1H)

#### Example 199

1-(3-methylamino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid:

To 4 ml of a mixture of 4N hydrochloric acid and acetic acid (1/1 vol/vol) was added 1.26 g of ethyl 1-[3-(N-t-butoxycarbonyl-N-methylamino)-4,6-difluorophenyl]-8-chloro-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylate. The solution was stirred and heated at reflux for 1.5 hours. After 5 ml of distilled water was added, the reaction solution was allowed to cool down. The precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 890 mg of the title compound.

Properties: pale yellow powder  
mp: 217-220°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 2.67 (d, J = 5 Hz, 3H), 5.95 (brs, 1H),  
7.06 (t, J = 8 Hz, 1H),  
7.45 (dd, J = 10 Hz, 12 Hz, 1H),  
8.41 (dd, J = 9 Hz, 10 Hz, 1H), 8.72 (s, 1H)

#### Example 200

7-(3-aminoazetidinyl)-1-(3-methylamino-4,6-difluorophenyl)-8-chloro-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid:

To 650 mg of N,N-dimethylformamide were added 150 mg of 1-(3-methylamino-4,6-difluorophenyl)-8-chloro-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid, 110 mg of 3-aminoazetidine dihydrochloride, and 250 mg of N-methylpyrrolidine. The solution was stirred at 90°C for 1 hour. After 0.5 ml of ethanol was added, the reaction solution was allowed to cool down. The precipitate was collected by filtration and washed with ethanol and then diisopropyl ether to give 130 mg of the title compound.

Properties: colorless powder  
mp: 209-212°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 2.68 (d, J = 5 Hz, 3H), 3.69 (m, 1H),  
4.02 (m, 2H), 4.65 (m, 2H), 5.89 (brs, 1H),  
6.96 (t, J = 8 Hz, 1H), 7.40 (t, J = 10 Hz, 1H), 7.88 (d, J = 14 Hz, 1H), 8.48 (s, 1H)

#### Example 201

Ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylate:

To 4.1 g of ethyl 2,4,5-trifluoro-3-methoxybenzoylacetate were added 8.6 ml of acetic anhydride and 3.2 ml of triethyl ortho-formate. After the solution was heated at reflux for 2 hours, the solvent was distilled off. Toluene was added to the residue, followed by azeotropic distillation. To the residue was added 10 ml of chloroform. A solution of 1.81 g of

N-benzyloxycarbonyl-2,4-difluoro-m-phenylenediamine in 10 ml of chloroform was added dropwise to the solution at 0°C and stirred at room temperature for 3 days. The reaction solution was distilled of the solvent and passed through a silica gel column chromatograph (eluting solvent, ethyl acetate/hexane = 1/8) for purification to give 2.4 g of an oily product. To a solution of 580 mg of the oily product in 4 ml of N,N-dimethylformamide was added 138 mg of potassium carbonate. The solution was stirred at 100°C for 25 minutes. The reaction solution was poured into ice water, to which ice water and ethyl acetate were added. The organic layer was separated, washed with water, dried over magnesium sulfate, and distilled of the solvent. The residue was passed through a silica gel column chromatograph (eluting solvent, chloroform/methanol = 10/1). The thus obtained solid was collected by filtration and washed with diethyl ether to give 250 mg of the title compound.

Properties: pale yellow powder  
mp: 159-162°C  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.39 (t, J = 7 Hz, 3H), 3.57 (s, 3H),  
4.37 (q, J = 7 Hz, 2H), 6.84 (t, J = 8 Hz, 1H), 7.00 (t, J = 9 Hz, 1H), 8.08 (t, J = 9 Hz, 1H), 8.26 (s, 1H)

Example 202

1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 103 except that ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: colorless powder  
mp: >277°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.12 (s, 3H), 6.71 (t, J = 9 Hz, 1H),  
7.00 (t, J = 10 Hz, 1H), 7.73 (t, J = 9 Hz, 1H), 8.20 (s, 1H)

Example 203

7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-fluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

In 4 ml of diethyl ether was suspended 170 mg of 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid. With ice cooling, 9 ml of boron trifluoride diethyl ether complex was added to the suspension, which was stirred at room temperature for 1.5 hours. Diethyl ether was added to the reaction solution whereupon the precipitated solid was collected by filtration and washed with ethanol and then diethyl ether to give a pale yellow powder.

While a solution of 70 mg of 3-aminoazetidine dihydrochloride and 0.17 ml of triethylamine in 1 ml of dimethylsulfoxide was stirred at 70°C, 100 mg of the above-obtained compound was added. Stirring was continued at the temperature for 2 hours. Diethyl ether was added to the reaction solution, followed by decantation. To the residue were added 5 ml of 80% methanol and 5 ml of triethylamine. The mixture was refluxed overnight. Ethanol was added to the reaction solution whereupon the solid was collected by filtration to give 34 mg of the title compound as a yellowish brown powder.

Properties: yellow powder  
mp: >290°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 3.11 (s, 3H), 3.74-3.89 (m, 2H),  
3.90-4.02 (m, 1H), 4.38-4.48 (m, 2H),  
5.36 (brs, 2H), 7.14 (t, J = 9 Hz, 1H),  
7.30 (t, J = 10 Hz, 1H), 7.76 (d, J = 12 Hz, 1H), 8.39 (s, 1H)

Example 204

8-chloro-6,7-difluoro-1-(2,4,6-trifluoro-3-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 9 except that 8-chloro-6,7-difluoro-1-(2,4,6-

trifluorophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

- Properties: pale yellow powder  
mp: 157-159°C  
5  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ : 8.16 (t,  $J = 11$  Hz, 1H), 8.40 (t,  $J = 9$  Hz, 1H), 9.06 (s, 1H)

#### Example 205

- 10 Ethyl 8-chloro-6,7-difluoro-1-(2,4,6-trifluoro-3-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

To 830 mg of 8-chloro-6,7-difluoro-1-(2,4,6-trifluoro-3-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was added 2 ml of thionyl chloride. The solution was stirred at 80°C overnight. With ice cooling, 4 ml of ethanol was slowly added dropwise to the reaction solution. The reaction solution was distilled of the solvent whereupon the precipitated solid was collected by filtration to give 310 mg of the title compound.

- Properties: pale yellow powder  
mp: 167-169°C  
15  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.41 (t,  $J = 7$  Hz, 3H), 4.41 (q,  $J = 7$  Hz, 2H), 7.19 (t,  $J = 9$  Hz, 1H), 8.22 (s, 1H),  
20 8.35 (t,  $J = 9$  Hz, 1H)

#### Example 206

- 25 Ethyl 8-chloro-6,7-difluoro-1-(2,4,6-trifluoro-3-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate:

The title compound was obtained by the similar procedure as Example 166 except that ethyl 8-chloro-6,7-difluoro-1-(2,4,6-trifluoro-3-nitrophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

- 30 Properties: pale brown powder  
mp: 197-199°C

#### Example 207

- 35 1-(3-amino-2,4,6-trifluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 19 except that ethyl 8-chloro-6,7-difluoro-1-(2,4,6-trifluoro-3-formylaminophenyl)-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

- 40 Properties: pale yellow powder  
15  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ : 5.57 (brs, 2H), 7.42 (t,  $J = 11$  Hz, 1H),  
8.40 (t,  $J = 9$  Hz, 1H), 8.91 (s, 1H)

45 Example 208

7-(3-aminoazetidin-1-yl)-1-(3-amino-2,4,6-trifluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50 The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-2,4,6-trifluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

- Properties: pale brown powder  
mp: >290°C  
55  $^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ : 3.77-3.86 (m, 1H), 4.15-4.27 (m, 2H),  
4.64-4.75 (m, 1H), 5.52 (brs, 2H),  
7.38 (t,  $J = 10$  Hz, 1H),  
7.91 (d,  $J = 13$  Hz, 1H), 8.66 (s, 1H)

Example 209

Ethyl 1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-6-chloro-7,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate:

5

The title compound was obtained by the similar procedure as Example 102 except that ethyl 5-chloro-2,3,4-trifluorobenzoylacetate and 3-benzyloxycarbonyl-2,4-difluoro-m-phenylenediamine were used.

Properties: pale yellow powder

mp: 204-205°C

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :

1.39 (t,  $J = 7$  Hz, 3H), 4.38 (q,  $J = 7$  Hz, 2H), 7.02 (brs, 1H), 7.11 (t,  $J = 10$  Hz, 1H),  
7.39 (s, 5H), 8.28 (s, 1H), 8.35-8.50 (m, 2H)

Example 210

1-(3-amino-4,6-difluorophenyl)-6-chloro-7,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 103 except that ethyl 1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-6-chloro-7,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: colorless powder

mp: 276-278°C

$^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ :

7.15 (t,  $J = 9$  Hz, 1H), 7.45 (t,  $J = 11$  Hz, 1H), 8.38 (d,  $J = 8$  Hz, 1H), 8.73 (s, 1H)

Example 211

1-(3-amino-4,6-difluorophenyl)-7-[(3S)-3-aminopyrrolidin-1-yl]-6-chloro-8-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6-chloro-7,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid was used.

Properties: pale yellow powder

mp: >240°C (decomposed)

$^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ :

1.51-1.68 (m, 1H), 1.88-2.04 (m, 1H),  
5.44 (brs, 2H), 7.09 (t,  $J = 8$  Hz, 1H),  
7.39 (t,  $J = 11$  Hz, 1H),  
8.05 (s, 1H), 8.48 (s, 1H)

Example 212

45 7-(3-aminoazetidin-1-yl)-1-(3-amino-4,6-difluorophenyl)-6-chloro-8-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4,6-difluorophenyl)-6-chloro-7,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

Properties: pale yellow powder

mp: 190-193°C

$^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ :

3.65-3.77 (m, 1H), 3.97-4.10 (m, 2H),  
4.52-4.68 (m, 2H), 5.44 (brs, 2H),  
7.07 (t,  $J = 8$  Hz, 1H), 7.38 (t,  $J = 11$  Hz, 1H), 7.96 (s, 1H), 8.45 (s, 1H)

Example 213

Ethyl 8-chloro-1-(4-chloro-2-fluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate:

5 The title compound was obtained by the similar procedure as Example 97 except that ethyl 8-chloro-1-(4-chloro-2-fluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate was used.

Properties: colorless powder  
mp: 206-208°C  
10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ : 1.40 (t,  $J = 7$  Hz, 3H), 4.40 (q,  $J = 7$  Hz, 2H), 7.57 (d,  $J = 9$  Hz, 1H), 8.16 (d,  $J = 7$  Hz, 1H), 8.30 (s, 1H), 8.34 (t,  $J = 10$  Hz, 1H)

Example 214

15 Ethyl 8-chloro-1-(4-chloro-6-fluoro-3-formylaminophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate:

The title compound was obtained by the similar procedure as Example 166 except that ethyl 8-chloro-1-(4-chloro-2-fluoro-5-nitrophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate was used.

20 Properties: pale brown powder  
mp: 241-244°C

Example 215

25 1-(3-amino-4-chloro-6-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 19 except that ethyl 8-chloro-1-(4-chloro-6-fluoro-3-formylaminophenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate was used.

30 Properties: pale yellow powder  
mp: 255-258°C  
 $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ : 7.08 (d,  $J = 7$  Hz, 1H), 7.55 (d,  $J = 10$  Hz, 1H), 8.40 (t,  $J = 9$  Hz, 1H), 8.70 (s, 1H)

Example 216

35 7-(3-aminoazetidin-1-yl)-1-(3-amino-4-chloro-6-fluorophenyl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid:

40 The title compound was obtained by the similar procedure as Example 60 except that 1-(3-amino-4-chloro-6-fluorophenyl)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid and 3-aminoazetidine dihydrochloride were used.

45 Properties: pale yellow powder  
mp: >290°C  
 $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ : 3.66-3.79 (m, 1H), 4.00-4.15 (m, 2H),  
4.60-4.74 (m, 2H), 5.61 (brs, 2H),  
50 7.00 (d,  $J = 10$  Hz, 1H), 7.50 (d,  $J = 10$  Hz, 1H), 7.87 (d,  $J = 14$  Hz, 1H)

Example 217

55 Ethyl 1-(3-t-butoxycarbonylamino-4-fluoro-2-methoxyphenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate:

The title compound was obtained by the similar procedure as Example 102 except that ethyl 3-chloro-2,4,5-trifluorobenzoylacetate and 3-t-butoxycarbonylamino-4-fluoro-2-methoxyaniline were used.

Properties: pale yellow powder

mp: 184-189°C

<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ:

1.39 (t, J = 7 Hz, 3H), 3.64 (s, 3H),  
4.39 (q, J = 7 Hz, 2H), 6.05 (brs, 1H), 7.06 (t, J = 8 Hz, 1H), 7.21-7.29 (m, 1H), 8.31-8.40 (m, 2H)

5

### Example 218

1-(3-amino-4-fluoro-2-methoxyphenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid:

10 The title compound was obtained by the similar procedure as Example 103 except that ethyl 1-(3-t-butoxycarbonylamino-4-fluoro-2-methoxyphenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylate was used.

Properties: pale yellow powder

mp: 203-215°C (decomposed)

15 <sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

3.43 (s, 3H), 6.78-6.90 (m, 1H),  
7.08 (t, J = 8 Hz, 1H), 8.42 (t, J = 7 Hz, 1H), 8.61 (s, 1H)

### Example 219

20

7-(3-aminoazetidin-1-yl)-1-(3-amino-4-fluoro-2-methoxyphenyl)-6-fluoro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4-fluoro-2-methoxyphenyl)-6,7-difluoro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid, 3-aminoazetidine dihydrochloride, and N-methylpyrrolidine were used.

Properties: colorless powder

mp: >179°C (decomposed)

1H-NMR (d<sub>6</sub>-DMSO) δ:

3.42 (s, 3H), 3.96-4.13 (m, 2H),  
4.55-4.72 (m, 2H), 5.40 (brs, 2H),  
6.71-6.83 (m, 1H), 7.03 (t, J = 7 Hz, 1H), 7.88 (d, J = 14 Hz, 1H), 8.39 (s, 1H)

### Example 220

35

Ethyl 6,7,8-trichloro-1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-1,4-dihydro-4-oxoquinolone-3-carboxylate:

The title compound was obtained by the similar procedure as Example 102 except that ethyl 2,3,4,5-tetrachlorobenzoylacetate and 3-benzyloxycarbonyl-2,4-difluoro-m-phenylenediamine were used.

Properties: pale yellow powder

mp: 128-129°C

1H-NMR (CDCl<sub>3</sub>) δ:

1.40 (t, J = 7 Hz, 3H), 4.40 (q, J = 7 Hz, 2H), 7.03-7.14 (m, 2H), 7.40 (s, 5H),  
8.27 (s, 1H), 8.60 (s, 1H)

### Example 221

1-(3-amino-4,6-difluorophenyl)-6,7,8-trichloro-1,4-dihydro-4-oxoquinolone-3-carboxylic acid:

50

The title compound was obtained by the similar procedure as Example 103 except that ethyl 6,7,8-trichloro-1-(3-benzyloxycarbonylamino-4,6-difluorophenyl)-1,4-dihydro-4-oxoquinolone-3-carboxylate was used.

Properties: colorless powder

mp: 251-252°C

1H-NMR (d<sub>6</sub>-DMSO) δ:

7.01 (t, J = 8 Hz, 1H), 7.41 (t, J = 10 Hz, 1H), 8.52 (s, 1H), 8.66 (s, 1H)

Example 222

Ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylate:

5 The title compound was obtained by the similar procedure as Example 201 except that ethyl 2,4,5-trifluoro-3-methoxybenzoylacetate was used.

Properties: pale yellow powder  
mp: 221-223°C

10  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$ :  
1.38 (t,  $J = 7$  Hz, 3H), 1.85 (s, 3H),  
3.98 (brs, 2H), 4.37 (q,  $J = 7$  Hz, 2H),  
6.81 (t,  $J = 8$  Hz, 1H), 7.02 (t,  $J = 10$  Hz, 1H), 8.19 (t,  $J = 10$  Hz, 1H), 8.32 (s, 1H)

Example 223

1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20 The title compound was obtained by the similar procedure as Example 103 except that ethyl 1-(3-amino-4,6-difluorophenyl)-6,7-difluoro-8-methyl-1,4-dihydro-4-oxoquinoline-3-carboxylate was used.

Properties: pale yellow powder  
mp: 264-267°C

25  $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ :  
1.86 (d,  $J = 3$  Hz, 1H), 7.12 (t,  $J = 8$  Hz, 1H), 7.47 (t,  $J = 11$  Hz, 1H), 8.25 (t,  $J = 9$  Hz, 1H), 8.69 (s, 1H)

Example 224

30 1-(3-amino-4,6-difluoro)-7-(3-aminomethyl-3-hydroxyazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

35 The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, 3-aminomethyl-3-hydroxyazetidine dihydrochloride, and triethylamine were used.

Properties: pale yellow powder  
mp: >209°C (decomposed)

40  $^1\text{H-NMR}$  ( $d_6\text{-DMSO}$ )  $\delta$ :  
2.83 (brs, 2H), 4.21 (brs, 2H), 4.52 (brs, 2H), 5.42 (brs, 2H), 6.90-7.10 (m, 1H), 7.36 (t, 1H),  
7.85 (d,  $J = 14.5$  Hz, 1H), 8.39 (s, 1H)

Example 225

45 1-(3-amino-4,6-difluoro)-7-(3-aminomethylazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

50 The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, 3-aminomethylazetidine dihydrochloride, and triethylamine were used.

Properties: pale yellow powder  
mp: >217°C (decomposed)

55  $^1\text{H-NMR}$  ( $d_6\text{-DMSO+d-TFA}$ )  $\delta$ :  
2.89 (brs, 1H), 3.11 (brs, 2H), 4.29 (brs, 2H), 4.58 (brs, 2H), 6.90-7.05 (m, 1H), 7.36 (t, 1H), 7.90 (d,  $J = 13$  Hz, 1H), 8.46 (s, 1H)

Example 226

1-(3-amino-4,6-difluoro)-8-chloro-7-(3-dimethylaminoazetidin-1-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, 3-dimethylaminoazetidine dihydrochloride, and triethylamine were used.

10

Properties: yellow powder  
mp: >256°C (decomposed)  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

2.07 (s, 6H), 3.03 (brs, 1H), 4.23 (brs, 2H), 4.54 (brs, 2H), 5.41 (brs, 2H),  
6.98 (t, J = 8 Hz, 1H), 7.37 (t, J = 11 Hz, 1H), 7.87 (d, J = 13 Hz, 1H), 8.45 (s, 1H)

15

Example 227

1-(3-amino-4,6-difluoro)-7-(3-aminomethylpyrrolidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, 3-aminomethylpyrrolidine dihydrochloride, and triethylamine were used.

25

Properties: yellow powder  
mp: 183.0-185.5°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.50-1.80 (br, 1H), 1.85-2.10 (br, 1H), 2.35-2.60 (m, 1H), 2.80 (brs, 2H),  
3.00-3.65 (m, 4H), 5.45 (brs, 2H),  
6.90-7.05 (m, 1H), 7.35 (t, 1H),  
7.96 d(d, J = 12 Hz, 1H), 8.55 (s, 1H)

30

Example 228

35 1-(3-amino-4,6-difluoro)-8-chloro-7-(3-hydroxycarbonylazetidin-1-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, azetidine-3-carboxylic acid hydrochloride, and triethylamine were used.

40

Properties: pale yellow powder  
mp: 227.0-231.0°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

3.25-3.60 (m, 1H), 4.50 (brs, 2H),  
4.66 (brs, 2H), 5.42 (brs, 2H),  
6.96 (t, J = 8 Hz, 1H), 7.37 (t, J = 10 Hz, 1H), 7.89 (d, J = 13.7 Hz, 1H), 8.46 (s, 1H)

45

Example 229

50

7-(3-acetylaminoazetidin-1-yl)-1-(3-amino-4,6-difluoro)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:

55

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, 3-acetylaminoazetidine hydrochloride, and triethylamine were used.

Properties: pale brown powder  
mp: 289.0-295.0°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ:

1.81 (s, 3H), 3.60-4.90 (m, 5H), 5.35 (brs, 2H), 6.94 (t, 1H), 7.35 (t,  $J$  = 10 Hz, 1H), 8.06 (d,  $J$  = 10 Hz, 1H), 8.54 (brs, 1H).  
8.69 (s, 1H)

### **5 Example 230**

**1-(3-amino-4,6-difluoro)-7-((1*R*,4*R*)-2,5-diazabicyclo[2.2.1]heptan-2-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid:**

The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, (1*R*,4*R*)-2,5-diazabicyclo[2.2.1]heptane dihydrochloride, and triethylamine were used.

Properties: pale yellow powder  
 15 mp: >284°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO+d-TFA) δ: 1.90 (d, J = 11 Hz, 1H), 2.11 (d, J = 11 Hz, 1H), 3.15-3.90 (m, 5H), 4.45 (s, 1H), 5.20-6.10 (br, 2H), 6.98 (t, 1H), 7.36 (t, J = 10 Hz, 1H), 8.18 (d, J = 12 Hz, 1H), 8.76 (s, 1H), 9.15-9.30 (br, 2H)

### Example 231

**1-(3-amino-4,6-difluoro)-8-chloro-7-(3,7-diazabicyclo[3.3.0]octan-3-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid hydrochloride:**

In 3 ml of acetonitrile were dissolved 100 mg of 1-(4-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxo-quinoline-3-carboxylic acid, 104 mg of 3-t-butoxycarbonyl-3,7-diazabicyclo[3.3.0]octane, and 150 mg of triethylamine. The solution was stirred at 80°C for 3 hours. The solvent was distilled off in vacua. The residue was extracted with 30 ml of chloroform. The organic layer was washed with 20 ml of 3% citric acid aqueous solution, dried, and then distilled. The residue was dissolved in 20 ml of dichloromethane, combined with 5 ml of 4N hydrochloric acid/dioxane, and stirred at room temperature for 2 hours. The solvent was distilled off in vacua. The residue was solidified with isopropyl ether and collected by filtration to give 120 mg of the title compound as a pale yellow powder.

**Properties:** pale yellow powder  
**mp:** 199.5-204.0°C  
 **$^1\text{H-NMR}$  ( $\text{d}_6\text{-DMSO}$ )  $\delta$ :** 2.85-3.10 (m, 4H), 3.30-3.70 (m, 6H),  
 7.02 (t,  $J$  = 8 Hz, 1H), 7.41 (t,  $J$  = 10 Hz, 1H), 8.08 (d,  $J$  = 12.5 Hz, 1H), 8.59 (s, 1H),  
 9.13 (brs, 1H), 9.26 (brs, 1H)

### Example 232

**1-(3-amino-4,6-difluoro)-7-(3,7-diazabicyclo[3.3.0]octan-3-yl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid hydrochloride:**

**45** The title compound was obtained by the similar procedure as Example 231 except that 1-(3-amino-4,6-difluoro)-7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and 3-t-butoxycarbonyl-3,7-diazabicyclo[3.3.0]octane were used.

50	<b>Properties:</b>	pale yellow powder mp: $203.0\text{--}208.0^\circ\text{C}$
55	<b><math>^1\text{H-NMR}</math> (<math>\text{d}_6\text{-DMSO}</math>) <math>\delta</math>:</b>	3.06 (brs, 4H), 3.36 (brs, 2H), 3.40-3.90 (m, 4H), 7.12 (t, 1H), 7.42 (t, $J = 11$ z, 1H), 8.09 (d, $J = 13$ Hz, 1H), 8.72 (s, 1H), 9.46 (brs, 2H)

Example 233

1-(3-amino-4,6-difluoro)-7-(3,7-diazabicyclo[3.3.0]octan-3-yl)-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid hydrochloride:

5

The title compound was obtained by the similar procedure as Example 231 except that 1-(3-amino-4,6-difluoro)-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 3-t-butoxycarbonyl-3,7-diazabicyclo[3.3.0]octane were used.

10

Properties: yellow powder  
mp: 221-224.5°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 2.95-3.20 (m, 4H), 3.25-3.65 (m, 6H),  
6.06 (d, 1H), 7.12 (t, 1H), 7.53 (t, 1H),  
7.91 (d, J = 14 Hz, 1H), 8.67 (s, 1H),  
9.30-9.70 (br, 2H)

15

Example 234

20 1-(3-amino-4,6-difluoro)-7-(3-aminoethylazetidin-1-yl)-8-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid trifluoroacetic acid salt:

Reaction was carried out as in Example 231 except that 1-(3-amino-4,6-difluoro)-8-chloro-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, 3-t-butoxycarbonylaminoethylazetidine, and triethylamine were used. For deprotection, trifluoroacetic acid was used rather than 4N hydrochloric acid/dioxane to give the title compound.

25

Properties: yellow powder  
mp: 140.0-141.5°C  
<sup>1</sup>H-NMR (d<sub>6</sub>-DMSO) δ: 1.80-1.95 (m, 2H), 2.60-2.85 (m, 3H),  
4.14 (brs, 2H), 4.57 (brs, 2H),  
6.95 (dd, J = 7 Hz, J = 9 Hz, 1H),  
7.36 (t, J = 11 Hz, 1H), 7.70 (brs, 3H),  
8.87 (d, J = 13.5 Hz, 1H), 8.45 (s, 1H)

35

Example 235

40 5-benzyloxy-1-(3-benzyloxycarbonylamino-4,6-difluoro)-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid ethyl ester:

45

A mixture of 1.11 grams of ethyl 6-benzyloxy-2,3,4,5-tetrafluorobenzoylacetate, 0.75 ml of ethyl ortho-formate, and 0.85 ml of acetic anhydride was stirred at 130°C for 1 hour. Distillation in vacua left a residue, to which 10 ml of dichloromethane was added. To the solution was added 0.8 g of N-benzyloxycarbonyl-2,4-difluo-m-phenylenediamine. The solution was stirred at room temperature for 2 hours. The solvent was distilled off in vacua. The residue was dissolved in 3 ml of N,N-dimethylformamide. The solution was combined with 0.41 g of potassium carbonate and stirred at 100°C for 10 minutes. To the reaction solution was added 50 ml of 5% citric acid. It was extracted with 50 ml of chloroform. The organic layer was washed with a saturated sodium chloride aqueous solution, and dried over magnesium sulfate. Distillation in vacua left a residue which was passed through a column chromatograph (silica gel, chloroform/ethyl acetate = 20/1). There was obtained 1.4 g of the title compound as a red oily mass.

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Properties: red oily mass  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>) δ: 1.37 (t, J = 7 Hz, 3H), 4.38 (t, J = 7 Hz, 2H), 5.21 (s, 1H), 5.26 (s, 1H), 7.01 (s, 1H),  
7.08 (t, J = 10 Hz, 1H), 7.25-7.55 (brs, 8H), 7.55-7.65 (m, 2H), 8.14 (s, 1H), 8.40 (brs, 1H)

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Example 236

1-(3-amino-4,6-difluoro)-5-hydroxy-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

5 To 8 ml of acetic acid and 10 ml of 6N hydrochloric acid was added 1.3 g of the compound synthesized in Example 235. The solution was stirred at 100°C for 4 hours. The solvent was distilled off in vacua. Water was added to the residue. The solid was collected by filtration and washed with water, ethanol, and isopropyl ether to give 0.55 g of the title compound as a yellow solid.

10 Properties: yellow powder  
 mp: >278.0°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO) δ: 5.47 (brs, 2H), 7.08 (dd, J = 8 Hz, J = 9 Hz, 1H), 7.41 (dd, J = 10 Hz, J = 11 Hz, 1H), 8.59 (s, 1H)

15 Example 237

1-(3-amino-4,6-difluoro)-7-(3-aminoazetidin-1-yl)-6,8-difluoro-5-hydroxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid:

20 The title compound was obtained by the similar procedure as Example 117 except that 1-(3-amino-4,6-difluoro)-5-hydroxy-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, 3-aminoazetidine dihydrochloride, and triethylamine were used.

Properties: yellow powder  
 mp: >261°C (decomposed)  
<sup>1</sup>H-NMR ( $d_6$ -DMSO+d-TFA) δ: 3.93 (brs, 1H), 4.14 (brs, 2H), 4.48 (brs, 2H), 5.43 (brs, 2H), 7.04 (t, 1H), 7.36 (t, J = 10 Hz, 1H), 8.36 (s, 1H)

30 Test 1

Antibacterial action:

35 A minimum growth-inhibition concentration (MIC: µg/ml) was measured according to the standard method of the Japanese Chemotherapy Society (CHEMOTHERAPY, 29 (1), 76, 1981). The results are shown in Table 1.

Table 1

Compound	S. aureus 209P	P. aeruginosa IFO3445
Compound of Example 48	0.025	0.1
Compound of Example 56	0.025	0.1
Compound of Example 60	0.013	0.1
Compound of Example 117	0.05	0.1
Compound of Example 150	0.025	0.2
Compound of Example 152	<0.013	0.05
Compound of Example 156	<0.013	0.1
Compound of Example 157	<0.013	0.1
Compound of Example 160	0.025	0.2
Compound of Example 162	0.013	0.2
tosufloxacin	0.05	0.39

Test 2

## Cytotoxicity test:

- 5      Each well of a 96 well tissue culture plate was incubated with HeLa S3 cells and IMR 32 cells ( $5 \times 10^3$  cells/well and  $4 \times 10^4$  cells/well, respectively) suspended in an Eagle's MEM medium having 10% bovine fetal serum and 0.1 mM non-  
 10     essential amino acid added thereto. Agents were added in different concentrations. The cells were cultured at 37°C for 6 hours in the presence of 5% CO<sub>2</sub>, and at the end of culturing, the medium was fixed with 5% glutaraldehyde and stained with 0.05% methylene blue. The staining dye was extracted with 0.3N HCl. An absorbency was measured at a wavelength of 650 nm to calculate an IC<sub>50</sub> value. The results are shown in Table 2.

Table 2

Compound	HeLa cells	IMR 32 cells
Compound of Example 48	39.0	38.4
Compound of Example 117	36.8	>50.0
Compound of Example 160	>25.0	>25.0
tosufloxacin	7.7	9.6

Test 3

## Phototoxicity test:

25     After a compound to be tested (40 mg/kg/10 ml) was intravenously administered to a female ICR mouse (5-6 weeks old), ultraviolet radiation (320 to 400 nm, 1.8 mW/cm<sup>2</sup>/sec.) was irradiated for 4 hours. The ears were observed for abnormality after 24 and 48 hours, provided that the end of irradiation is 0 hour. Ear abnormality was rated point 0 for no abnormality, point 1 for light erythema, point 2 for medium erythema, and point 3 for heavy erythema or edema. The results are shown in Table 3.

Table 3

Compound	Rating, frequency		
	0 hour	24 hours	48 hours
Compound of Example 48	0, 0/3	0, 0/3	0, 0/3
Compound of Example 117	0, 0/3	0, 0/3	0, 0/3
Compound of Example 150	0, 0/3	0, 0/3	0, 0/3
Compound of Example 152	0, 0/3	0, 0/3	0, 0/3
Compound of Example 160	0, 0/3	0, 0/3	0, 0/3
tosufloxacin	1.8, 4/5	0.8, 4/5	0.2, 1/5

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Test 4

## Chromosomal aberration test:

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CHL cells ( $0.2$  to  $2 \times 10^5$  cells/well) suspended in an Eagle's MEM medium having 10% bovine fetal serum added thereto were incubated in a 60-mm dish. After the cells were cultured at 37°C for 4 to 72 hours in the presence of 5% CO<sub>2</sub>, the medium was replaced by a medium containing an agent in a different concentration and culturing was continued under the same conditions. In the case of a metabolic activation method (S9 added medium), after 6 hours of cul-

turing, the medium was replaced by a medium free of an agent and S9 and culturing was continued for a further 18 hours. In the case of a direct method, the cells were cultured in two ways for 24 hours and 48 hours. At the end of culturing, a chromosome sample was prepared according to the method prescribed by the Japan Surrounding Mutagen Society. Using a microscope, 100 metaphase images were observed to calculate a rate of structural aberration.

- 5 As a result, the compounds of Examples 48 and 117 were negative in a concentration from 0 to 200 µg/ml.

### Claims

1. A pyridonecarboxylic acid derivative of the following general formula (1):

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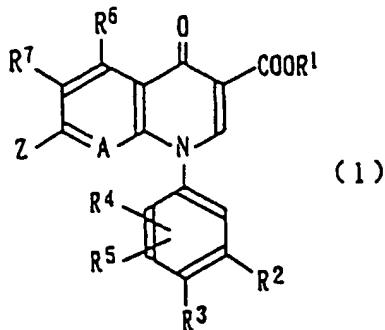
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wherein R<sup>1</sup> is a hydrogen atom or carboxy protecting group, R<sup>2</sup> is a nitro or substituted or unsubstituted amino group, R<sup>3</sup> is a halogen atom, each of R<sup>4</sup> and R<sup>5</sup>, which may be the same or different, is a hydrogen atom, halogen atom, lower alkyl group or lower alkoxy group, R<sup>6</sup> is a hydrogen atom, halogen atom, hydroxy group, lower alkyl group or amino group, R<sup>7</sup> is a hydrogen atom or halogen atom, A is a nitrogen atom or -CX= wherein X is a hydrogen atom, halogen atom, lower alkyl group or lower alkoxy group, and Z is a halogen atom or a saturated cyclic amino group which may have a substituent, or a salt thereof.

2. An antibacterial agent comprising a pyridonecarboxylic acid derivative or a salt thereof as set forth in claim 1 as an active ingredient.

INTERNATIONAL SEARCH REPORT		International application No. PCT/JP95/02156
<b>A. CLASSIFICATION OF SUBJECT MATTER</b>		
Int. Cl <sup>6</sup> C07D215/56, 471/04, A61K31/47, 31/495, 31/55		
According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b>		
Minimum documentation searched (classification system followed by classification symbols) Int. Cl <sup>6</sup> C07D215/56, 471/04, A61K31/47, 31/495, 31/55		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CAS ONLINE		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category <sup>a</sup>	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JP, 62-135458, A (Fujisawa Pharmaceutical Co., Ltd.), June 18, 1987 (18. 06. 87) & GB, 8524662, A	1, 2
Y	JP, 3-48682, A (Yoshitomi Pharmaceutical Co., Ltd.), March 1, 1991 (01. 03. 91) (Family: none)	1, 2
Y	JP, 3-66688, A (Yoshitomi Pharmaceutical Co., Ltd.), March 22, 1991 (22. 03. 91) (Family: none)	1, 2
Y	JP, 3-133960, A (Bayer AG.), June 7, 1991 (07. 06. 91) & EP, 422485, A & US, 5300643, A	1, 2
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
<p><sup>a</sup> Special categories of cited documents:            "A" document defining the general state of the art which is not considered to be of particular relevance            "E" earlier document but published on or after the international filing date            "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reasons (as specified)            "O" document referring to an oral disclosure, use, exhibition or other means            "P" document published prior to the international filing date but later than the priority date claimed         </p>		<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention            "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone            "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art            "A" document member of the same patent family         </p>
Date of the actual completion of the international search November 28, 1995 (28. 11. 95)	Date of mailing of the international search report December 19, 1995 (19. 12. 95)	
Name and mailing address of the ISA/ Japanese Patent Office Facsimile No.	Authorized officer Telephone No.	

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